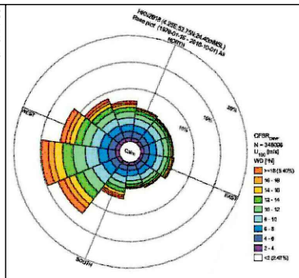
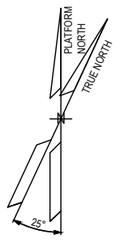
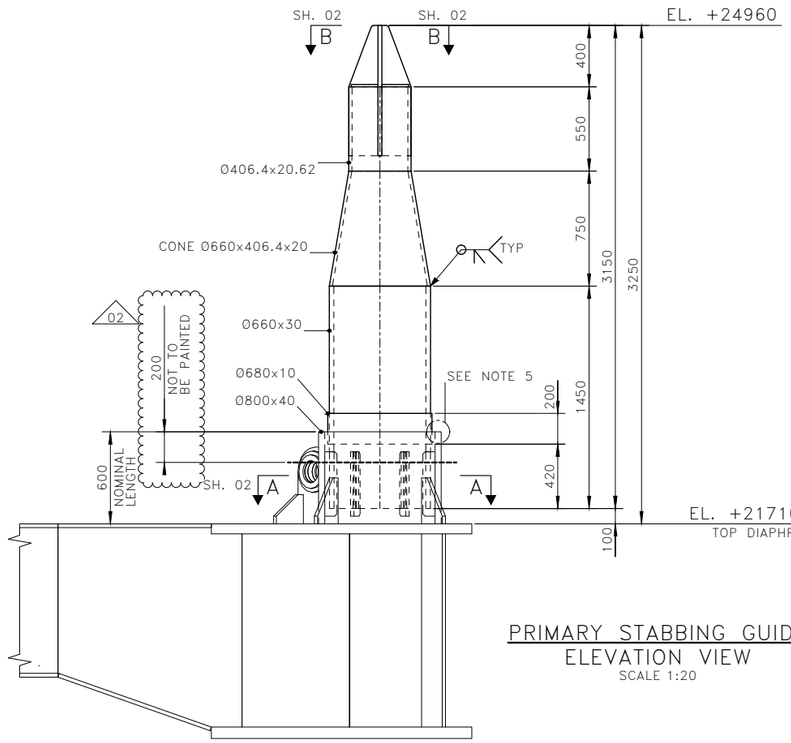
DRAWING NO. 123A90-DDL-TI-DD-99042

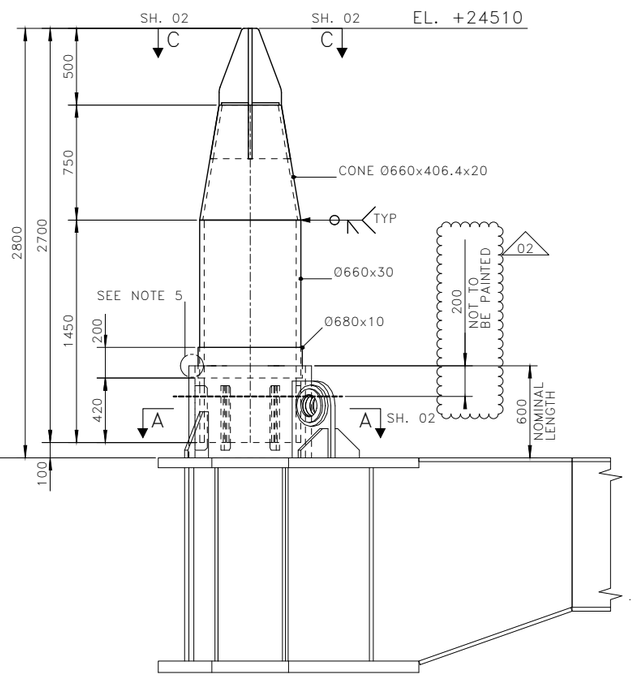
REV. 02



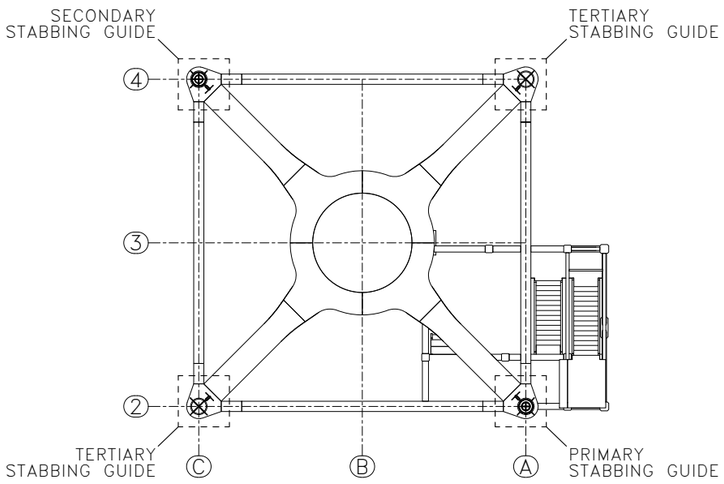




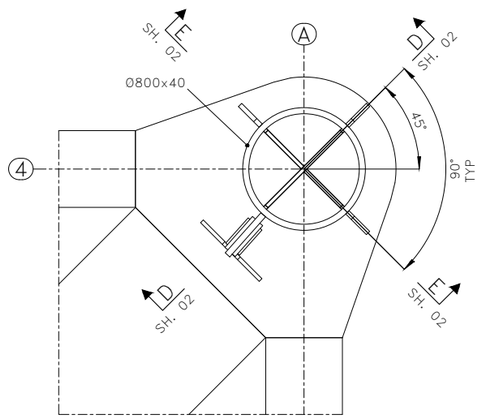
PRIMARY STABBING GUIDE
ELEVATION VIEW
SCALE 1:20



SECONDARY STABBING GUIDE
ELEVATION VIEW
SCALE 1:20



TP – KEY PLAN
SCALE 1:150



TERTIARY STABBING GUIDE
PLAN VIEW
No.2 TOT. REQ'D
SCALE 1:20

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.
5 – BEVELLED AND PRESERVED BY ROSETTI MARINO, REFERENCE DWG. No.123A90-DDL-ST-DD-90054

02

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
Ø660x406.4x20	DC2-II-460-20
Ø660x30	DC2-II-460-40
Ø680x10	DC3-II-355-0
Ø406.4x20.62	DC3-II-355-40

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90033	PLATES – SINGLE SIDED WELDS
123A90-DDL-ST-DD-90054	TOPSIDE TO TP WELD CONNECTION – DETAILS
123A90-DDL-ST-DD-90085	TP – PRIMARY STEEL – PLAN AT EL +21710 TOS
123A90-DDL-ST-DD-90086	TP – TOPSIDE SUPPORT POINT
123A90-DDL-TI-DD-90042	TP – STABBING GUIDES – SHEET 2

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
02	24/10/24	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
01	22/08/24	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	12/07/24	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

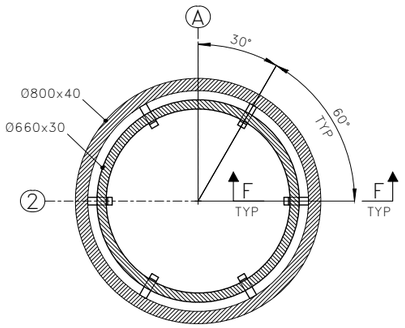
TITLE :
BASE LOAD POWER HUB (BLPH)
TP – INSTALLATION AIDS
STABBING GUIDES – ASSEMBLY AND DETAILS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK			SCALE 1:20
DRAWN S.GRIFFINI	CHECKED A.BALZAROTTI	APPROVED D.LO STERZO	DATE 24/10/24
A1	DRAWING NO. 123A90-DDL-TI-DD-99042	SHEET / SHEETS 001/002	REV. 02

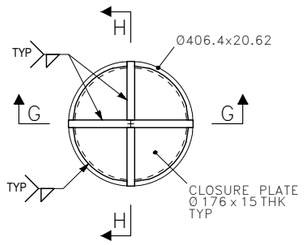
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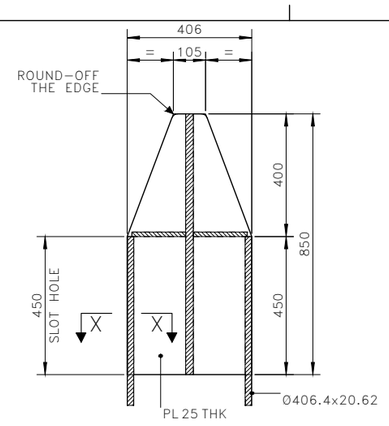
REV. 02



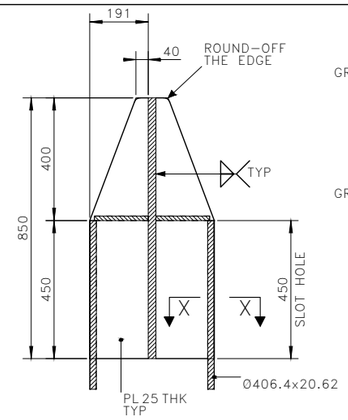
SECTION A – A
123A90-DDL-TI-DD-99042-001
SCALE 1:10



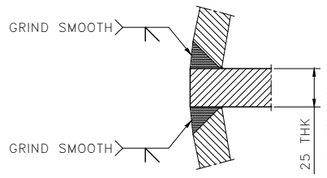
SECTION B – B
123A90-DDL-TI-DD-99042-001
SCALE 1:10



SECTION G – G
SCALE 1:10



SECTION H – H
SCALE 1:10

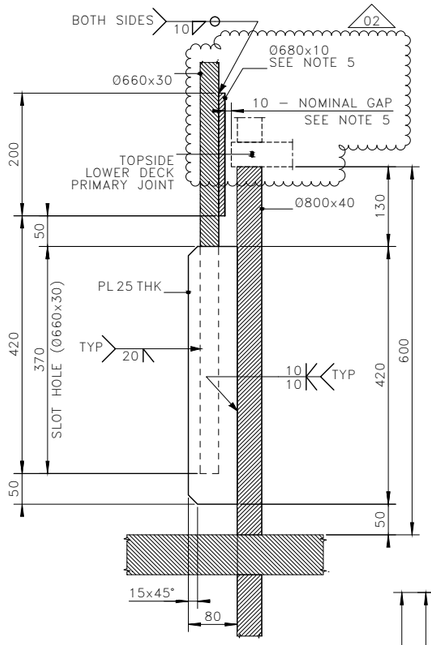


SECTION X – X
SCALE 1:2

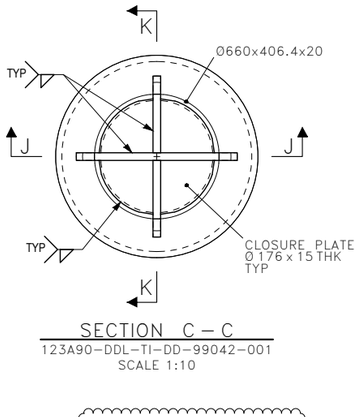
NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.
5– THICKNESS/DIMENSIONS WILL BE CONFIRMED AFTER DIMENSIONAL CONTROL.
6 – BEVELLED AND PRESERVED BY ROSETTI MARINO, REFERENCE DWG. No.123A90-DDL-ST-DD-90054

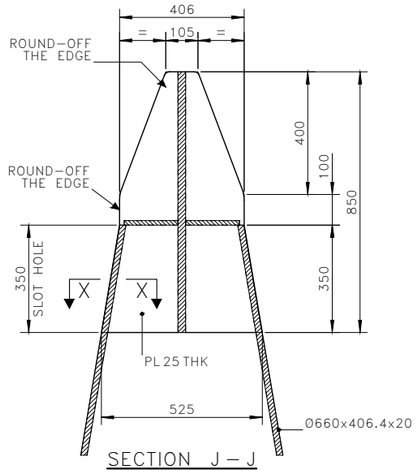
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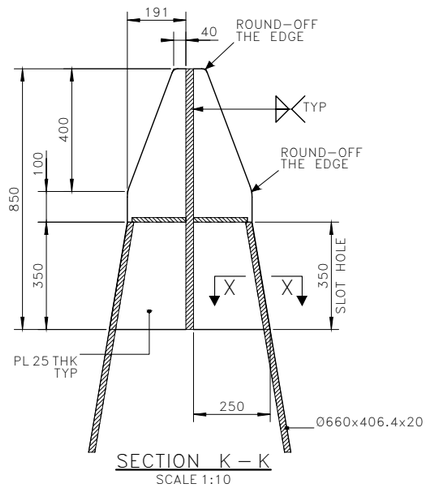
SECTION F – F
SCALE 1:5



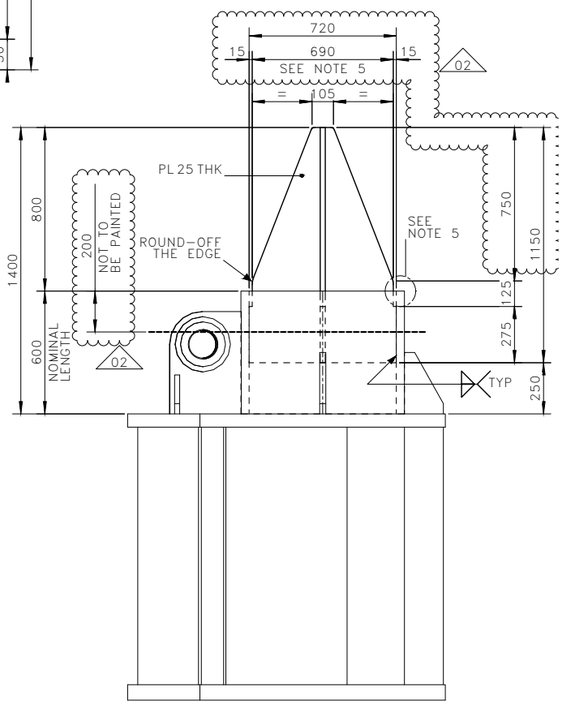
SECTION C – C
123A90-DDL-TI-DD-99042-001
SCALE 1:10



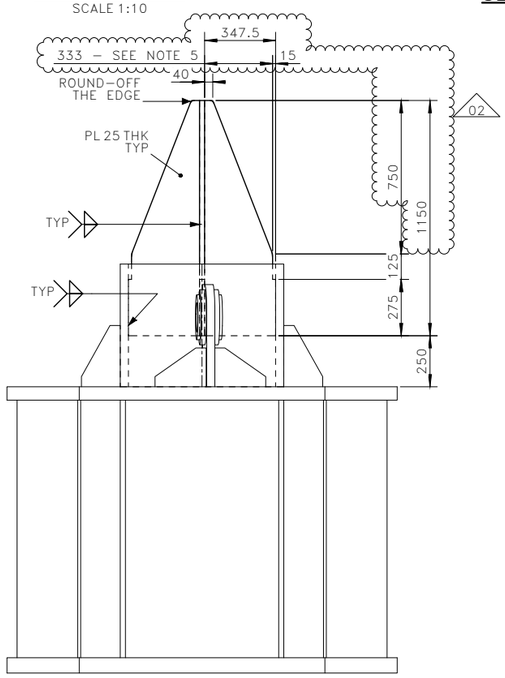
SECTION J – J
SCALE 1:10



SECTION K – K
SCALE 1:10



SECTION D – D
123A90-DDL-TI-DD-99042-001
SCALE 1:15



SECTION E – E
123A90-DDL-TI-DD-99042-001
SCALE 1:15

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
Ø660x406.4x20	DC2-II-460-20
Ø660x30	DC2-II-460-40
PL 15 THK	DC3-II-355-0
Ø680x10	DC3-II-355-0
PL 25 THK	DC3-II-355-20
Ø406.4x20.62	DC3-II-355-40

HOLDS

REFERENCE DRAWINGS

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123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90033	PLATES – SINGLE SIDED WELDS
123A90-DDL-ST-DD-90051	TOPSIDE – LOWER DECK – JOINT –1– DETAIL
123A90-DDL-ST-DD-90085	TP – PRIMARY STEEL – PLAN AT EL +21710 TOS
123A90-DDL-ST-DD-90086	TP – TOPSIDE SUPPORT POINT
123A90-DDL-TI-DD-90042	TP – STABBING GUIDES – SHEET 1

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
02	24/10/24	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
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00	12/07/24	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
TP – INSTALLATION AIDS
STABBING GUIDES – ASSEMBLY AND DETAILS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK | SCALE 1:20

DRAWN S.GRIFFINI | CHECKED A.BALZAROTTI | APPROVED D.LO STERZO | DATE 24/10/24

A1 | DRAWING NO. 123A90-DDL-TI-DD-99042 | SHEET / SHEETS 002/002 | REV. 02

File Name : 123A90-DDL-TI-DD-99042_02.dwg