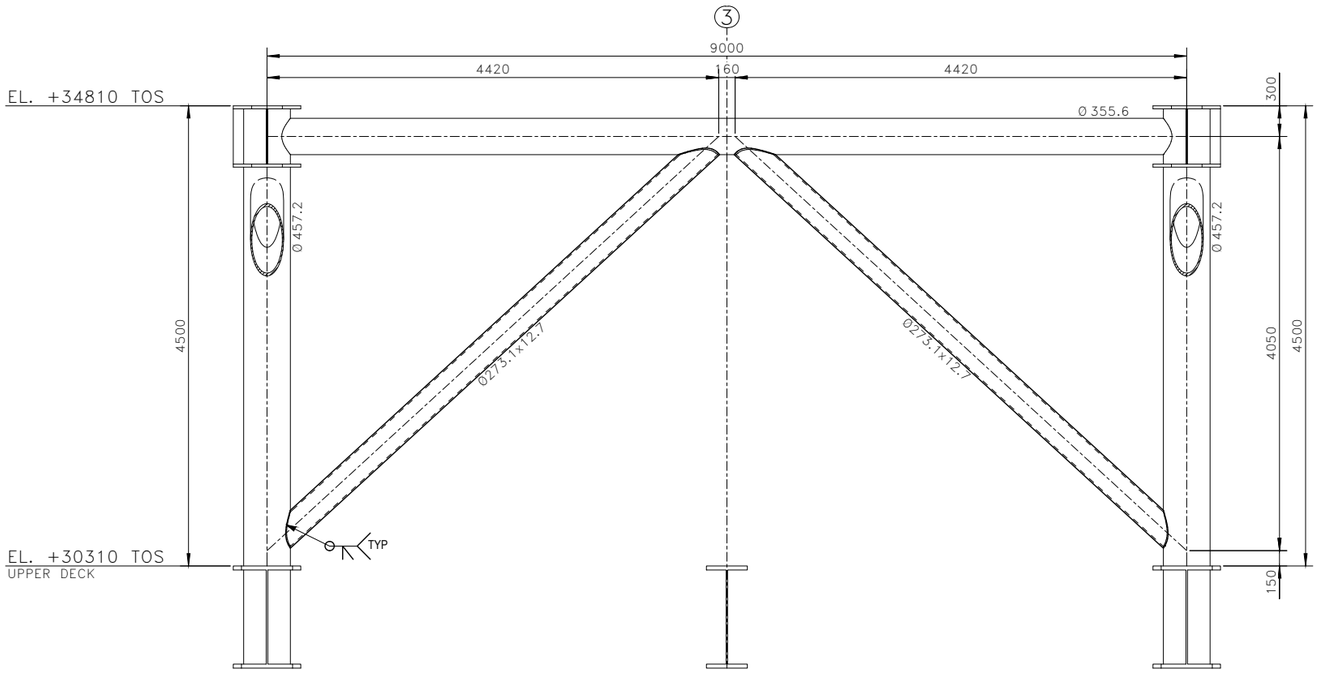
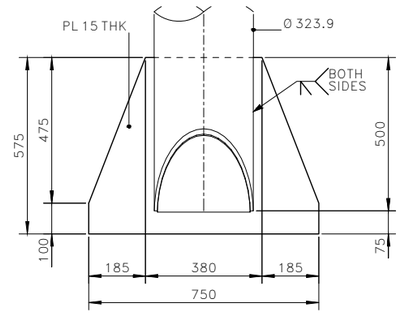
DRAWING NO. 123A90-DDL-ST-DD-90121

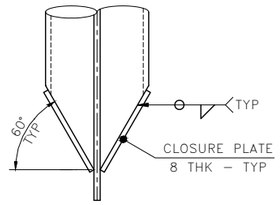
REV. 01



SECTION D – D
123A90-DDL-ST-DD-90072



1 / 90071 DETAIL
SCALE 1:10



DETAIL –X– TYPICAL DETAIL
SCALE 1:5

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.
5 – ALL GROOVE WELDS SHALL BE WELDED FROM BOTH SIDES UNLESS IMPRATICAL.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
PL 15 THK	DC3-II-355-20
PL 30 THK	DC3-II-355-40
Ø406.4x15.88	DC3-II-X52-20
Ø457.2x19.05	DC3-II-X52-20
PL 8 THK	DC4-III-355-0
PL 15 THK	DC4-III-355-0
Ø273.1x12.7	DC4-III-X52-0

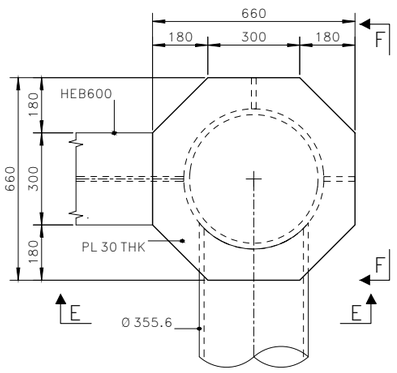
HOLDS

SECTION E – E
SCALE 1:10

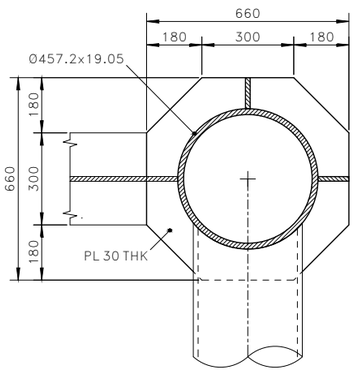
SECTION F – F
SCALE 1:10

SECTION H – H
SCALE 1:10

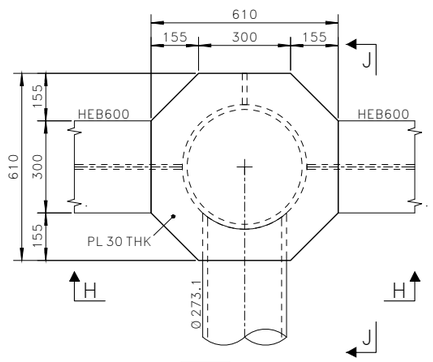
SECTION J – J
SCALE 1:10



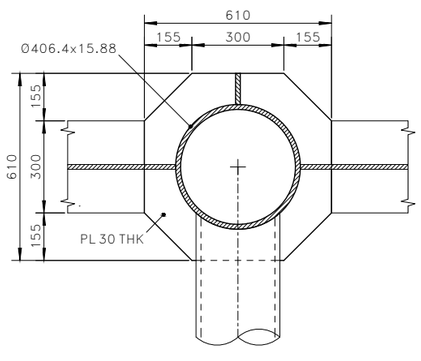
2 / 90072 JOINT
SCALE 1:10



SECTION G – G
SCALE 1:10



3 / 90072 JOINT
SCALE 1:10



SECTION K – K
SCALE 1:10

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90033	PLATES – SINGLE SIDED WELDS
123A90-DDL-ST-DD-90071	STORAGE VESSEL – PRIMARY STEEL – ASSEMBLY
123A90-DDL-ST-DD-90072	STORAGE VESSEL – PRIMARY STEEL – SECTIONS

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
01	22/08/24	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	17/05/24	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
STORAGE VESSEL – PRIMARY STEEL
SECTION AND DETAILS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK | SCALE 1:30

DRAWN S.GRIFFINI | CHECKED A.BALZAROTTI | APPROVED D.LO STERZO | DATE 22/08/24

A1 | DRAWING NO. 123A90-DDL-ST-DD-90121 | SHEET 001 | REV. 01

File Name : 123A90-DDL-ST-DD-90121_01.dwg