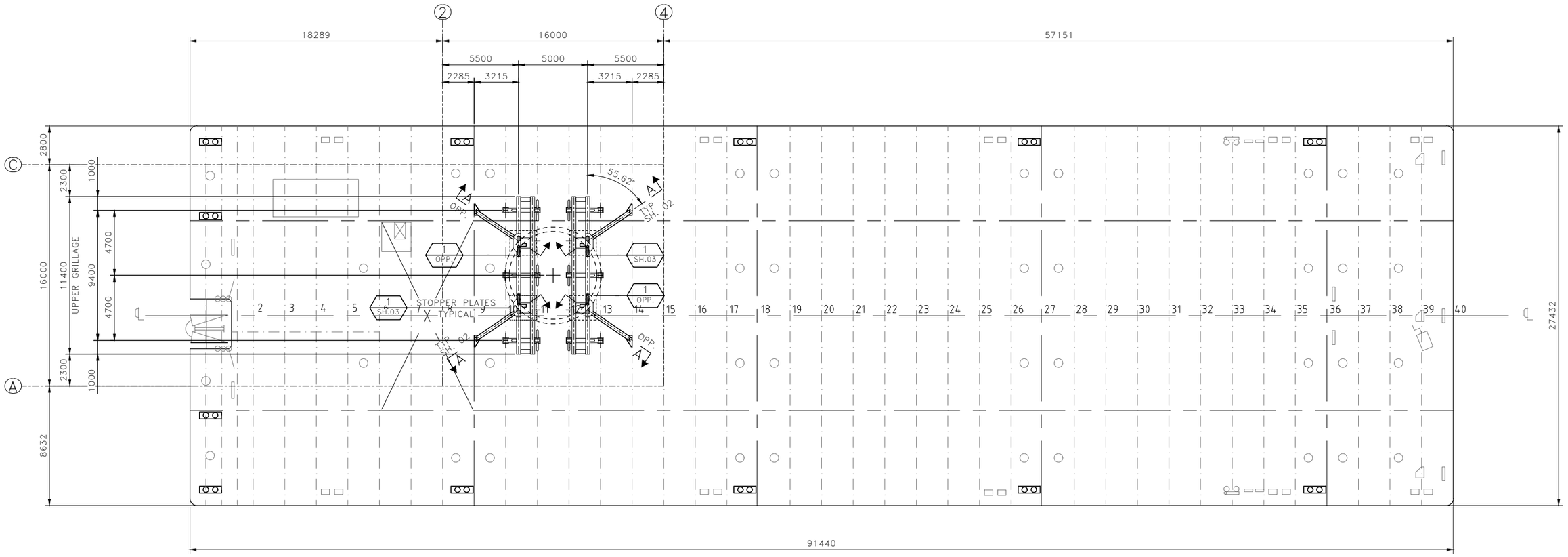
DRAWING NO. 123A90-DDL-TI-DD-99041 /03 01



TP – SEAFASTENING – ASSEMBLY

SCALE 1:150

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.

MATERIALS

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-TI-DD-99036	TP – UPPER GRILLAGE – PLAN VIEW
123A90-DDL-TI-DD-99039	TP – LOWER GRILLAGE – ASSEMBLY
123A90-DDL-TI-DD-99041	TP – SEAFASTENING – ASSEMBLY AND DETAILS – SH.02
123A90-DDL-TI-DD-99041	TP – SEAFASTENING – ASSEMBLY AND DETAILS – SH.03

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
02	13/02/25	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
01	23/01/25	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	10/01/25	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
TP – SEAFASTENING
ASSEMBLY AND DETAILS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK | SCALE 1:150

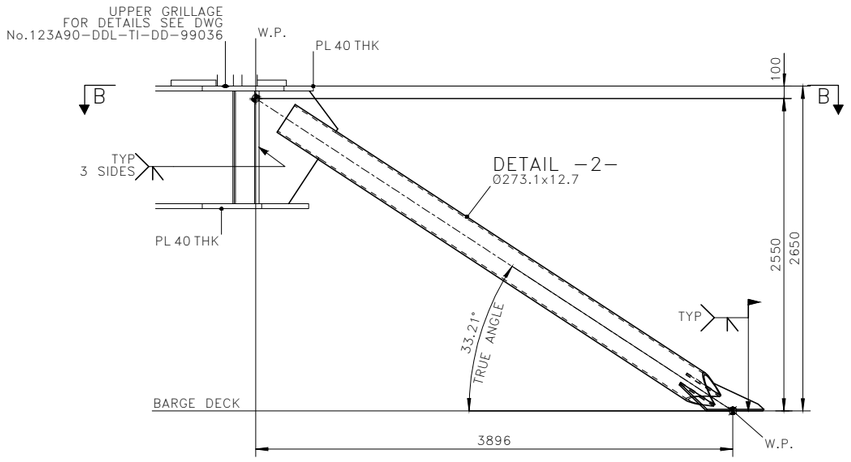
DRAWN S.GRIFFINI | CHECKED A.BALZAROTTI | APPROVED D.LO STERZO | DATE 13/02/25

A1 | DRAWING NO. 123A90-DDL-TI-DD-99041 | SHEET 001 | REV. 02

File Name : 123A90-DDL-TI-DD-99041_01.dwg

DRAWING NO. 123A90-DDL-TI-DD-99041

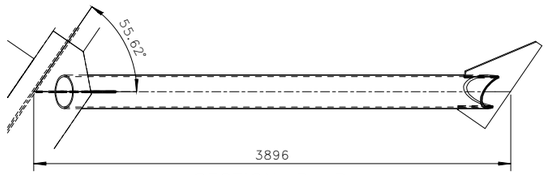
REV. 01



SECTION A – A

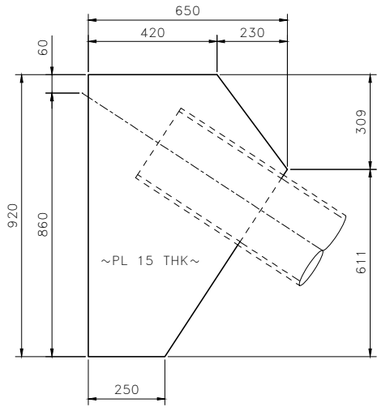
123A90-DDL-TI-DD-99041 – SH.01

SCALE 1:25



SECTION B – B

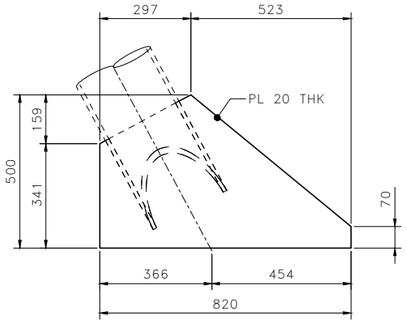
SCALE 1:25



GUSSET PLATE

TYPE -1A-

SCALE 1:10



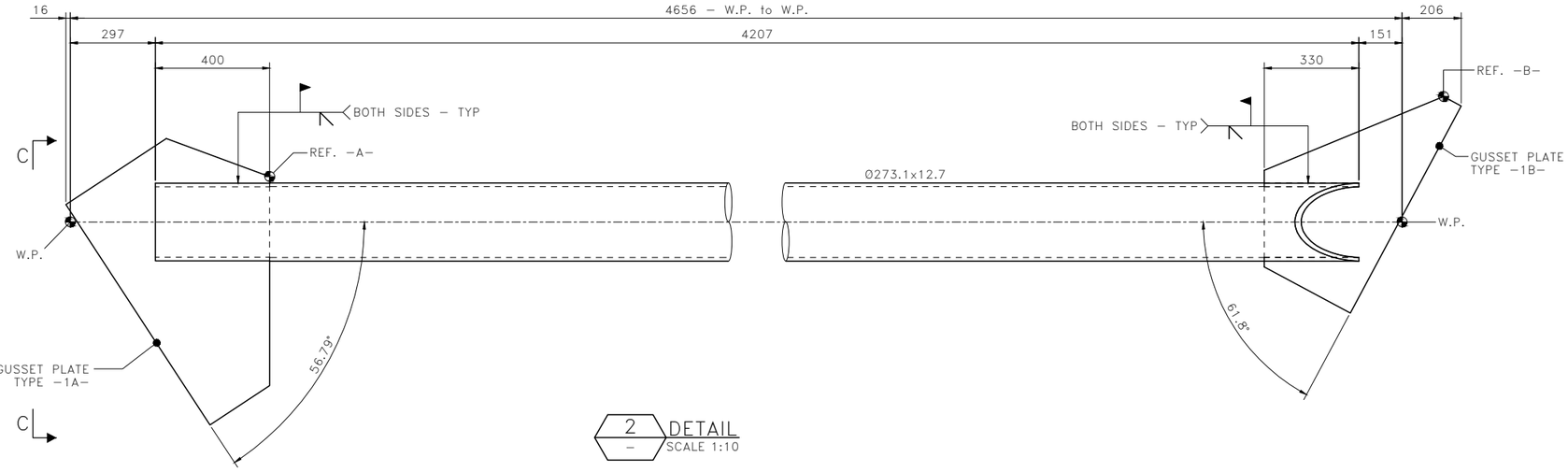
GUSSET PLATE

TYPE -1B-

SCALE 1:10

VIEW C–C

SCALE 1:10



2 – DETAIL

SCALE 1:10

NOTES

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2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
PL 15 THK	DC3-II-355-20
Ø273.1x12.7	DC3-II-X52-20
PL 8 THK	DC5-IV-275-10

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90033	PLATES – SINGLE SIDED WELDS
123A90-DDL-TI-DD-99038	TP – UPPER GRILLAGE – SECTION AND DETAILS
123A90-DDL-TI-DD-99041	TP – SEAFASTENING – ASSEMBLY AND DETAILS – SH.01

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
02	13/02/25	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
01	23/01/25	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	10/01/25	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :

BASE LOAD POWER HUB (BLPH)
TP – SEAFASTENING
ASSEMBLY AND DETAILS

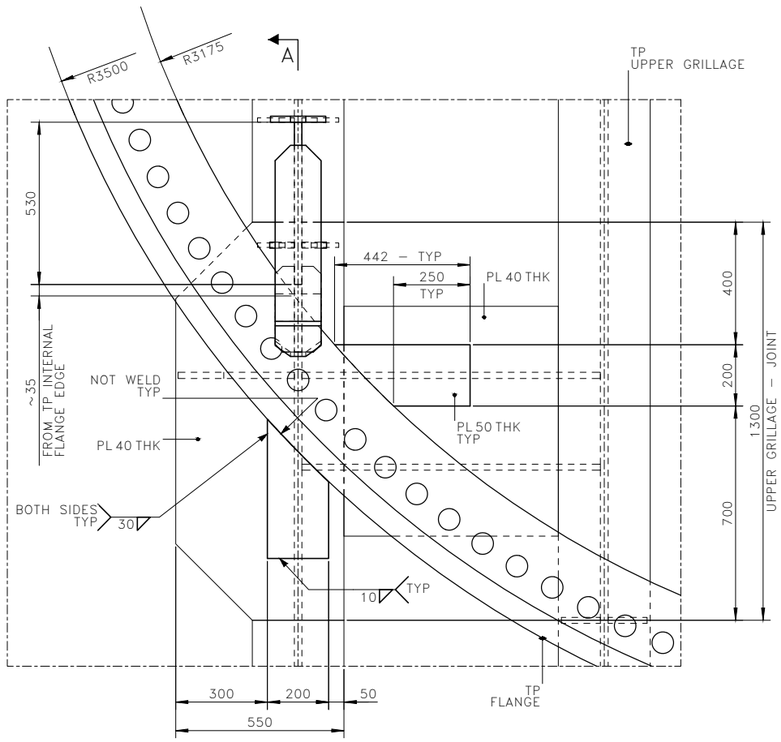
CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK . | SCALE 1:25

DRAWN S.GRIFFINI | CHECKED A.BALZAROTTI | APPROVED D.LO STERZO | DATE 13/02/25

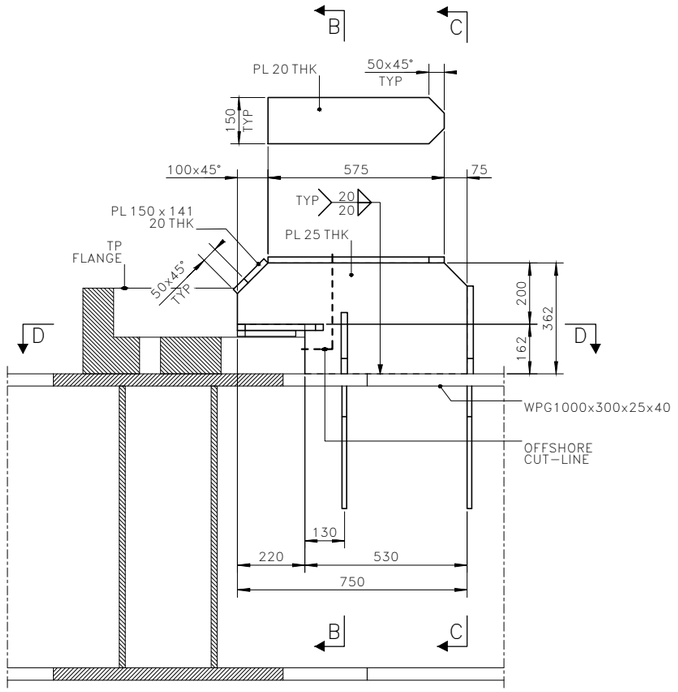
A1 | DRAWING NO. 123A90-DDL-TI-DD-99041 | SHEET 002 | REV. 02

File Name : 123A90-DDL-TI-DD-99041_01.dwg

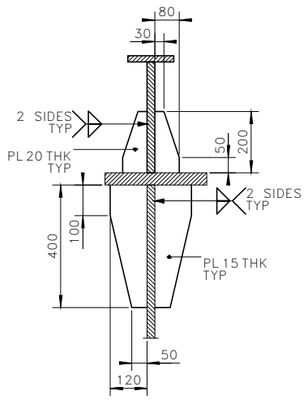
DRAWING NO. 123A90-DDL-TI-DD-99041 REV. 01



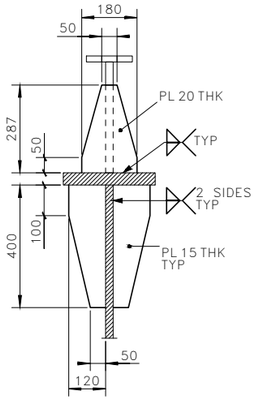
1 SH.01 DETAIL
SCALE 1:10



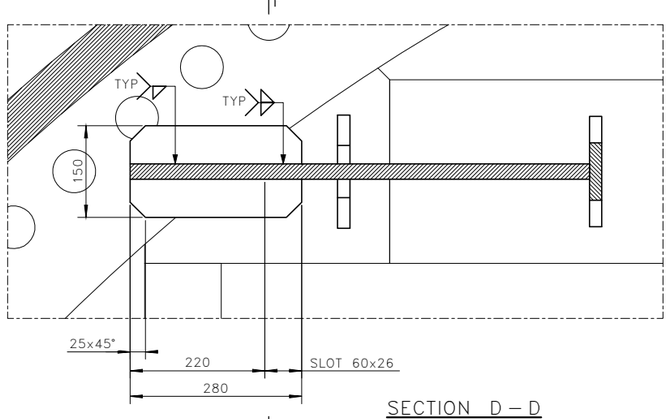
SECTION A – A
SCALE 1:10



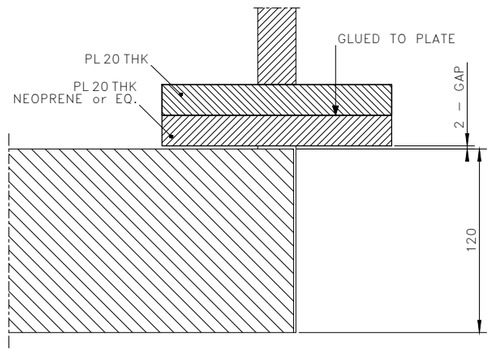
SECTION B – B
SCALE 1:10



SECTION C – C
SCALE 1:10



SECTION D – D
SCALE 1:5



SECTION F – F
SCALE 1:2

NOTES

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4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
PL 15 THK	DC3–II–355–40
PL 20 THK	DC3–II–355–40
PL 25 THK	DC3–II–355–40
PL 50 THK	DC3–II–355–40
PL 20 THK	Neoprene

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90–DDL–ST–DD–90025	DRAWING LIST
123A90–DDL–ST–DD–90026	GENERAL NOTES
123A90–DDL–ST–DD–90027	WELDING GENERAL NOTES
123A90–DDL–ST–DD–90032	PLATES – DOUBLE SIDED WELDS
123A90–DDL–ST–DD–90033	PLATES – SINGLE SIDED WELDS
123A90–DDL–TI–DD–99036	TP – UPPER GRILLAGE – PLAN VIEW
123A90–DDL–TI–DD–99041	TP – SEAFASTENING – ASSEMBLY AND DETAILS – SH.01

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
02	13/02/25	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
01	23/01/25	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	10/01/25	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
TP – SEAFASTENING
ASSEMBLY AND DETAILS

CONTRACT NO./TITLE CW–I–WP4–2023–05/HOLLANDSE KUST NOORD WIND PARK . | SCALE 1:10

DRAWN S.GRIFFINI | CHECKED A.BALZAROTTI | APPROVED D.LO STERZO | DATE 13/02/25

A1 | DRAWING NO. 123A90–DDL–TI–DD–99041 | SHEET 003 | REV. 02

File Name : 123A90–DDL–TI–DD–99041_01.dwg