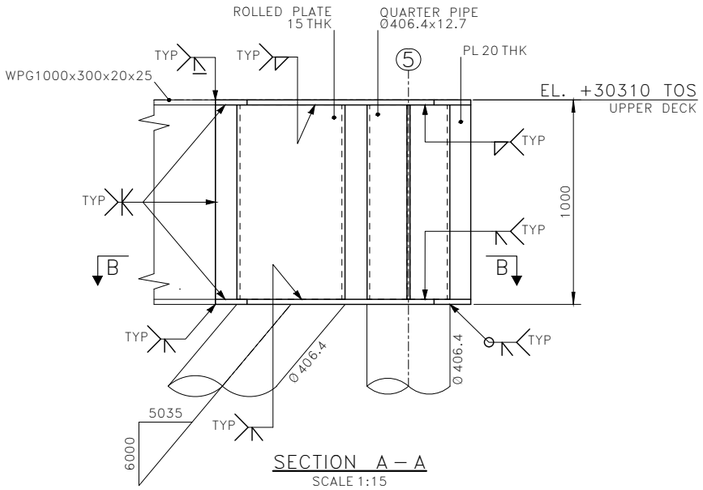
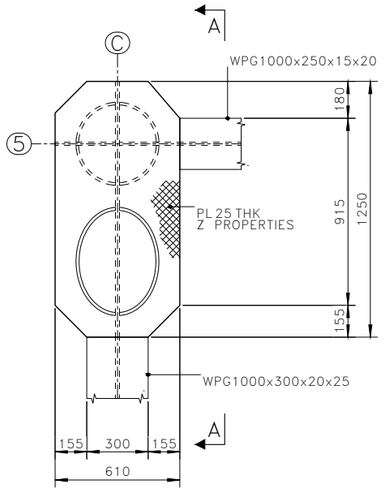
DRAWING NO. 123A90-DDL-ST-DD-90100

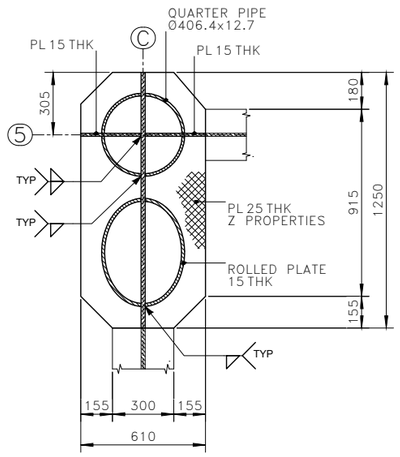
REV. 01



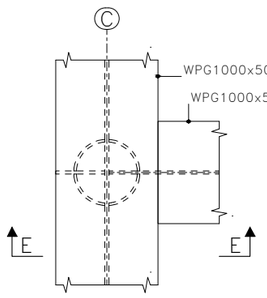
SECTION A – A
SCALE 1:15



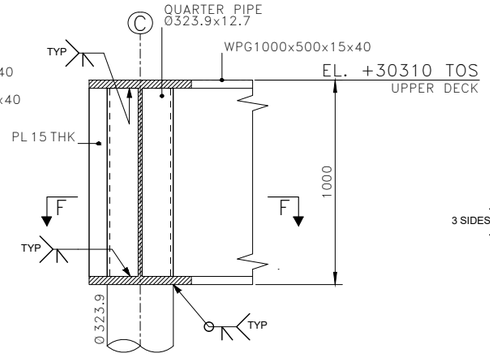
13 JOINT
90050 AS DRAWN



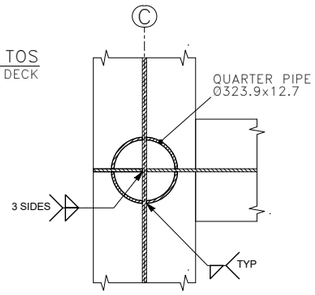
SECTION B – B
SCALE 1:15



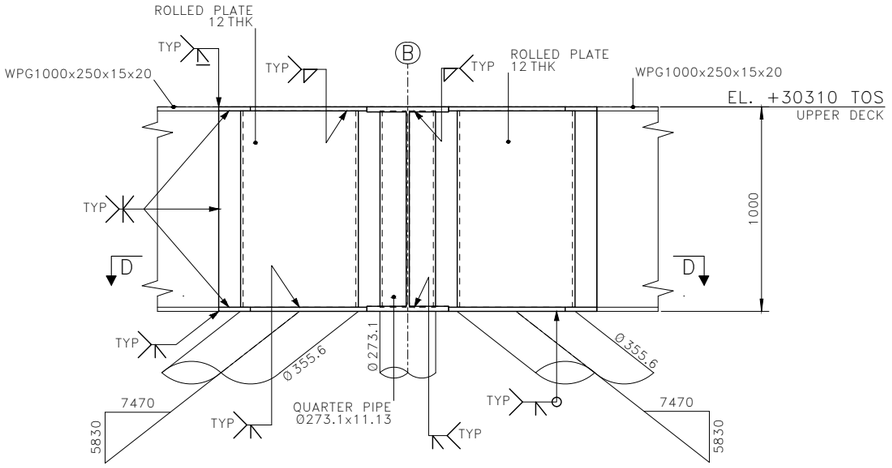
15 JOINT
90050 AS DRAWN



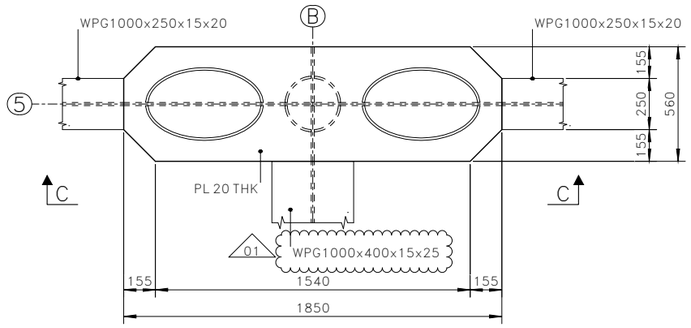
SECTION E – E
SCALE 1:15



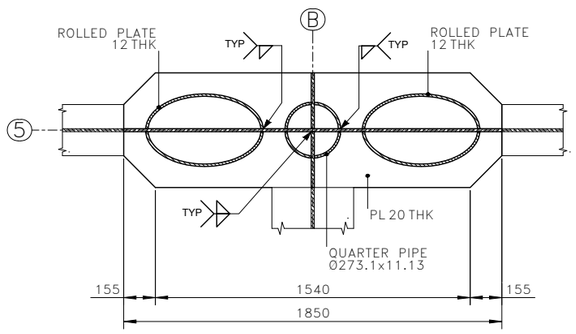
SECTION F – F
SCALE 1:15



SECTION C – C
SCALE 1:15



14 JOINT
90050 AS DRAWN



SECTION D – D
SCALE 1:15

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.
5 – ALL GROOVE WELDS SHALL BE WELDED FROM BOTH SIDES UNLESS IMPRATICAL.
6 – ALL STRUCTURAL MEMBERS NOTED ▨ SHALL HAVE –Z PROPERTIES–.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
PL 25 THK	DC1–I–420–40_Z
PL 12 THK	DC2–II–420–0
PL 15 THK	DC2–II–420–20
PL 20 THK	DC2–II–420–20
Ø273.1x11.13	DC3–II–X52–20
Ø323.9x12.7	DC3–II–X52–20
Ø406.4x12.7	DC3–II–X52–20

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90–DDL–ST–DD–90025	DRAWING LIST
123A90–DDL–ST–DD–90026	GENERAL NOTES
123A90–DDL–ST–DD–90027	WELDING GENERAL NOTES
123A90–DDL–ST–DD–90032	PLATES – DOUBLE SIDED WELDS
123A90–DDL–ST–DD–90033	PLATES – SINGLE SIDED WELDS
123A90–DDL–ST–DD–90050	PRIMARY STEEL – PLAN AT EL. +30310 TOS

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
01	20/12/23	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	31/10/23	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
TOPSIDE – PRIMARY JOINTS
UPPER DECK – JOINT –13, 14 & 15– DETAIL

CONTRACT NO./TITLE CW–I–WP4–2023–05/HOLLANDSE KUST NOORD WIND PARK . | SCALE 1:15

DRAWN S.GRIFFINI | CHECKED A.BALZAROTTI | APPROVED D.LO STERZO | DATE 20/12/23

A1 | DRAWING NO. 123A90–DDL–ST–DD–90100 | SHEET 001 | REV. 01

File Name : 123A90–DDL–ST–DD–90100_01.dwg