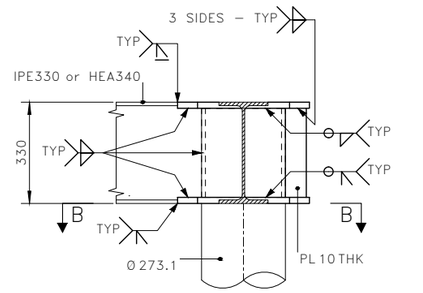
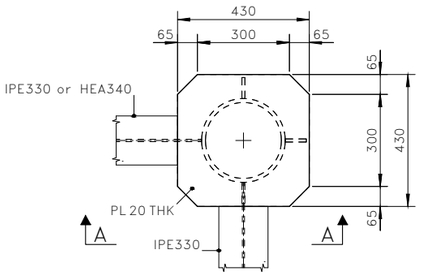
DRAWING NO. 123A90-DDL-ST-DD-90106

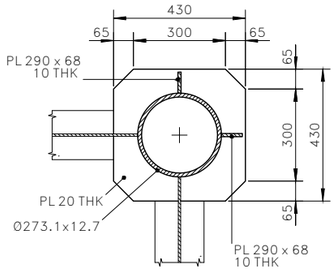
REV. 01



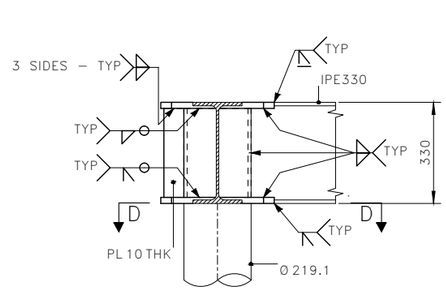
SECTION A – A
SCALE 1:10



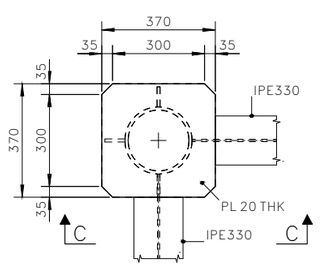
1 JOINT
90092 AS DRAWN



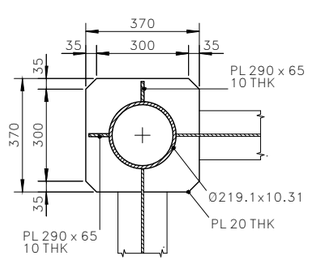
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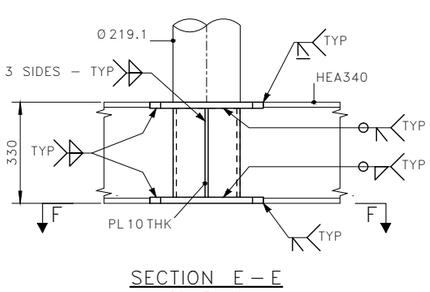
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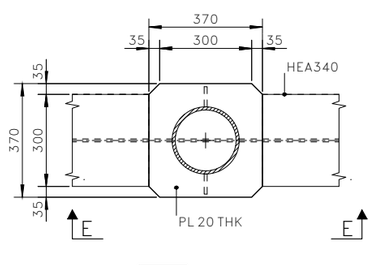
2 JOINT
90092 AS DRAWN



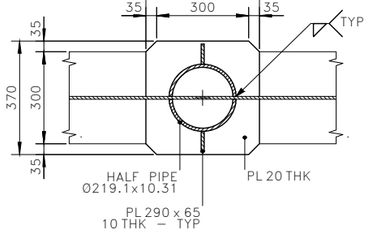
SECTION D – D
SCALE 1:10



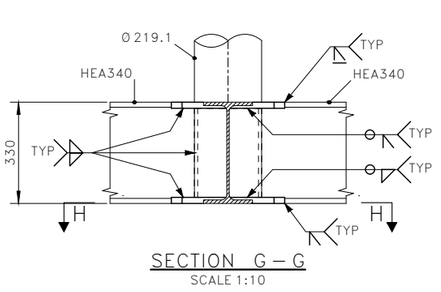
SECTION E – E
SCALE 1:10



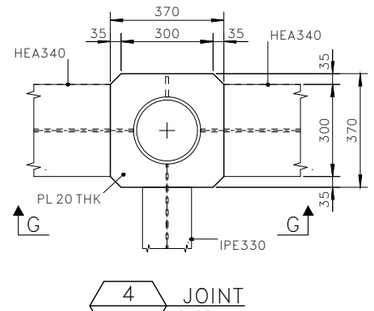
3 JOINT
AS DRAWN
90092 & 93



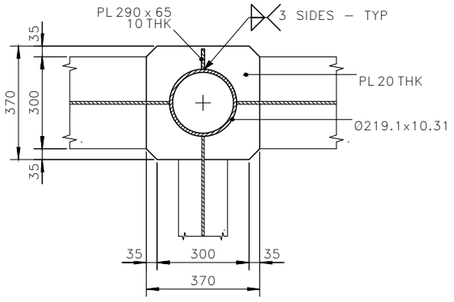
SECTION F – F
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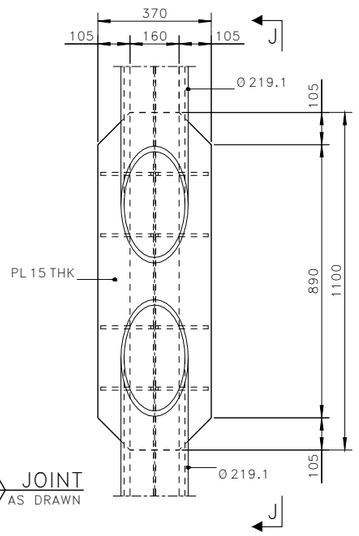
SECTION G – G
SCALE 1:10



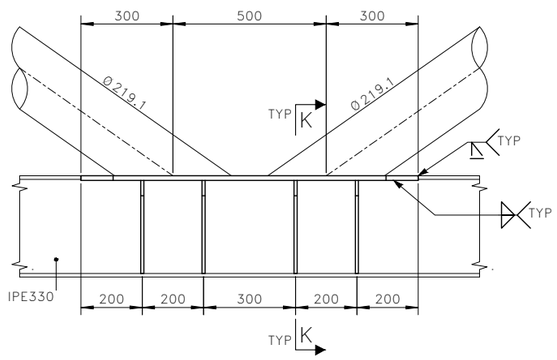
4 JOINT
90092 AS DRAWN



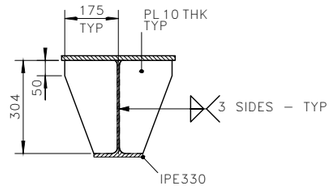
SECTION H – H
SCALE 1:10



5 JOINT
90092 AS DRAWN



SECTION J – J
SCALE 1:10



SECTION K – K
SCALE 1:10

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.
5 – ALL GROOVE WELDS SHALL BE WELDED FROM BOTH SIDES UNLESS IMPRATICAL.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
PL 10 THK	DC4-III-355-0
PL 15 THK	DC4-III-355-0
PL 20 THK	DC4-III-355-0
Ø219.1x10.31	DC4-III-X52-0
Ø273.1x12.7	DC4-III-X52-0

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90035	PLATES – SINGLE SIDED WELDS
123A90-DDL-ST-DD-90092	TP – WALKWAYS & STAIRS – PLANS
123A90-DDL-ST-DD-90093	TP – WALKWAYS & STAIRS – SECTIONS – SHEET 2

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
01	04/04/24	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	10/01/24	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
TP – WALKWAYS & STAIRS
JOINT –1, 2, 3, 4 & 5– DETAIL

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK . | SCALE 1:10

DRAWN S.GRIFFINI | CHECKED A.BALZAROTTI | APPROVED D.LO STERZO | DATE 04/04/24

A1 | DRAWING NO. 123A90-DDL-ST-DD-90106 | SHEET 001 | REV. 01

File Name : 123A90-DDL-ST-DD-90106_01.dwg