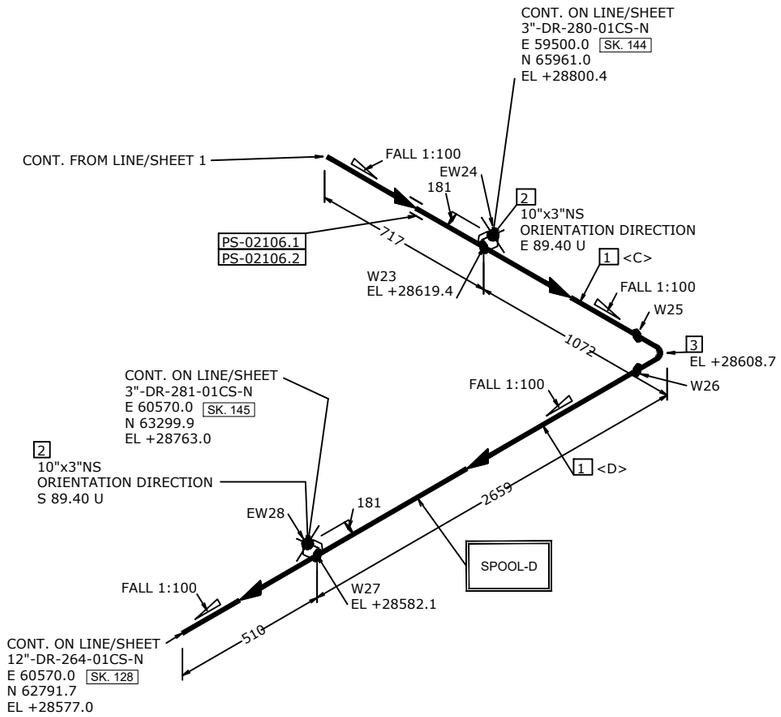


MATERIAL LIST

POS.	SIZE	SAP CODE	DESCRIPTION	Q.TY	WEIGHT [kg]
FABRICATION					
1	10	PIPECS10391000	Pipe ASME B36.10M PE 6,35 SML ASTM/ASME A/SA333 Gr.6	4.2 M	175.2
2	10 x 3	OWELCS26851003	Weldolet MSS SP-97 BW 6,35x5,49 FRG ASTM/ASME A/SA350 Gr.LF2	2	3.6
8	10	FLW0CS16591000	90 Deg Elbow Long Radius ASME B16.9 BW 6,35 WRS ASTM/ASME A/SA420 Gr.WPL6	1	25.3

FABRICATION WEIGHT [kg]	204.1
ERECTION WEIGHT [kg]	0.0
OVERALL WEIGHT [kg]	204.1

WELD SUMMARY

WELD No.	SIZE [inches]	TYPE
W23	3"	LET
EW24	3"	BW
W25	10"	BW
W26	10"	BW
W27	3"	LET
EW28	3"	BW

CUTTING LIST

PIECE No.	SIZE [inches]	LENGTH [mm]	END PREP.1	END PREP.2
C	10"	1408	BEVEL	BEVEL
D	10"	2788	BEVEL	BEVEL

SUPPORT LIST

PS-02106.1
PS-02106.1

SPOOL	WELD [inches]	WEIGHT [kg]
D	26.0	204.1
ERECT.	6.0	0.0

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
01	03-09-2024	RM	RT	LM	REVISED WHERE INDICATED
00	04-06-2024	RM	RT	LM	ISSUED FOR CONSTRUCTION

LINE DATA

NDT INSPECTION CATEGORY	2		PED CATEGORY	01	Art. 4, par. 3			
PAINTING	SYSTEM 1	BASE RAL RAL 9002	FLUID PHASE		Liquid			
INSULATION	TYPE N	THICKNESS 0 [mm]	DESIGN	PRESS. 3.5 [barg]	TEMP. - / 80 [°C]			
HEAT TRACING	N/A		TEST	PRESS. N/A [barg]	TEMP. AMB	MEDIUM N/A		

REFERENCE DOCUMENTS

P&ID	123A90-DDL-PR-PID-80043
ISOMETRIC SHOP DWG LIST	123A90-FDL-PP-LIS-00001
PIPING SUPPORT BOOK	123A90-DDL-PP-DD-72000
PIPING MATERIAL CLASS	123A90-DDL-PP-SP-70029

NOTES

MASTER

CROSSWIND

ROSETTI MARINO

TITLE: SHOP DRAWING ISOMETRIC
LINE NR. 10"-DR-265-01CS-N
SK. 129

CONTRACT NO./ TITLE: CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK
SCALE: N/A
DRAWN: RM | CHECKED: RT | APPROVED: LM
DATE: 03-09-2024
FORMAT: A3
DRAWING NO.: 123A90-FDL-PP-DI-00129
SHEET / OF: 2 / 2
REV.: 01