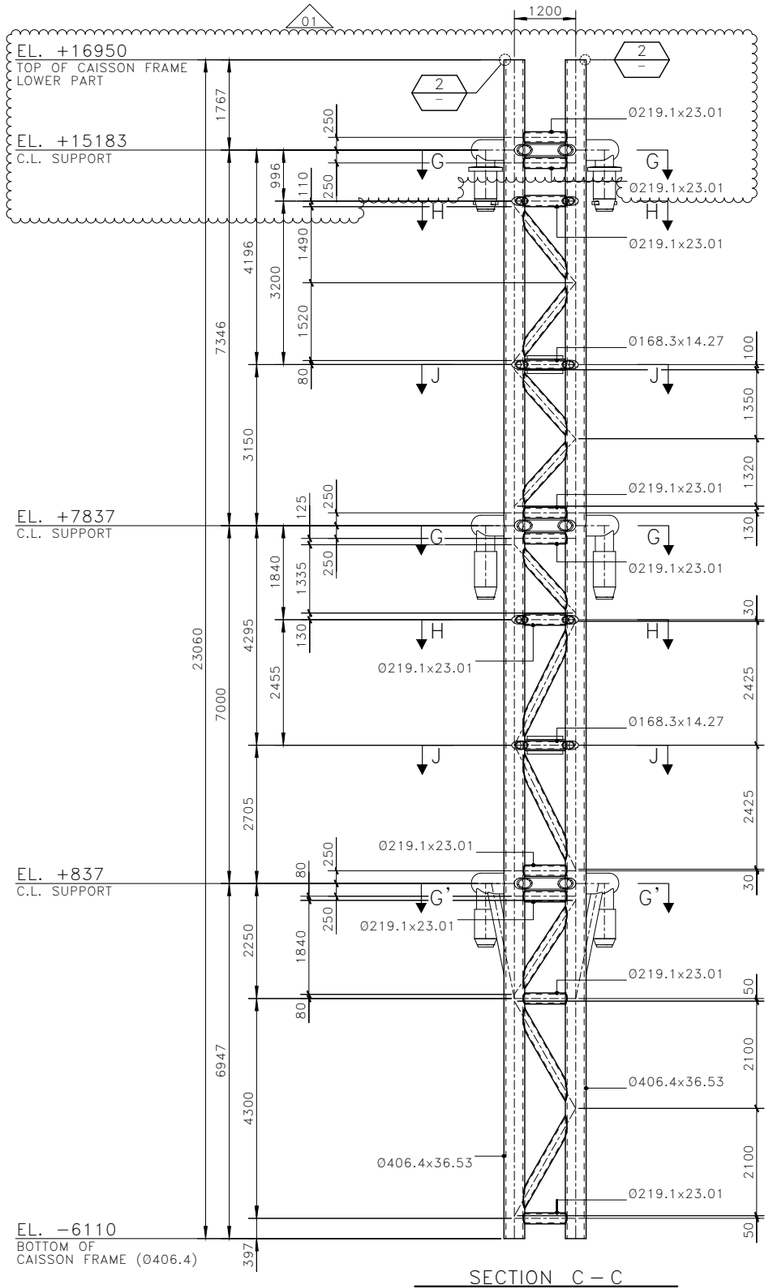
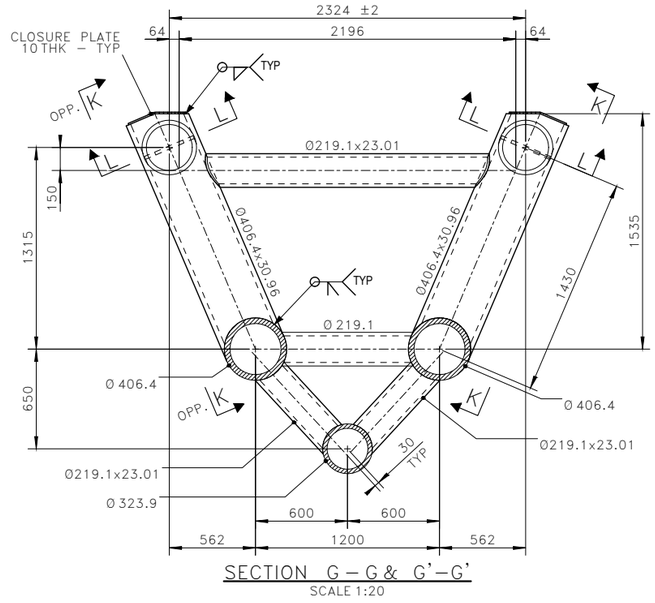
DRAWING NO. 123A90-DDL-ST-DD-90095

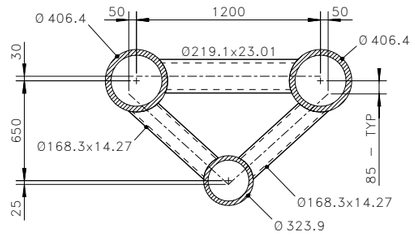
REV. 01



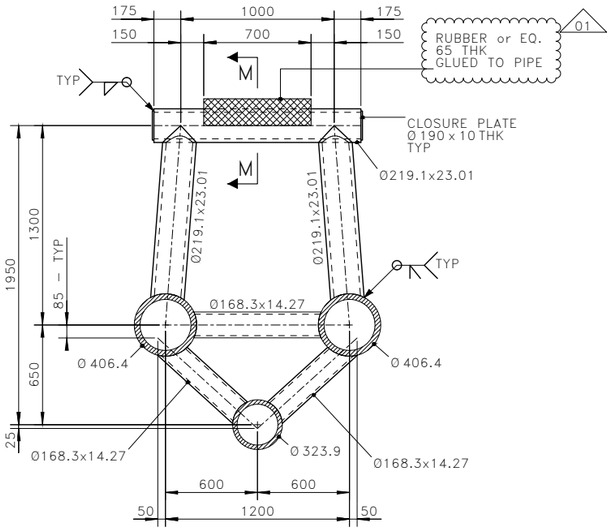
SECTION C – C
ALL PIPES ARE Ø219.1x18.26 U.N.O.
123A90-DDL-ST-DD-90090
SCALE 1:60



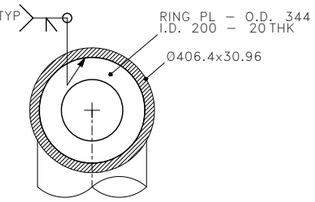
SECTION G – G & G'–G'
SCALE 1:20



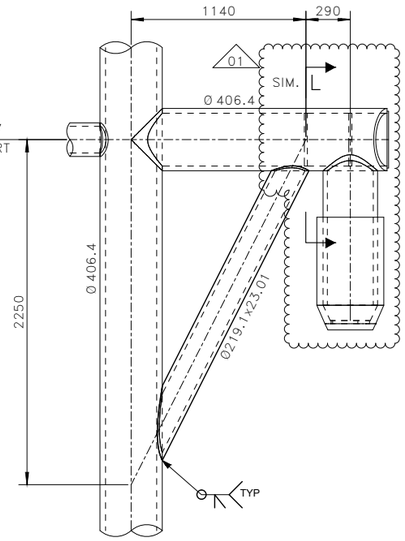
SECTION H – H
SCALE 1:20



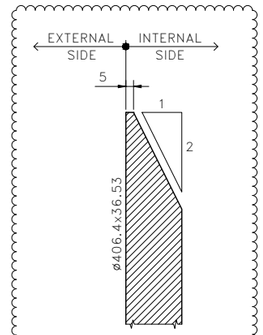
SECTION J – J
SCALE 1:20



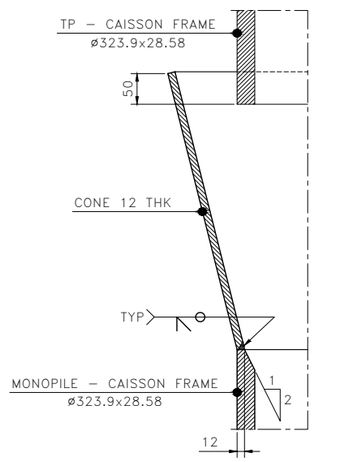
SECTION L – L
SCALE 1:10



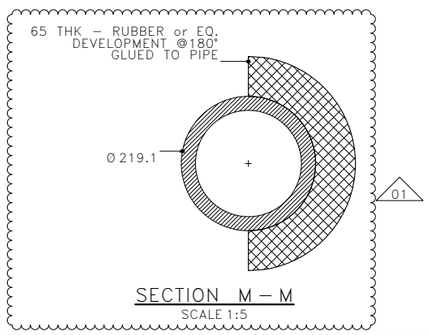
SECTION K–K
VALID ONLY FOR SECTION G'–G'
SCALE 1:20



DETAIL –2–
SCALE 1:2



DETAIL –1–
123A90-DDL-ST-DD-90094
SCALE 1:5



SECTION M – M
SCALE 1:5

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
PL 10 THK	DC3–II–355–0
PL 20 THK	DC3–II–355–20
Ø168.3x14.27	DC3–II–X52–20
Ø219.1x18.26	DC3–II–X52–20
Ø219.1x23.01	DC3–II–X52–20
Ø323.9x28.58	DC3–II–X52–40
Ø355.6x27.79	DC3–II–X52–40
Ø406.4x30.96	DC3–II–X52–40
Ø406.4x36.53	DC3–II–X52–40

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90–DDL–ST–DD–90025	DRAWING LIST
123A90–DDL–ST–DD–90026	GENERAL NOTES
123A90–DDL–ST–DD–90027	WELDING GENERAL NOTES
123A90–DDL–ST–DD–90029	TUBULAR JOINTS – STANDARD WELDING DETAILS
123A90–DDL–ST–DD–90032	PLATES – DOUBLE SIDED WELDS
123A90–DDL–ST–DD–90033	PLATES – SINGLE SIDED WELDS
123A90–DDL–ST–DD–90094	CAISSON FRAME – ASSEMBLY

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
01	28/11/24	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	06/09/24	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
CAISSON FRAME
SECTIONS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK .

SCALE 1:60

DRAWN S.GRIFFINI | CHECKED A.BALZAROTTI | APPROVED D.LO STERZO | DATE 28/11/24

A1 | DRAWING NO. 123A90–DDL–ST–DD–90095 | SHEET 001 | REV. 01

File Name : 123A90–DDL–ST–DD–90095_01.dwg