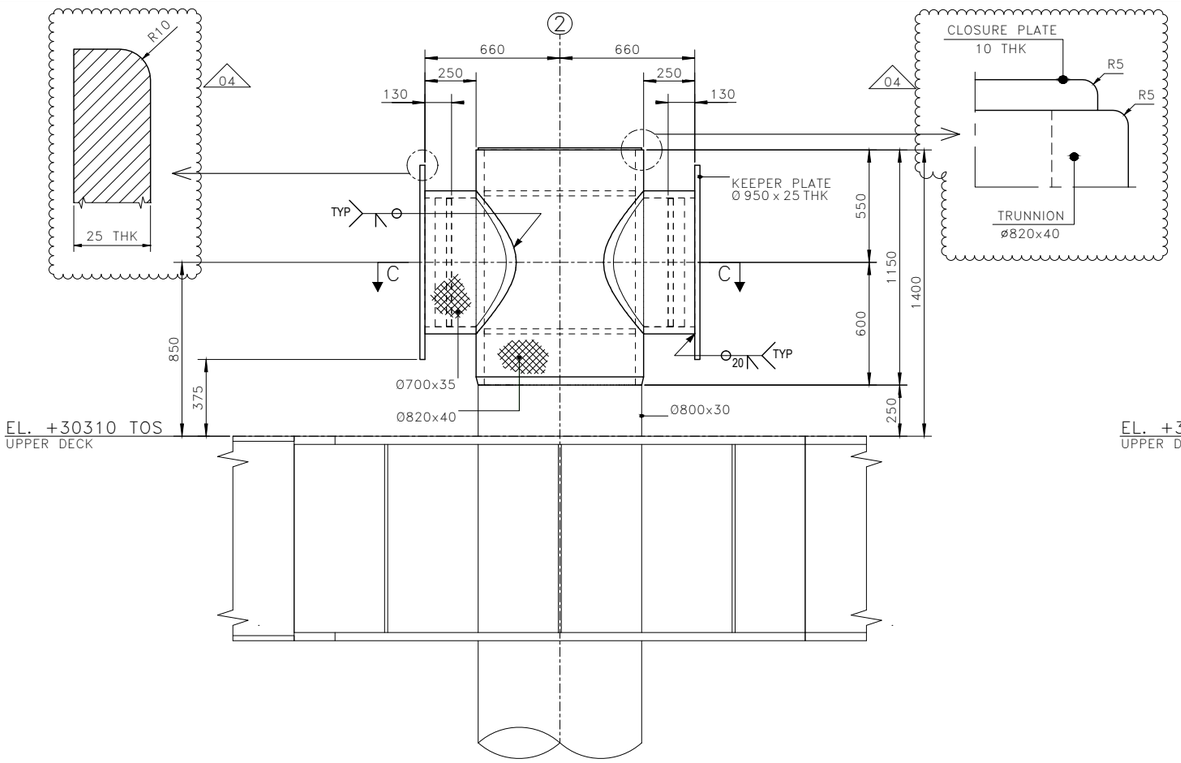
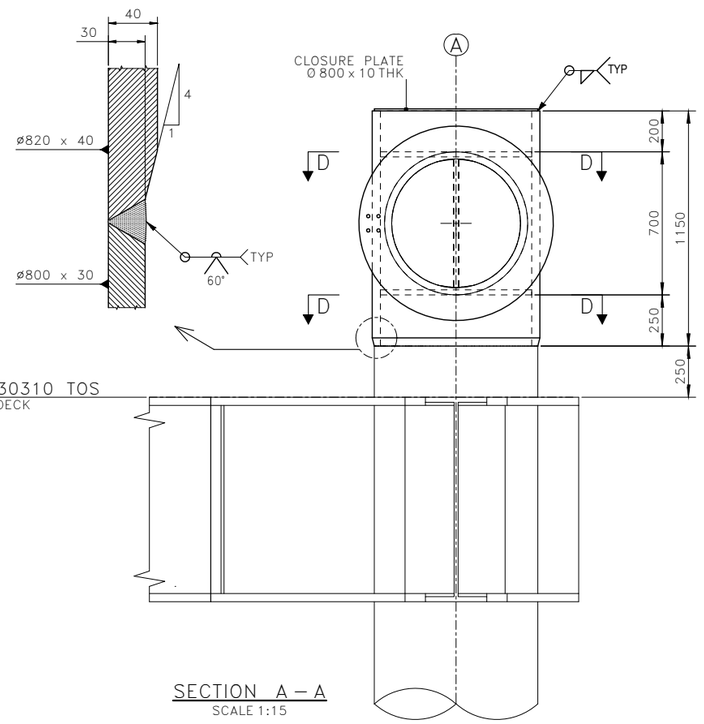
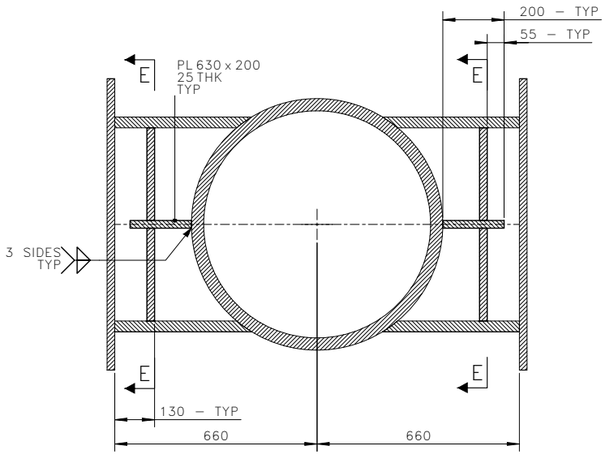
DRAWING NO. 123A90-DDL-ST-DD-90056 REV. 04



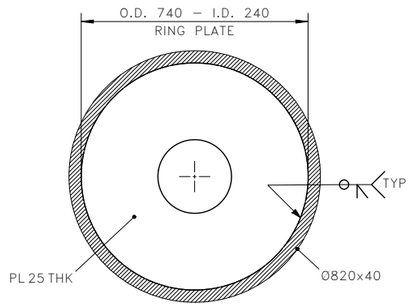
SECTION B – B
SCALE 1:15



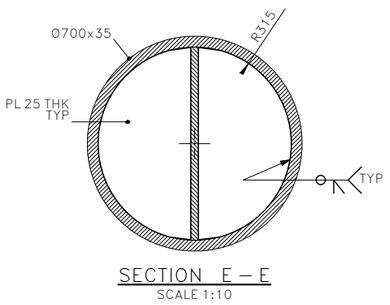
SECTION A – A
SCALE 1:15



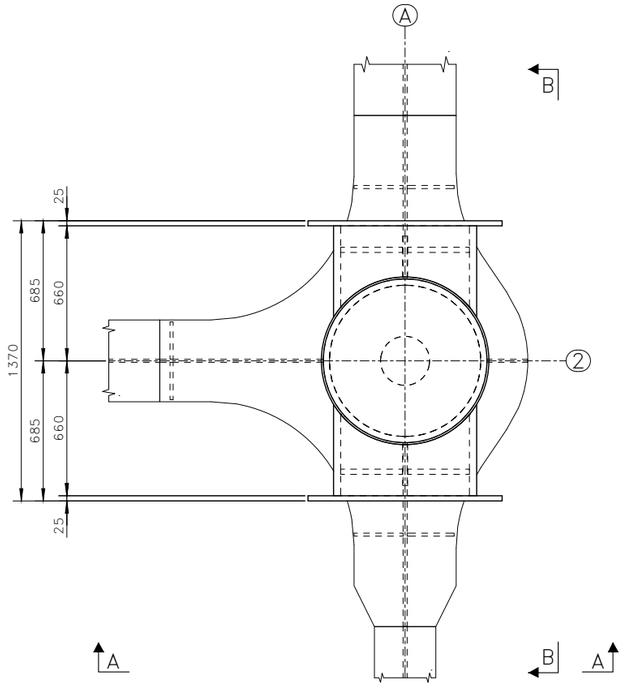
SECTION C – C
SCALE 1:10



SECTION D – D
SCALE 1:10



SECTION E – E
SCALE 1:10



1 / 90055 LIFTING POINT
No.4 TOT. REQ'D

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.
5 – ALL STRUCTURAL MEMBERS NOTED ▨ SHALL HAVE –Z PROPERTIES–.
6 – ALL SHARP EDGES SHALL BE ROUNDED (MIN. R=5mm).

8 – ALL TRUNNION SURFACES ADJACENT TO SLING TO BE GRIND SMOOTH.
9 – TOPSIDE MAIN COLUMN AT TRUNNION CONNECTION POINT SHALL BE 100% UT TESTED PRIOR TO AND AFTER WELDING (EXTERNAL SIDE).
10 – LIFTING TRUNNIONS CONFIGURATION AND FABRICATION SHALL BE CONFIRMED BY T&I CONTRACTOR.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
Ø700x35	DC1–I–420–40_Z
Ø820x40	DC1–I–420–40_Z
PL 10 THK	DC2–II–420–0
PL 25 THK	DC2–II–420–20

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90–DDL–ST–DD–90025	DRAWING LIST
123A90–DDL–ST–DD–90026	GENERAL NOTES
123A90–DDL–ST–DD–90027	WELDING GENERAL NOTES
123A90–DDL–ST–DD–90032	PLATES – DOUBLE SIDED WELDS
123A90–DDL–ST–DD–90033	PLATES – SINGLE SIDED WELDS
123A90–DDL–ST–DA–90055	TOPSIDE – LIFTING POINTS – GENERAL ARRANGEMENT

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
04	24/09/24	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
03	25/03/24	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
02	22/02/24	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
01	20/12/23	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	23/10/23	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
TOPSIDE – LIFTING POINTS
DETAILS

CONTRACT NO./TITLE CW–I–WP4–2023–05/HOLLANDSE KUST NOORD WIND PARK . | SCALE 1:15

DRAWN S.GRIFFINI | CHECKED A.BALZAROTTI | APPROVED D.LO STERZO | DATE 24/09/24

A1 | DRAWING NO. 123A90–DDL–ST–DD–90056 | SHEET 001 | REV. 04

File Name : 123A90–DDL–ST–DD–90056_04.dwg