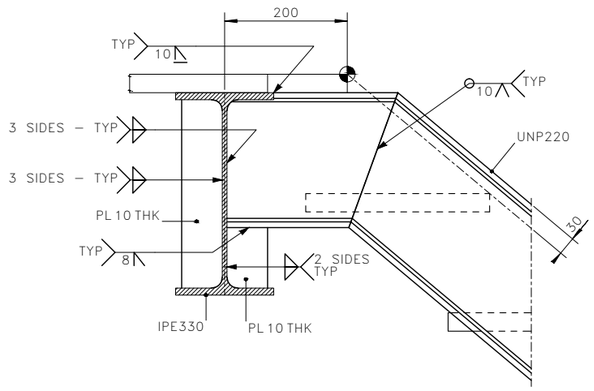
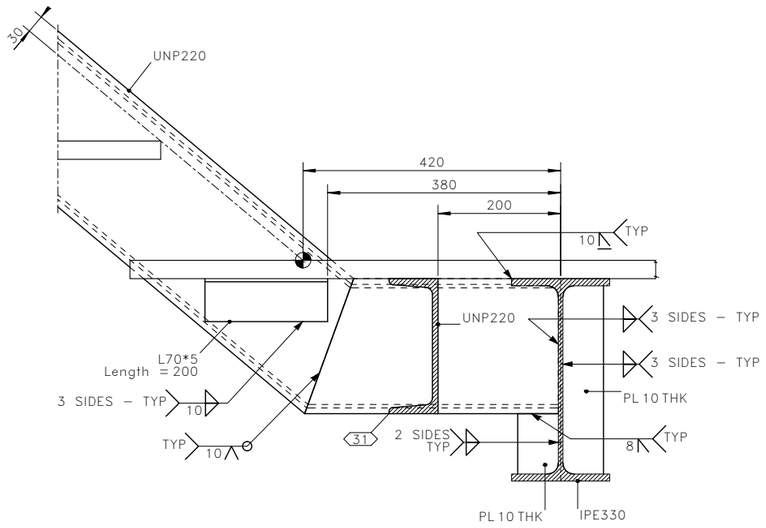
DRAWING NO. 123A90-DDL-ST-DD-90113

REV. 01

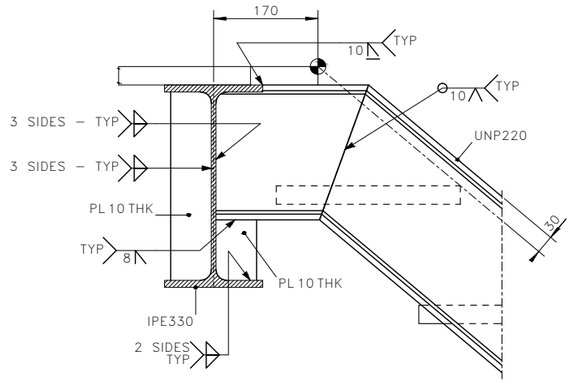
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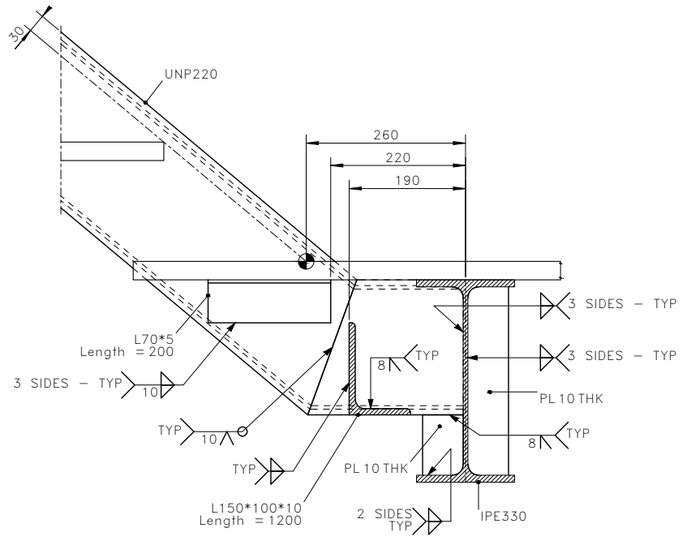
41



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NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.
5 – ALL GROOVE WELDS SHALL BE WELDED FROM BOTH SIDES UNLESS IMPRATICAL.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
PL 10 THK	DC4-III-355-0
PL 30 THK	DC5-IV-235-10_GRATING
L70*5	DC5-IV-275-10
L150*100*10	DC5-IV-275-10
UNP220	DC5-IV-275-10

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90034	TYPICAL BEAM CONNECTIONS
123A90-DDL-ST-DD-90035	PLATES – SINGLE SIDED WELDS
123A90-DDL-ST-DD-90065	TS – WALKWAYS & STAIRS – NORTH SIDE – PLANS
123A90-DDL-ST-DD-90066	TS – WALKWAYS & STAIRS – SOUTH SIDE – PLANS

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
01	25/03/24	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	30/01/24	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :

BASE LOAD POWER HUB (BLPH)
TOPSIDE – WALKWAYS & STAIRS
TYPICAL BEAM CONNECTIONS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK . | SCALE 1:5

DRAWN S.GRIFFINI | CHECKED A.BALZAROTTI | APPROVED D.LO STERZO | DATE 25/03/24

A1 | DRAWING NO. 123A90-DDL-ST-DD-90113 | SHEET 001 | REV. 01

File Name : 123A90-DDL-ST-DD-90113_01.dwg