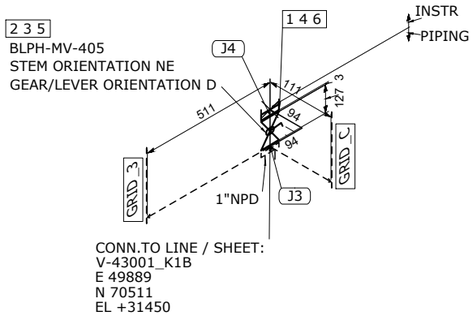
N



MATERIAL LIST

FABRICATION

POS.	SIZE	SAP CODE	DESCRIPTION	Q.TY	WEIGHT [kg]

ERECTION

POS.	SIZE	SAP CODE	DESCRIPTION	Q.TY	WEIGHT [kg]
1	1X1/2	FLR0SS0034010H	Flange Reducing ASME B16.5 THRD-F NPT 150LB RF FRG ASTM A182 Gr.F316/316L	1	0.9
2	1	VBC0NN24350100	Ball Valve Split Body FB API 6D FLG 150LB RF BS01C01RFH	1	5.8
3	1	SPIKNN01220100	Insulation Kit Ends as per ASME B16.5 150LB RF	1	0.1
4	1	GSW0GK11100100	Gasket Spiral Wound Thk. 3.2 mm ASME B16.20 150LB RF GSK AISI 316 + GRAPHITE c/w INNER RING	1	0.1
5	1/2	SB20BO00980200	80 Stud Bolt + 2 Heavy Nuts ASME B1.1 ASTM A193 Gr.B7 - A194 Gr.2H Hot dip galvanized	4	0.5
6	1/2	SB20BO01080200	65 Stud Bolt + 2 Heavy Nuts ASME B1.1 ASTM A193 Gr.B7 - A194 Gr.2H Hot dip galvanized	4	0.5

FABRICATION WEIGHT [kg]	0.0
ERECTION WEIGHT [kg]	7.9
OVERALL WEIGHT [kg]	7.9

WELD SUMMARY

WELD No.	SIZE [inches]	TYPE

CUTTING LIST

PIECE No.	SIZE [inches]	LENGTH [mm]	END PREP.1	END PREP.2

SUPPORT LIST

SPOOL	WELD [inches]	WEIGHT [kg]
MONT	0	7.9

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
00	27-08-2024	STAFF SRL	RT	LM	ISSUED FOR CONSTRUCTION

CROSSWIND

ROSETTI MARINO

TITLE
SHOP DRAWING ISOMETRIC
LINE NR. 3"-VL-220-01HSS-N

SK.116

CONTRACT NO./ TITLE: CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK

SCALE: N/A

DRAWN: STAFF SRL | CHECKED: RT | APPROVED: LM | DATE: 27-08-2024

FORMAT: A3 | DRAWING NO.: 123A90-FDL-PP-DI-00116 | SHEET / OF: 2/4 | REV.: 00

LINE DATA

NDT INSPECTION CATEGORY	1		PED CATEGORY	I			
PAINTING	SYSTEM 6A	BASE RAL RAL-9002	FLUID PHASE	N/A			
INSULATION	TYPE N	THICKNESS [mm]	DESIGN	PRESS. 3.5 [barg]	TEMP. -29 / 100 [°C]		
HEAT TRACING	N/A		TEST	PRESS. N/A [barg]	TEMP. AMB	MEDIUM N/A	

REFERENCE DOCUMENTS

P&ID	123A90-DDL-PR-PID-80029
ISOMETRIC SHOP DWG LIST	123A90-FDL-PP-LIS-00001
PIPING SUPPORT BOOK	123A90-DDL-PP-DD-72000
PIPING MATERIAL CLASS	123A90-DDL-PP-SP-70029

NOTES

MASTER