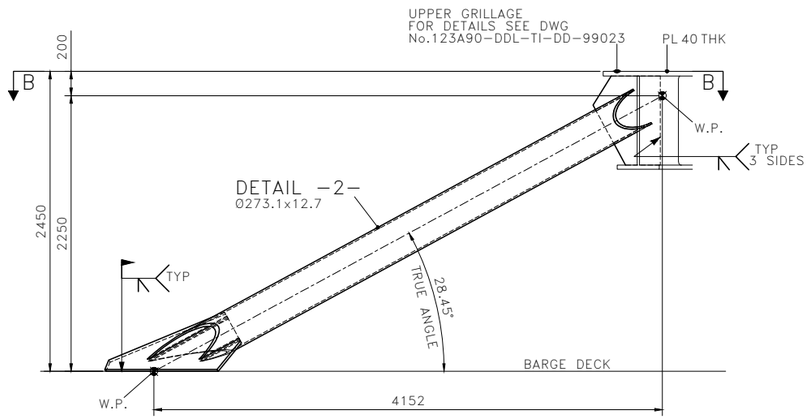
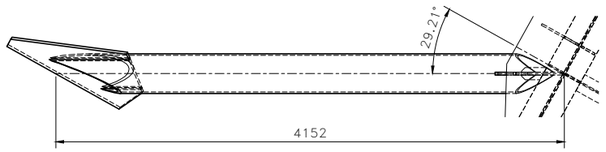
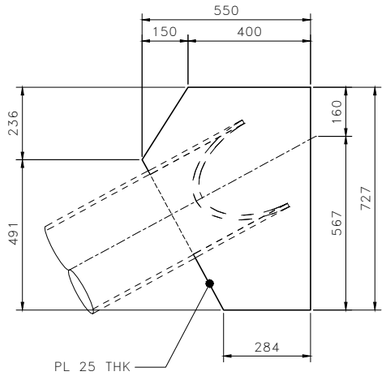
DRAWING NO. 123A90-DDL-TI-DD-99025 REV. 00



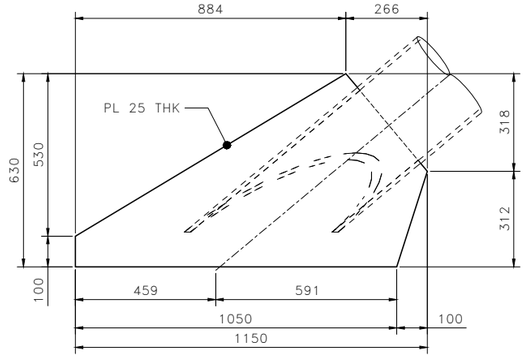
SECTION A – A
123A90-DDL-TI-DD-99024
SCALE 1:25



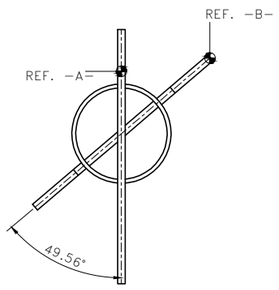
SECTION B – B
SCALE 1:25



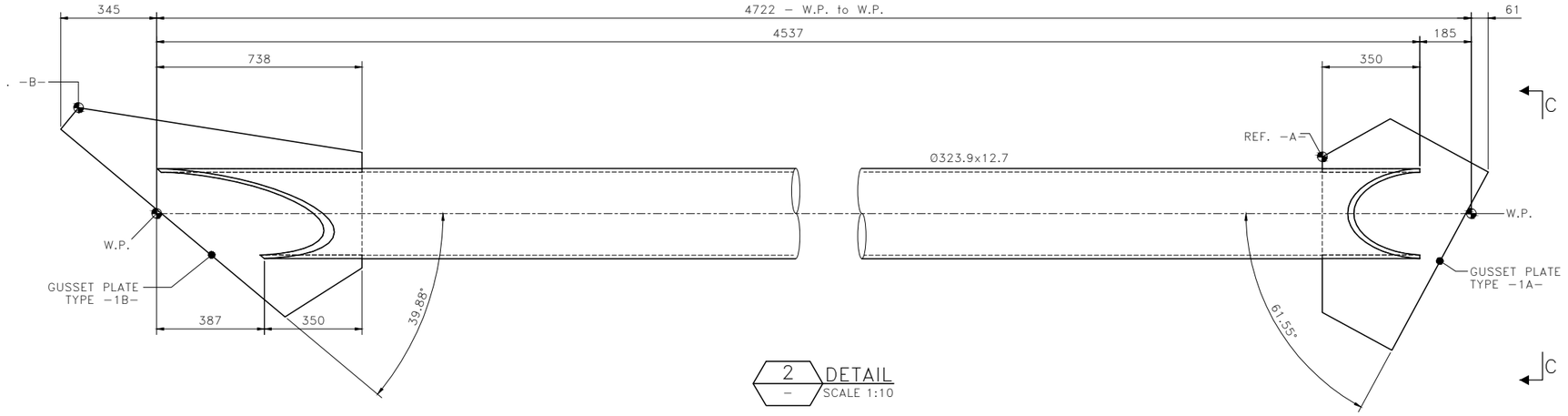
GUSSET PLATE
TYPE -1A-
SCALE 1:10



GUSSET PLATE
TYPE -1B-
SCALE 1:10



VIEW C–C
SCALE 1:10



2 DETAIL
SCALE 1:10

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
Ø323.9x12.7	DC3-II-X52-20
PL 20 THK	DC3-II-355-20
PL 25 THK	DC3-II-355-20
PL 50 THK	DC3-II-355-40

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90033	PLATES – SINGLE SIDED WELDS
123A90-DDL-TI-DD-99021	TOP SIDE – GRILLAGE – ASSEMBLY
123A90-DDL-TI-DD-99022	TOP SIDE – GRILLAGE ROW A – PLAN AND SECTION
123A90-DDL-TI-DD-99024	TOP SIDE – SEA FASTENING – ASSEMBLY

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
00	20/02/25	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
TOP SIDE – SEA FASTENING
DETAILS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK . | SCALE 1:25

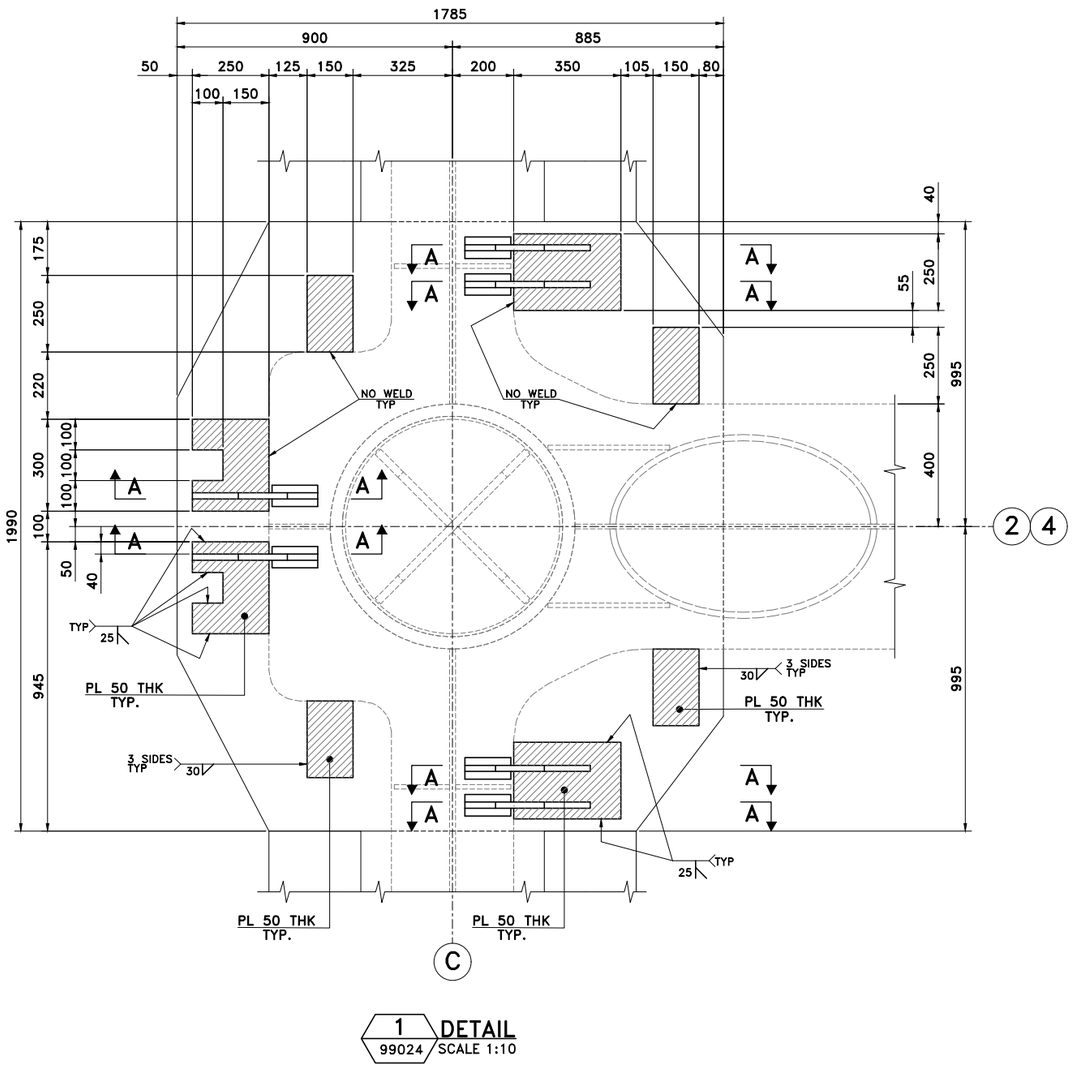
DRAWN S.GRIFFINI | CHECKED A.BALZAROTTI | APPROVED D.LO STERZO | DATE 20/02/25

A1 | DRAWING NO. 123A90-DDL-TI-DD-99025 | SHEET 001 | REV. 00

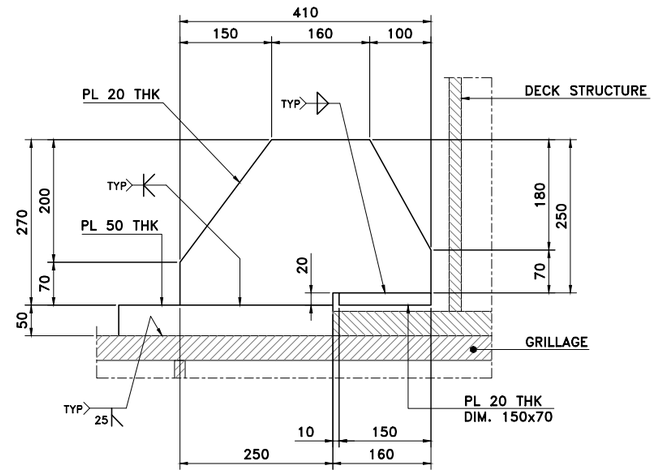
File Name : 123A90-DDL-TI-DD-99025_00.dwg

DRAWING NO. 123A90-DDL-TI-DD-99025

REV. 00



1 / 99024 DETAIL
SCALE 1:10



SECTION A–A
SCALE 1:5

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
Ø323.9x12.7	DC3–II–X52–20
PL 20 THK	DC3–II–355–20
PL 25 THK	DC3–II–355–20
PL 50 THK	DC3–II–355–40

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90–DDL–ST–DD–90025	DRAWING LIST
123A90–DDL–ST–DD–90026	GENERAL NOTES
123A90–DDL–ST–DD–90027	WELDING GENERAL NOTES
123A90–DDL–ST–DD–90032	PLATES – DOUBLE SIDED WELDS
123A90–DDL–ST–DD–90033	PLATES – SINGLE SIDED WELDS
123A90–DDL–TI–DD–99021	TOP SIDE – GRILLAGE – ASSEMBLY
123A90–DDL–TI–DD–99022	TOP SIDE – GRILLAGE ROW A – PLAN AND SECTION
123A90–DDL–TI–DD–99024	TOP SIDE – SEA FASTENING – ASSEMBLY

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
00	20/02/25	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
TOP SIDE – SEA FASTENING
DETAILS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK . | SCALE 1:10

DRAWN S.GRIFFINI | CHECKED A.BALZAROTTI | APPROVED D.LO STERZO | DATE 20/02/25

A1 | DRAWING NO. 123A90–DDL–TI–DD–99025 | SHEET 002 | REV. 00

File Name : 123A90–DDL–TI–DD–99025_00.dwg