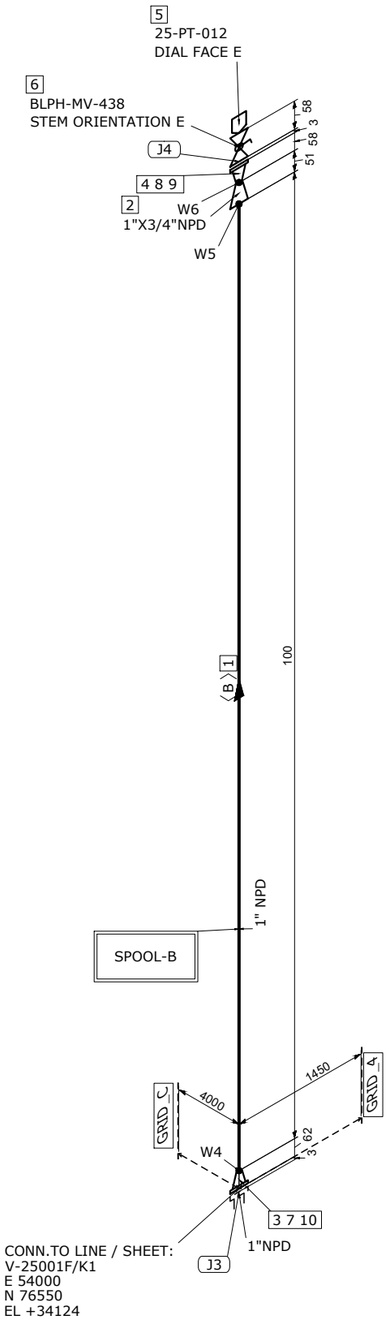
N



MATERIAL LIST

FABRICATION

POS.	SIZE	SAP CODE	DESCRIPTION	Q.TY	WEIGHT [kg]
1	1	PIPESS00480100	Pipe ASME B36.19M PE 3,38 SML ASTM A312 Gr.TP316/316L	0.1M	0.3
2	1X3/4	REC0SS0120013Q	Reducer Concentric ASME B16.9 BW 3,38x2,87 WRS ASTM A403 Gr.WP316/316L	1	0.1
3	1	FLW0SS03270100	Flange WN ASME B16.5 300LB RF 3,38 FRG ASTM A182 Gr.F316/316L	1	1.8
4	3/4	FLW0SS01033Q00	Flange WN ASME B16.5 300LB RF 2,87 FRG ASTM A182 Gr.F316/316L	1	1.4

ERECTION

POS.	SIZE	SAP CODE	DESCRIPTION	Q.TY	WEIGHT [kg]
5	1/2		Pressure Transmitter - Online	1	0.0
6	3/4X1/2	VLBMNN00013Q0H	Monoflange Double Block & Bleed Valve API 6D FLG x THRD-F NPT 300LB RF MD03C02YH	1	5.8
7	1	SPIKNN01420100	Insulation Kit Ends as per ASME B16.5 300LB RF	1	0.1
8	3/4	GSW0GK11203Q00	Gasket Spiral Wound Thk. 3.2 mm ASME B16.20 300LB RF GSK AISI 316 + GRAPHITE c/w INNER RING	1	0.1
9	5/8	SB20BO07540300	75 Stud Bolt + 2 Heavy Nuts ASME B1.1 ASTM A193 Gr.B7 - A194 Gr.2H Hot dip galvanized	4	1.0
10	5/8	SB20BO00670300	95 Stud Bolt + 2 Heavy Nuts ASME B1.1 ASTM A193 Gr.B7 - A194 Gr.2H Hot dip galvanized	4	0.9

FABRICATION WEIGHT [kg]	3.6
ERECTION WEIGHT [kg]	7.9
OVERALL WEIGHT [kg]	11.5

WELD SUMMARY

WELD No.	SIZE [inches]	TYPE
W4	1	BW
W5	1	BW
W6	3/4	BW

CUTTING LIST

PIECE No.	SIZE [inches]	LENGTH [mm]	END PREP.1	END PREP.2
B	1	100	BEVEL	BEVEL

SUPPORT LIST

SPOOL	WELD [inches]	WEIGHT [kg]
B	2.75	3.6
MONT	0	7.9

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
00	27-08-2024	STAFF SRL	RT	LM	ISSUED FOR CONSTRUCTION

CROSSWIND

ROSETTI MARINO

TITLE
SHOP DRAWING ISOMETRIC
LINE NR. 1"-HY-182-03HSS-N

SK.086

CONTRACT NO./ TITLE: CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK

SCALE: N/A

DRAWN: STAFF SRL | CHECKED: RT | APPROVED: LM | DATE: 27-08-2024

FORMAT: A3 | DRAWING NO.: 123A90-FDL-PP-DI-00086 | SHEET / OF: 2/2 | REV.: 00

LINE DATA

NDT INSPECTION CATEGORY	1		PED CATEGORY	II			
PAINTING	SYSTEM 6A	BASE RAL RAL-9002	FLUID PHASE	Liquid			
INSULATION	TYPE N	THICKNESS [mm]	DESIGN	PRESS. 40 [barg]	TEMP. -29 / 80 [°C]		
HEAT TRACING	N/A		TEST	PRESS. 60 [barg]	TEMP. AMB	MEDIUM Water	

REFERENCE DOCUMENTS

P&ID	123A90-DDL-PR-PID-80020
ISOMETRIC SHOP DWG LIST	123A90-FDL-PP-LIS-00001
PIPING SUPPORT BOOK	123A90-DDL-PP-DD-72000
PIPING MATERIAL CLASS	123A90-DDL-PP-SP-70029

NOTES

MASTER