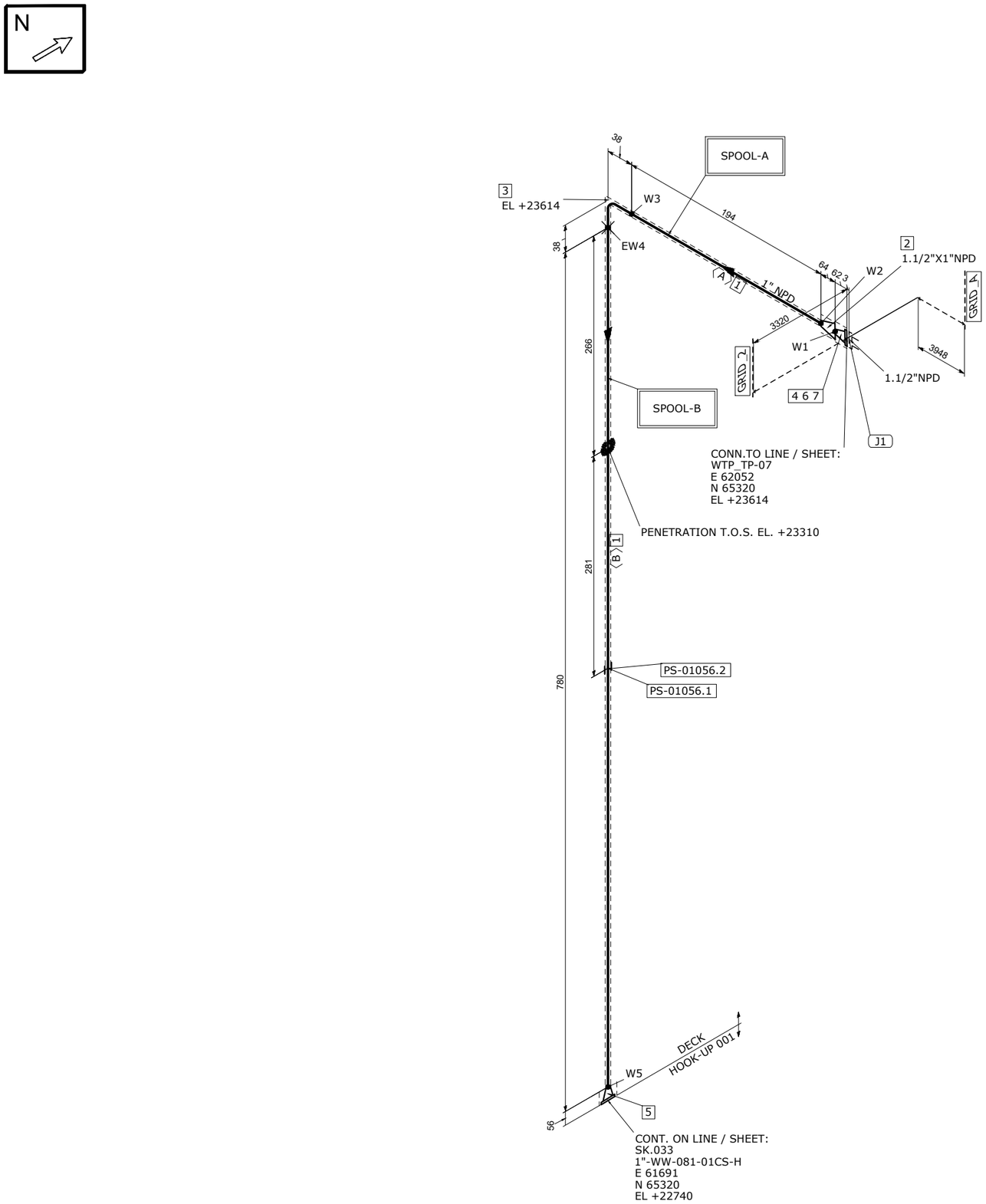


MATERIAL LIST

FABRICATION

POS.	SIZE	SAP CODE	DESCRIPTION	Q.TY	WEIGHT [kg]
1	1	PIPECS08300100	Pipe ASME B36.10M PE 4,55 SML ASTM/ASME A/SA333 Gr.6	1.0M	3.2
2	1.1/2X1	REC0CS22091H01	Reducer Concentric ASME B16.9 BW 5,08x4,55 WRS ASTM/ASME A/SA420 Gr.WPL6	1	0.4
3	1	E90RCS01780100	90 Deg Elbow Long Radius ASME B16.9 BW 4,55 WRS ASTM/ASME A/SA420 Gr.WPL6	1	0.2
4	1.1/2	FLW0CS16561H00	Flange WN ASME B16.5 150LB RF 5,08 FRG ASTM/ASME A/SA350 Gr.LF2	1	1.8
5	1	FLW0CS16540100	Flange WN ASME B16.5 150LB RF 4,55 FRG ASTM/ASME A/SA350 Gr.LF2	1	1.4

ERECTION

POS.	SIZE	SAP CODE	DESCRIPTION	Q.TY	WEIGHT [kg]
6	1.1/2	GSW0GK11121H00	Gasket Spiral Wound Thk. 3.2 mm ASME B16.20 150LB RF GSK AISI 316 + GRAPHITE c/w INNER RING	1	0.1
7	1/2	SB20BO00930200	70 Stud Bolt + 2 Heavy Nuts ASME B1.1 ASTM A193 Gr.B7 - A194 Gr.2H Hot dip galvanized	4	0.5

FABRICATION WEIGHT [kg]	7.0
ERECTION WEIGHT [kg]	0.6
OVERALL WEIGHT [kg]	7.6

WELD SUMMARY

WELD No.	SIZE [inches]	TYPE
W1	1.1/2	BW
W2	1	BW
W3	1	BW
EW4	1	BW
W5	1	BW

CUTTING LIST

PIECE No.	SIZE [inches]	LENGTH [mm]	END PREP.1	END PREP.2
A	1	194	BEVEL	BEVEL
B	1	780	BEVEL	BEVEL

SUPPORT LIST

PS-01056.1
PS-01056.2

SPOOL	WELD [inches]	WEIGHT [kg]
A	3.5	3.0
B	1	3.9
MONT	1	0.6

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
00	27-08-2024	STAFF SRL	RT	LM	ISSUED FOR CONSTRUCTION

CROSSWIND

ROSETTI MARINO

TITLE
SHOP DRAWING ISOMETRIC
LINE NR. 1"-WW-038-01CS-H

SK.027

LINE DATA

NDT INSPECTION CATEGORY	2		PED CATEGORY	Art. 4, par. 3			
PAINTING	SYSTEM 1D	BASE RAL N/A	FLUID PHASE	Liquid			
INSULATION	TYPE H	THICKNESS 20 [mm]	DESIGN	PRESS. 3.5 [barg]	TEMP. -46 / 100 [°C]		
HEAT TRACING	N/A		TEST	PRESS. 5.25 [barg]	TEMP. AMB	MEDIUM Water	

REFERENCE DOCUMENTS

P&ID	123A90-DDL-PR-PID-80022
ISOMETRIC SHOP DWG LIST	123A90-FDL-PP-LIS-00001
PIPING SUPPORT BOOK	123A90-DDL-PP-DD-72000
PIPING MATERIAL CLASS	123A90-DDL-PP-SP-70029

NOTES

MASTER

CONTRACT NO./ TITLE	CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK
SCALE	N/A
DRAWN	STAFF SRL
CHECKED	RT
APPROVED	LM
DATE	27-08-2024
FORMAT	A3
DRAWING NO.	123A90-FDL-PP-DI-00027
SHEET / OF	1/1
REV.	00