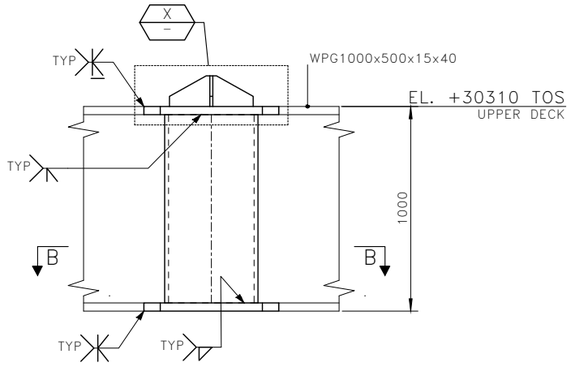
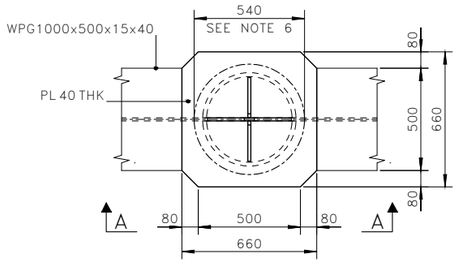
DRAWING NO. 123A90-DDL-ST-DD-90114

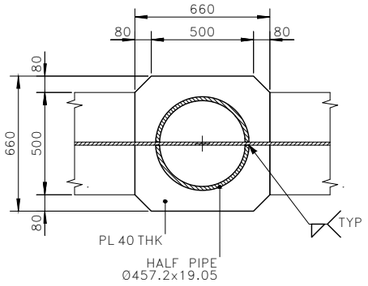
REV. 01



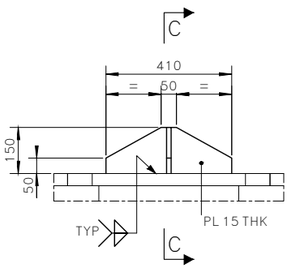

SECTION A – A
SCALE 1:15



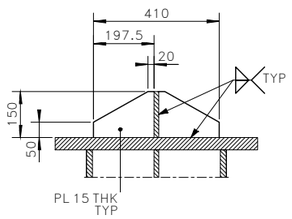

16 JOINT
90050 AS DRAWN



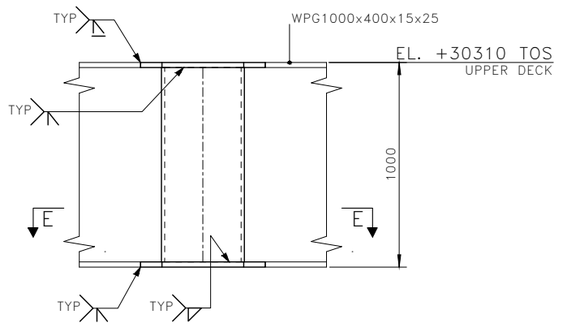

SECTION B – B
SCALE 1:15



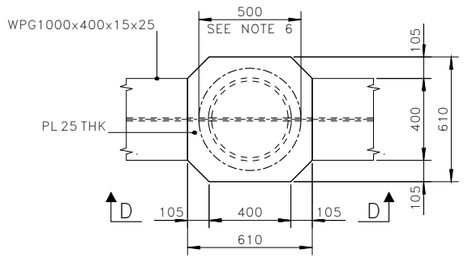

X – DETAIL
SCALE 1:10



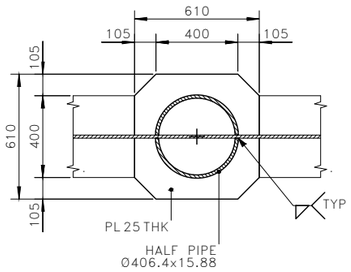

SECTION C – C
SCALE 1:10




SECTION D – D
SCALE 1:15




17 JOINT
90050 AS DRAWN




SECTION E – E
SCALE 1:15

## NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.
5 – ALL GROOVE WELDS SHALL BE WELDED FROM BOTH SIDES UNLESS IMPRATICAL.
6 – TO BE PAINTED AFTER WELDING PAU.

## MATERIALS

| ITEM IDENTIFICATION | MATERIAL DESIGNATION |
|---|---|
| PL 25 THK | DC2–II–420–20 |
| PL 40 THK | DC2–II–420–40 |
| PL 15 THK | DC3–II–355–20 |
| Ø406.4x15.88 | DC3–II–X52–20 |
| Ø457.2x19.05 | DC3–II–X52–20 |

## HOLDS

## REFERENCE DRAWINGS

| DWG No. | DESCRIPTION |
|---|---|
| 123A90–DDL–ST–DD–90025 | DRAWING LIST |
| 123A90–DDL–ST–DD–90026 | GENERAL NOTES |
| 123A90–DDL–ST–DD–90027 | WELDING GENERAL NOTES |
| 123A90–DDL–ST–DD–90032 | PLATES – DOUBLE SIDED WELDS |
| 123A90–DDL–ST–DD–90033 | PLATES – SINGLE SIDED WELDS |
| 123A90–DDL–ST–DD–90050 | PRIMARY STEEL – PLAN AT EL. +30310 TOS |

TECON

| REV. | DATE | DRN | CHKD | APPD | DESCRIPTION |
|---|---|---|---|---|---|
| 01 | 02/07/24 | SGR | AB | DLS | ACCEPTED FOR CONSTRUCTION (AFC) |
| 00 | 15/02/24 | SGR | AB | DLS | ISSUE FOR REVIEW (IFR) |

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
TOPSIDE – PRIMARY JOINTS
UPPER DECK – JOINT –16 & 17– DETAIL

CONTRACT NO./TITLE CW–I–WP4–2023–05/HOLLANDSE KUST NOORD WIND PARK . | SCALE 1:15

DRAWN S.GRIFFINI | CHECKED A.BALZAROTTI | APPROVED D.LO STERZO | DATE 02/07/24

A1 | DRAWING NO. 123A90–DDL–ST–DD–90114 | SHEET 001 | REV. 01

File Name : 123A90–DDL–ST–DD–90114_01.dwg