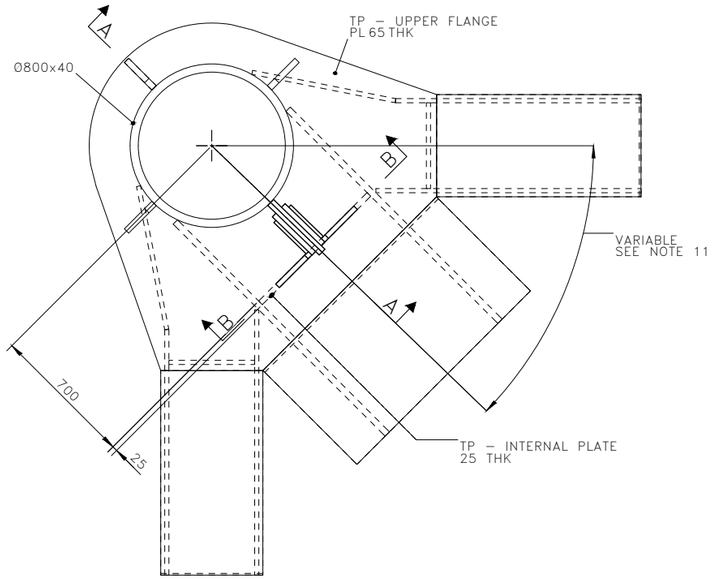
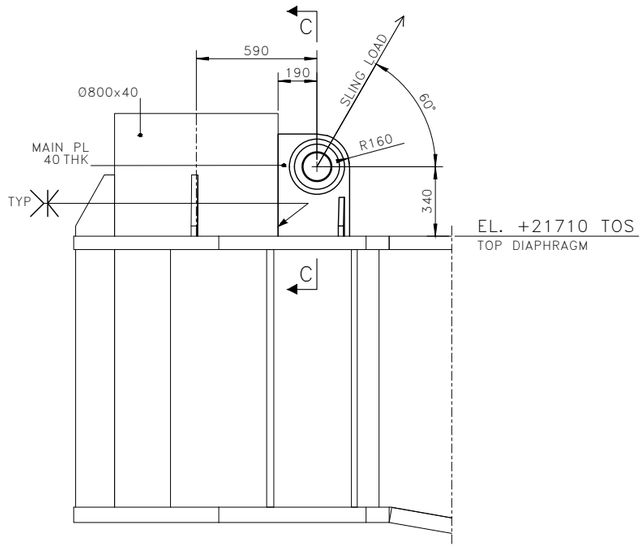
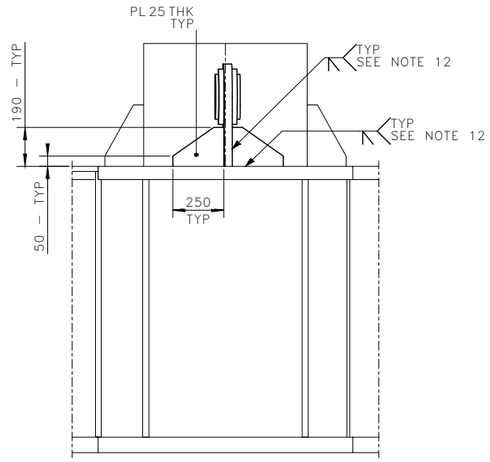
DRAWING NO. 123A90-DDL-ST-DD-90088 | REV. 02



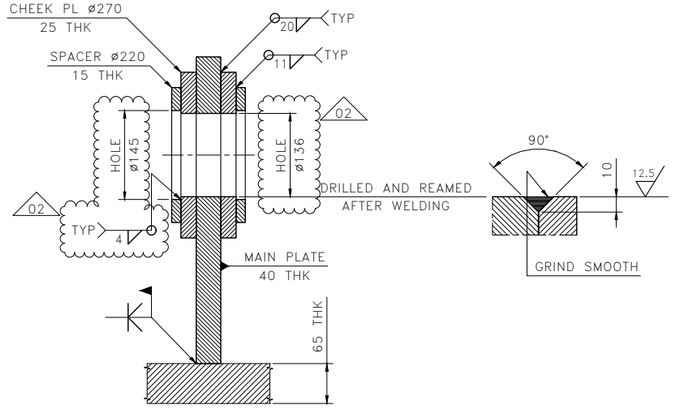


SECTION A – A
SCALE 1:15



SECTION B – B
SCALE 1:15

1 / 90087 LIFTING POINT
No.4 TOT. REQ'D



SECTION C–C
SCALE 1:5

PADEYES SIZING AND SPACER PLATES THK BASED ON SHACKLE CROSBY TYPE G–2160 W.L.L. 300 tons.

02

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.
5 – LIFTING PADEYES CONFIGURATION AND FABRICATION SHALL BE CONFIRMED/REVIEWED BY T&I CONTRACTOR.
6 – ALL PADEYES SURFACES ADJACENT TO SLING TO BE GRIND SMOOTH.
7 – TOPSIDE SUPPORT CAN AT PADEYE CONNECTION POINTS SHALL BE 100% UT TESTED PRIOR TO AND AFTER WELDING.
8 – ROLLING DIRECTION OF PADEYE PLATES TO BE PARALLEL TO THE DIRECTION OF SLING LOAD.
9 – PADEYE HOLE TO BE MACHINE BORED AFTER WELDING CHEEK PLATE TO MAIN PLATE.
10 – MAIN PLATE AND CHEEK PLATE TO BE 100% LAMINATION CHECKED.
11 – LIFTING PADEYES SHALL BE WELDED AFTER TP WEGHING.
12 – STIFFENER TO BE WELDED IN LINE WITH TP INTERNAL PLATE.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
PL 15 THK	DC2–II–420–20
PL 25 THK	DC2–II–420–40
PL 40 THK	DC2–II–420–40

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90–DDL–ST–DD–90025	DRAWING LIST
123A90–DDL–ST–DD–90026	GENERAL NOTES
123A90–DDL–ST–DD–90027	WELDING GENERAL NOTES
123A90–DDL–ST–DD–90032	PLATES – DOUBLE SIDED WELDS
123A90–DDL–ST–DD–90033	PLATES – SINGLE SIDED WELDS
123A90–DDL–ST–DA–90087	TP – LIFTING POINTS – GENERAL ARRANGEMENT

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
02	24/10/24	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
01	22/08/24	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	24/06/24	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND | ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
TP – LIFTING POINTS
DETAILS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK | SCALE 1:15
DRAWN S.GRIFFINI | CHECKED A.BALZAROTTI | APPROVED D.LO STERZO | DATE 24/10/24
A1 | DRAWING NO. 123A90–DDL–ST–DD–90088 | SHEET 001 | REV. 02

File Name : 123A90–DDL–ST–DD–90088_02.dwg