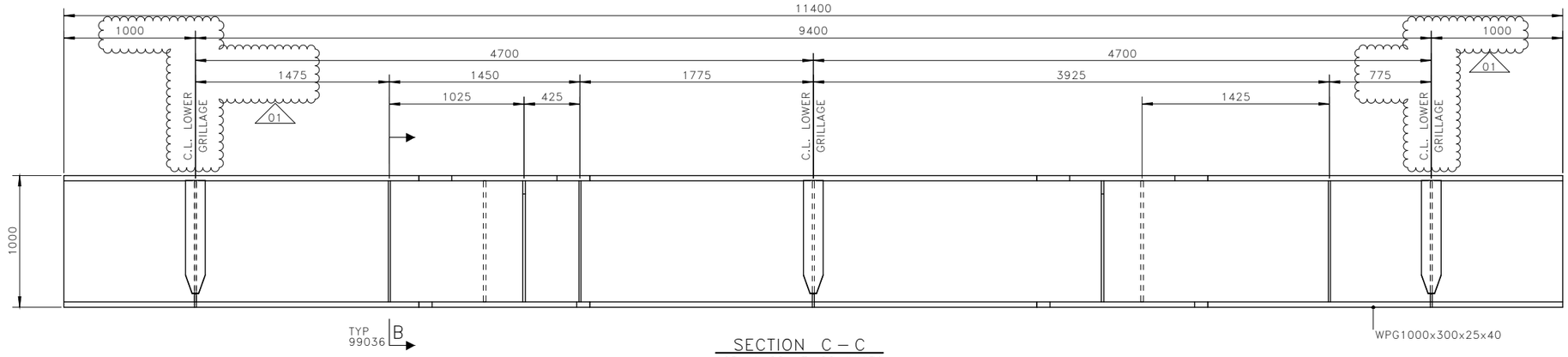
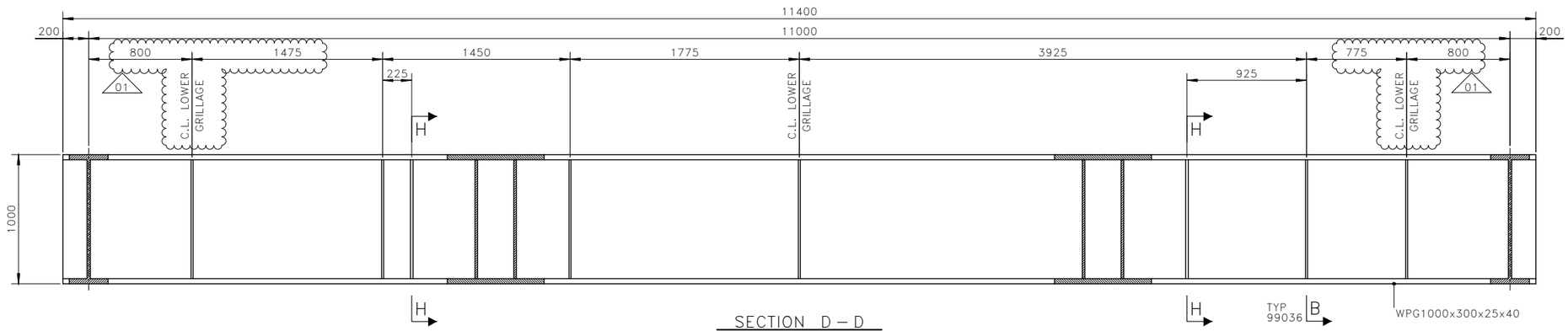
DRAWING NO. 123A90-DDL-TI-DD-99037

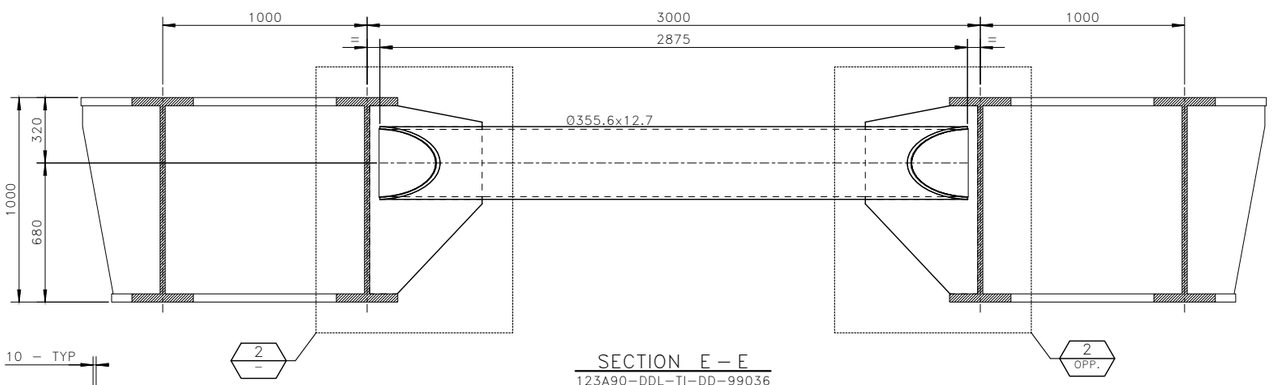
REV. 01



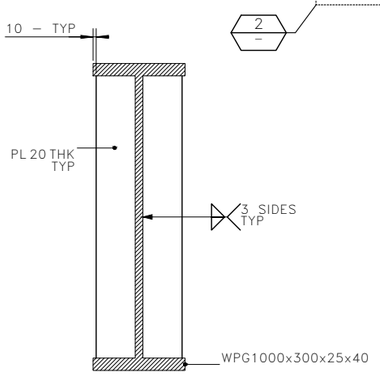
SECTION C – C
123A90-DDL-TI-DD-99036
SCALE 1:20



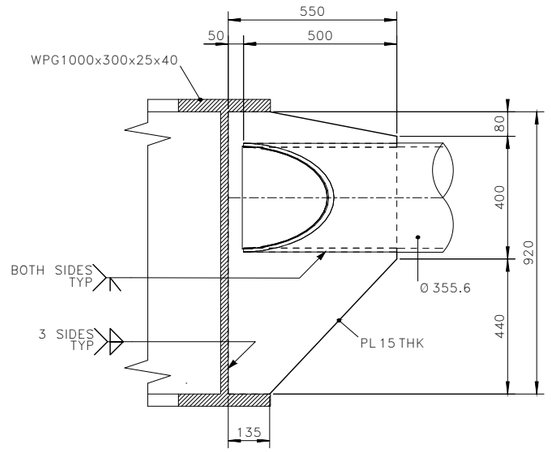
SECTION D – D
123A90-DDL-TI-DD-99036
SCALE 1:20



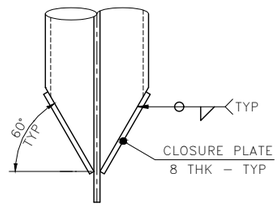
SECTION E – E
123A90-DDL-TI-DD-99036
SCALE 1:15



SECTION H – H
SCALE 1:10



2 – JOINT AS DRAWN



DETAIL –X– TYPICAL DETAIL
SCALE 1:5

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.
5 – ALL STIFFENER MATERIALS ARE DC3-II-355-20 U.N.O.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
WPG1000x300x25x40	DC3-II-355-40
Ø355.6x12.7	DC3-II-X52-20
PL 8 THK	DC4-III-355-0

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90033	PLATES – SINGLE SIDED WELDS
123A90-DDL-TI-DD-99036	TP – UPPER GRILLAGE – PLAN VIEW

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
01	10/01/25	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	30/04/24	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
TP – UPPER GRILLAGE
SECTIONS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK . | SCALE 1:20

DRAWN S.GRIFFINI | CHECKED A.BALZAROTTI | APPROVED D.LO STERZO | DATE 10/01/25

A1 | DRAWING NO. 123A90-DDL-TI-DD-99037 | SHEET 001 | REV. 01

File Name : 123A90-DDL-TI-DD-99037_01.dwg