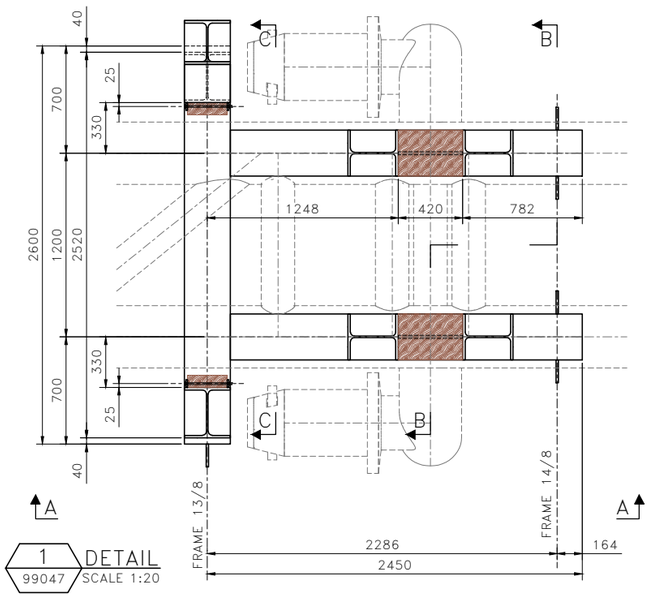
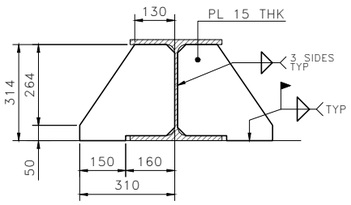
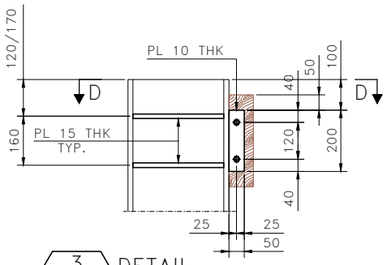


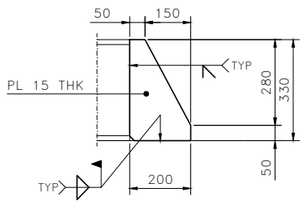
1 DETAIL 99047 SCALE 1:20



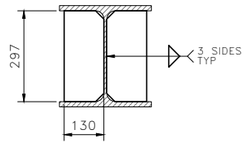
2 DETAIL – SCALE 1:10



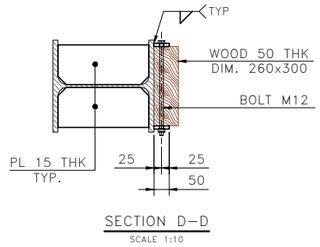
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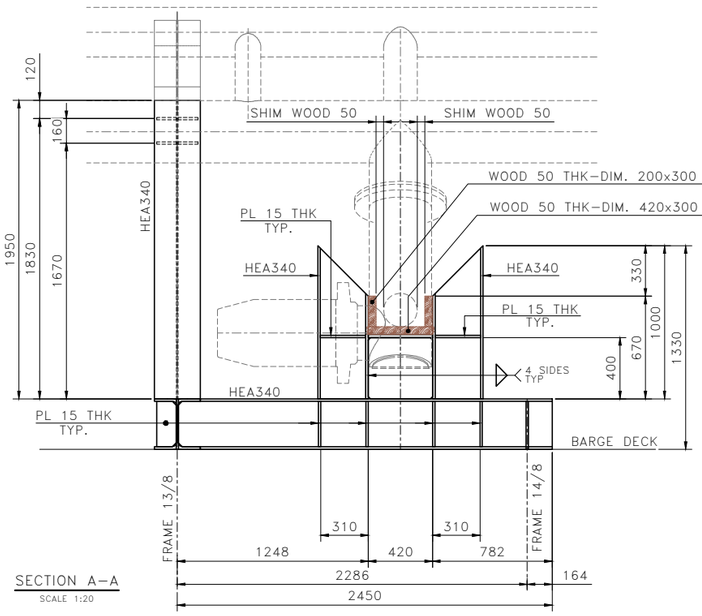
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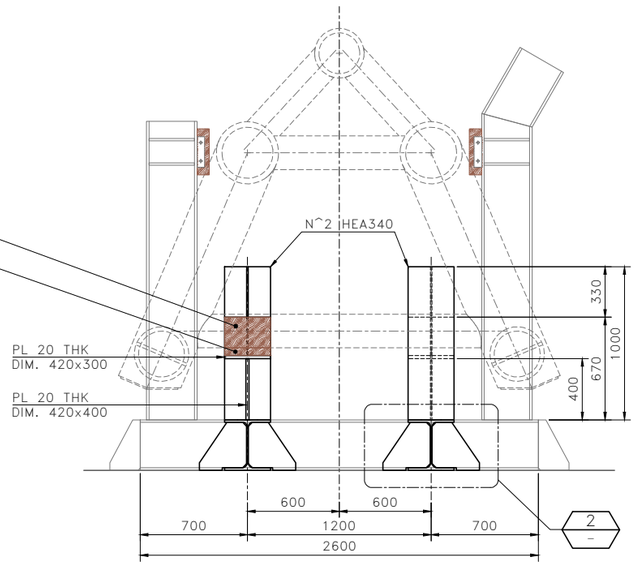
TYPICAL PLATE 15 THK.
SCALE 1:10



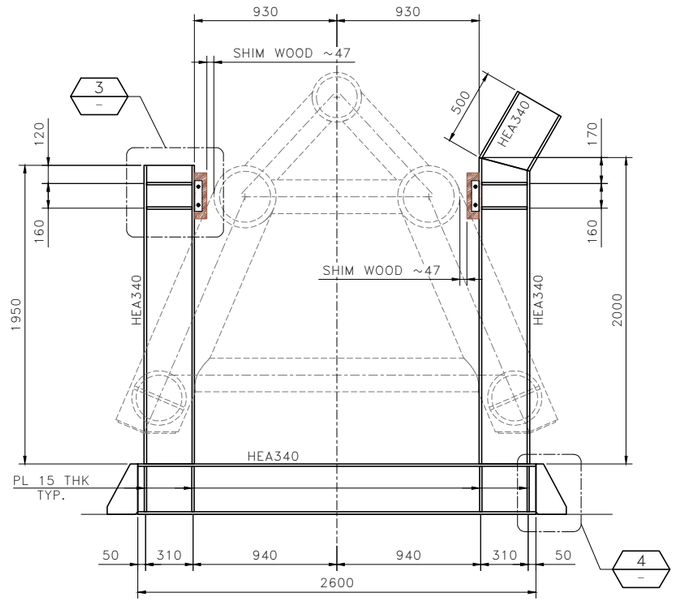
SECTION D–D
SCALE 1:10



SECTION A–A
SCALE 1:20



SECTION B–B
SCALE 1:20



SECTION C–C
SCALE 1:20

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
HEA340	DC3–II–X52–20
PL 15 THK	DC3–II–355–20
PL 20 THK	DC3–II–355–20

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90–DDL–ST–DD–90025	DRAWING LIST
123A90–DDL–ST–DD–90026	GENERAL NOTES
123A90–DDL–ST–DD–90027	WELDING GENERAL NOTES
123A90–DDL–ST–DD–90032	PLATES – DOUBLE SIDED WELDS
123A90–DDL–ST–DD–90033	PLATES – SINGLE SIDED WELDS
123A90–DDL–TI–DD–99047	CAISSON FRAME – GRILLAGE & SEA FASTENING – ASSEMBLY

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
00	20/02/25	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
CAISSON FRAME – GRILLAGE & SEA FASTENING
DETAILS

CONTRACT NO./TITLE CW–I–WP4–2023–05/HOLLANDSE KUST NOORD WIND PARK | SCALE 1:20

DRAWN S.GRIFFINI | CHECKED A.BALZAROTTI | APPROVED D.LO STERZO | DATE 20/02/25

A1 | DRAWING NO. 123A90–DDL–TI–DD–99048 | SHEET 001 | REV. 00

DRAWING NO. 123A90–DDL–TI–DD–99048 REV. 00

File Name : 123A90–DDL–TI–DD–99048_00.dwg