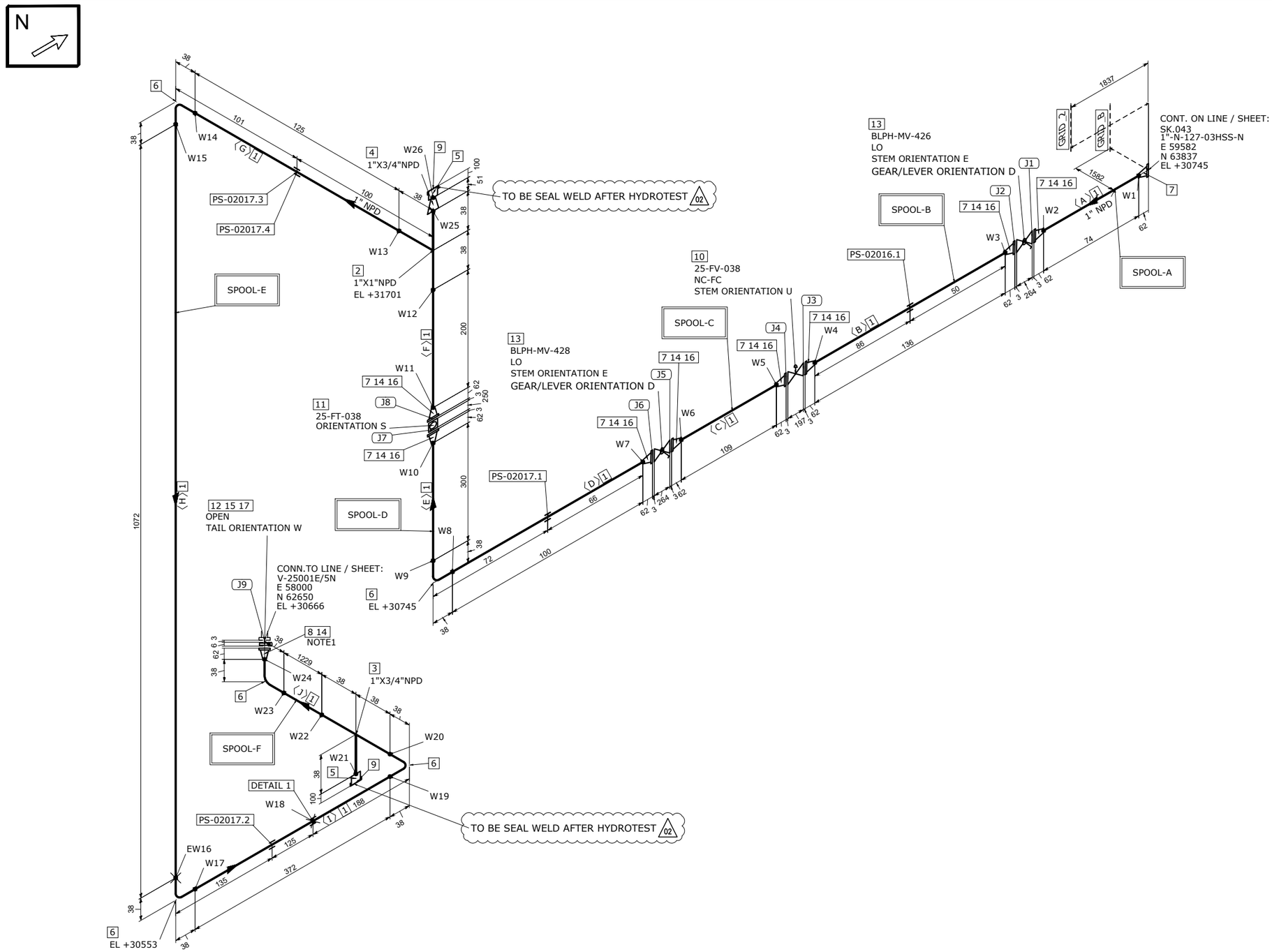
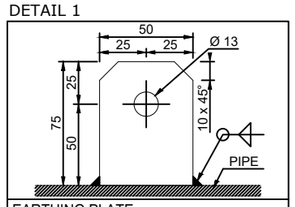


DETAIL 1



EARTHING PLATE
DIMENSIONS: 75 x 50 x 5 thk. HOLE Ø13
MATERIAL: 316L STAINLESS STEEL
ORIENTATION: UP UNLESS OTHERWISE NOTED

MATERIAL LIST

FABRICATION

POS.	SIZE	SAP CODE	DESCRIPTION	Q.TY	WEIGHT [kg]
1	1	PIPESS00480100	Pipe ASME B36.19M PE 3,38 SML ASTM A312 Gr.TP316/316L	3.7M	9.4
2	1X1	TEE0SS00550100	Tee ASME B16.9 BW 3,38 WRS ASTM A403 Gr.WP316/316L	1	0.3
3	1X3/4	TER0SS0171013Q	Tee Reducing ASME B16.9 BW 3,38x2,87 WRS ASTM A403 Gr.WP316/316L	1	0.3
4	1X3/4	REC0SS0120013Q	Reducer Concentric ASME B16.9 BW 3,38x2,87 WRS ASTM A403 Gr.WP316/316L	1	0.1
5	3/4	N100SS02653Q00	Nipple L=100mm ASME B36.19M THRD-M NPT x PE 2,87 SML ASTM A312 Gr.TP316/316L	2	0.3
6	1	E90RSS00670100	90 Deg Elbow Long Radius ASME B16.9 BW 3,38 WRS ASTM A403 Gr.WP316/316L	5	0.7
7	1	FLW0SS03270100	Flange WN ASME B16.5 300LB RF 3,38 FRG ASTM A182 Gr.F316/316L	9	16.5
8	1	FLWDSS00770100	Flange WN For Jackscrews ASME B16.5 300LB RF 3,38 FRG ASTM A182 Gr.F316/316L	1	1.8

ERECTION

POS.	SIZE	SAP CODE	DESCRIPTION	Q.TY	WEIGHT [kg]
9	3/4	CAPFSS00023Q00	Cap Forged ASME B16.11 THRD-F NPT 3000# FRG ASTM A182 Gr.F316/316L	2	0.4
10	1		Control Valve - FLG 300 #RF	1	40.0
11	1		Flow Transmitter - ANSI - FLG 300#	1	12.0
12	1	BSPESS01580100	Spectacle Blinds ASME B16.48 THRU BOLTED 300LB RF FPL ASTM A240 Gr.TP316/316L	1	0.5
13	1	VLBBNN07190100	Double Block & Bleed Valve API 6D FLG 300LB RF DA03C01RFH	2	27.0
14	1	GSW0GK11210100	Gasket Spiral Wound Thk. 3.2 mm ASME B16.20 300LB RF GSK AISI 316 + GRAPHITE c/w INNER RING	9	0.6
15	1	SPIKNN01420100	Insulation Kit Ends as per ASME B16.5 300LB RF	1	0.1
16	5/8	SB20BO01870300	80 Stud Bolt + 2 Heavy Nuts ASME B1.1 ASTM A193 Gr.B7 - A194 Gr.2H Hot dip galvanized	32	7.4
17	5/8	SB20BO04200300	105 Stud Bolt + 2 Heavy Nuts ASME B1.1 ASTM A193 Gr.B7 - A194 Gr.2H Hot dip galvanized	4	1.0

FABRICATION WEIGHT [kg]	29.4
ERECTION WEIGHT [kg]	89.0
OVERALL WEIGHT [kg]	118.4

WELD SUMMARY

WELD No.	SIZE [inches]	TYPE
W1	1	BW
W2	1	BW
W3	1	BW
W4	1	BW
W5	1	BW
W6	1	BW
W7	1	BW
W8	1	BW
W9	1	BW
W10	1	BW
W11	1	BW
W12	1	BW
W13	1	BW
W14	1	BW
W15	1	BW
EW16	1	BW
W17	1	BW
W18		FW
W19	1	BW
W20	1	BW
W21	3/4	BW
W22	1	BW
W23	1	BW
W24	1	BW
W25	1	BW
W26	3/4	BW

CUTTING LIST

PIECE No.	SIZE [inches]	LENGTH [mm]	END PREP.1	END PREP.2
A	1	74	BEVEL	BEVEL
B	1	136	BEVEL	BEVEL
C	1	109	BEVEL	BEVEL
D	1	100	BEVEL	BEVEL
E	1	300	BEVEL	BEVEL
F	1	200	BEVEL	BEVEL
G	1	125	BEVEL	BEVEL
H	1	1072	BEVEL	BEVEL
I	1	372	BEVEL	BEVEL
J	1	1229	BEVEL	BEVEL

SUPPORT LIST

PS-02016.1
PS-02017.1
PS-02017.3
PS-02017.4
PS-02017.2

SPOOL	WELD [inches]	WEIGHT [kg]
A	2	3.8
B	2	4.0
C	2	3.9
D	4	4.8
E	6.75	6.1
F	6.75	6.8
MONT	1	89.0

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
02	17-09-2024	STAFF SRL	RT	LM	REVISED WHERE INDICATED
01	03-09-2024	STAFF SRL	RT	LM	REVISED WHERE INDICATED
00	30-07-2024	STAFF SRL	RT	LM	ISSUED FOR CONSTRUCTION

CROSSWIND

ROSETTI MARINO

TITLE: SHOP DRAWING ISOMETRIC
LINE NR. 1"-HY-189-03HSS-N
SK.093

CONTRACT NO./ TITLE: CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK
SCALE: N/A
DRAWN: STAFF SRL | CHECKED: RT | APPROVED: LM | DATE: 17-09-2024
FORMAT: A3
DRAWING NO.: 123A90-FDL-PP-DI-00093
SHEET / OF: 1/1
REV.: 02

LINE DATA

NDT INSPECTION CATEGORY	1		PED CATEGORY	II				
PAINTING	SYSTEM 6A	BASE RAL RAL 9002	FLUID PHASE	GAS				
INSULATION	TYPE N	THICKNESS [mm]	DESIGN	PRESS. 40 [barg]	TEMP. -29 / 80 [°C]			
HEAT TRACING	--		TEST	PRESS. 60 [barg]	TEMP. AMB	MEDIUM Water		

REFERENCE DOCUMENTS

P&ID	123A90-DDL-PR-PID-80019
ISOMETRIC SHOP DWG LIST	123A90-FDL-PP-LIS-00001
PIPING SUPPORT BOOK	123A90-DDL-PP-DD-72000
PIPING MATERIAL CLASS	123A90-DDL-PP-SP-70029

NOTES

1. JACKSCREWS POSITION N/S

MASTER