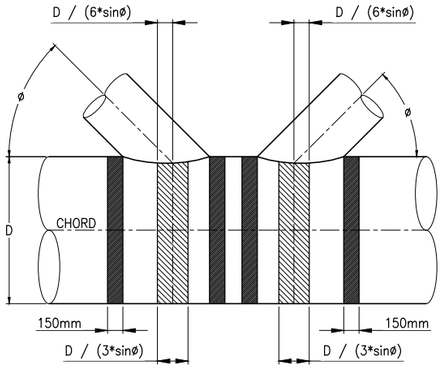
DRAWING NO. 123A90-DDL-ST-DD-90029

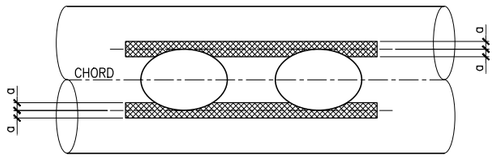
REV. 02



PROHIBITED LOCATIONS FOR CIRCUMFERENTIAL WELDS ON CHORDS AND LONGITUDINAL SEAMS ON STUBS

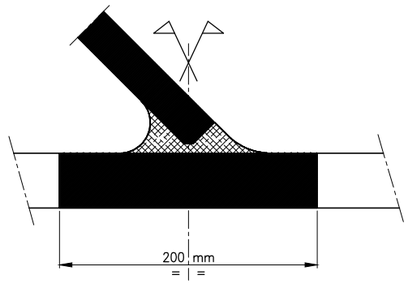
■ CIRCUMFERENTIAL WELDS NOT PERMITTED IN THESE AREAS

▨ CIRCUMFERENTIAL WELDS SHOULD BE AVOIDED IN THESE AREAS

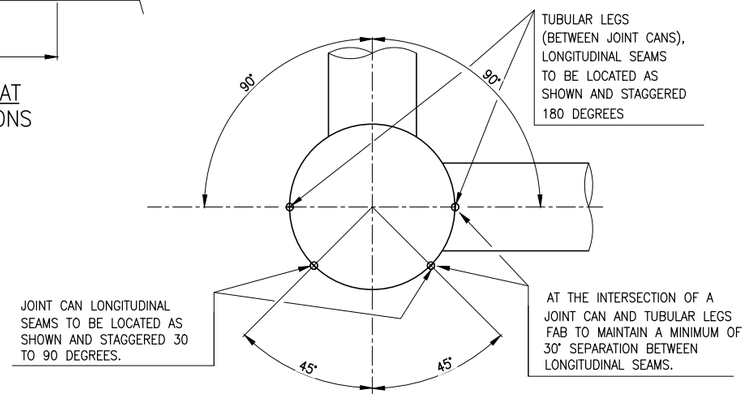


PROHIBITED LOCATIONS FOR LONGITUDINAL SEAMS ON CHORDS

a = LESSER OF 150mm OR TWICE THE CHORD THICKNESS
(MEASURED ALONG THE CHORD CIRCUMFERENCE)



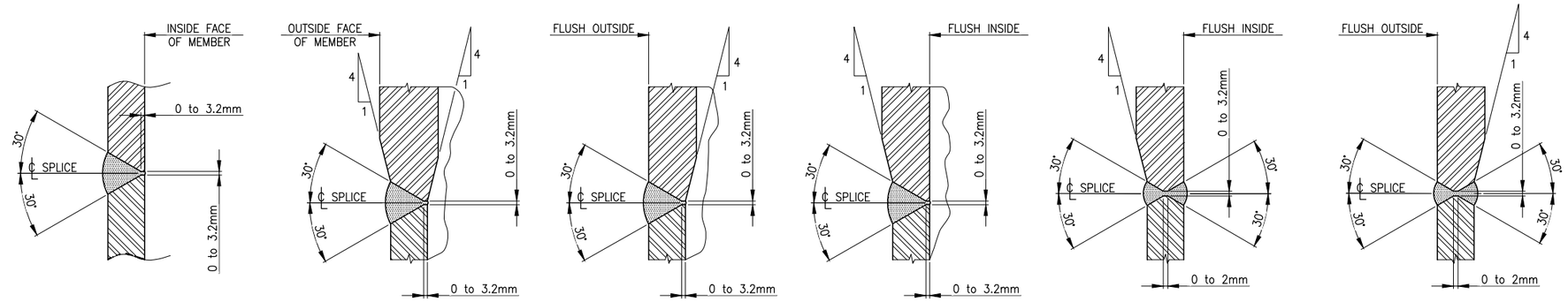
TYPICAL DETAIL AT
STUB INTERSECTIONS



LONGITUDINAL WELD SEAM LOCATION DETAIL
LEGS

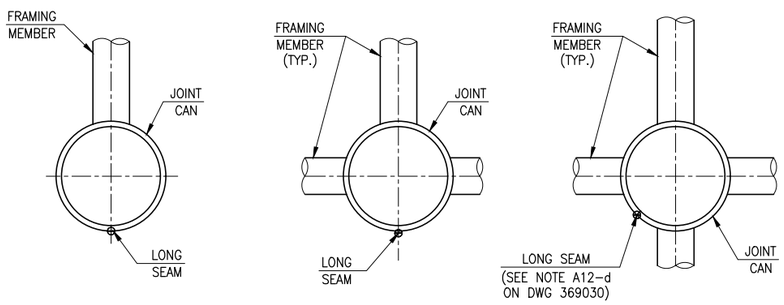
NOTES:

1. FOR NOTES REFER TO 123A90-DDL-ST-DD-90027.

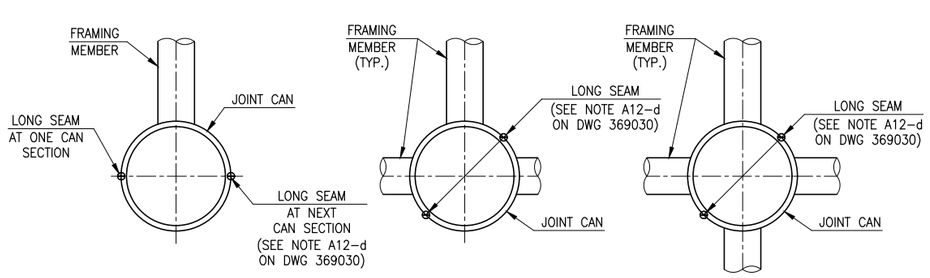


EQUAL WALL THICKNESS | UNEQUAL WALL THICKNESS | CONSTANT O.D. | CONSTANT I.D. | LEGS | PILES

TYPICAL GIRTH WELD DETAILS



SINGLE LONGITUDINAL SEAM LOCATION
BRACES



MULTIPLE LONGITUDINAL SEAM LOCATION
BRACES

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
02	22/08/24	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
01	31/01/24	SGR	AB	DLS	ISSUED FOR APPROVAL (IFA)
00	13/10/23	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

TECON

CROSSWIND

ROSETTI MARINO

TITLE : BASE LOAD POWER HUB (BLPH)
STANDARD DRAWINGS
TUBULAR JOINTS – STANDARD WELDING DETAILS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK			SCALE NTS
DRAWN S.GRIFFINI	CHECKED A.BALZAROTTI	APPROVED D.LO STERZO	DATE 22/08/24
A1	DRAWING NO. 123A90-DDL-ST-DD-90029	SHEET 001	REV. 02

File Name : 123A90-DDL-ST-DD-90029_02.dwg