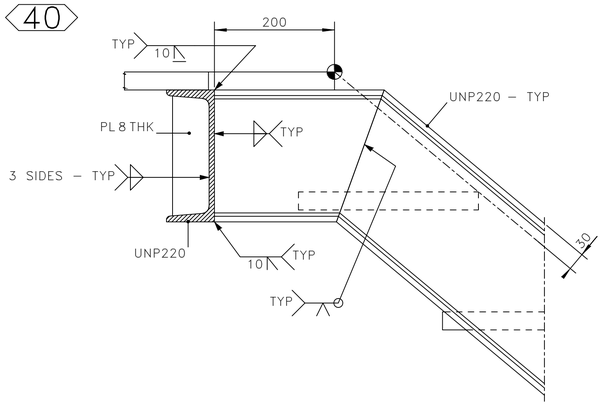
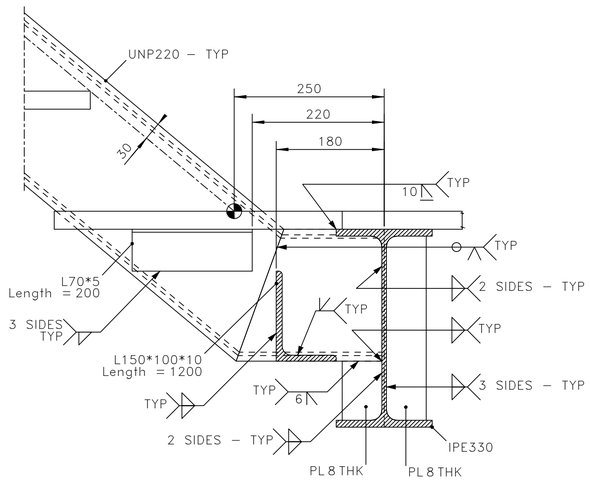
DRAWING NO. 123A90-DDL-ST-DD-90108

REV. 02

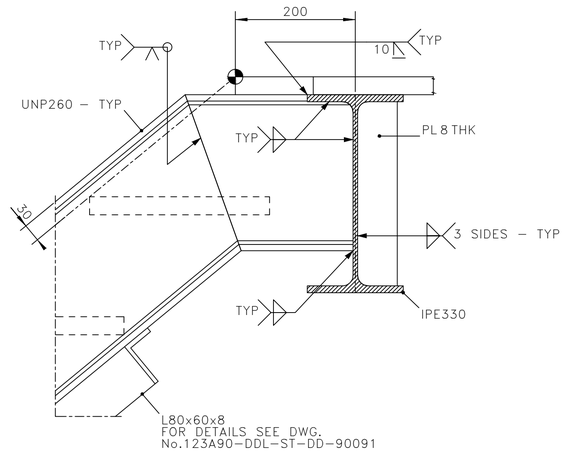
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41



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NOTES

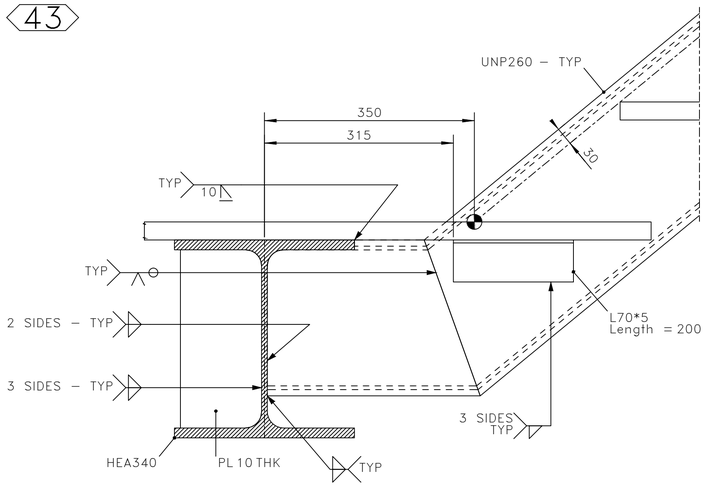
1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.
5 – ALL GROOVE WELDS SHALL BE WELDED FROM BOTH SIDES UNLESS IMPRATICAL.

MATERIALS

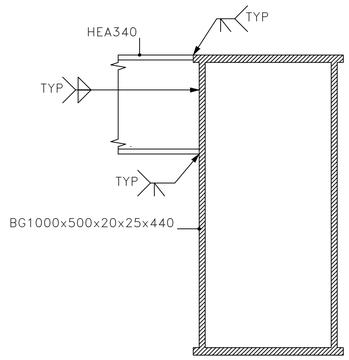
ITEM IDENTIFICATION	MATERIAL DESIGNATION
HEA340	DC4-III-355-0
IPE330	DC4-III-355-0
PL 8 THK	DC4-III-355-0
PL 10 THK	DC4-III-355-0
L70*5	DC5-IV-275-10
L150*100*10	DC5-IV-275-10
UNP220	DC5-IV-275-10
UNP260	DC5-IV-275-10

HOLDS

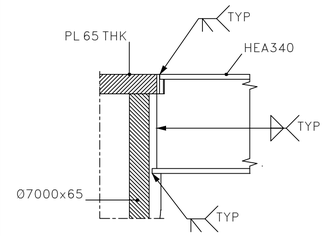
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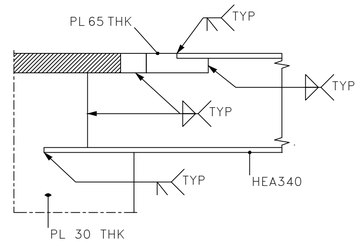
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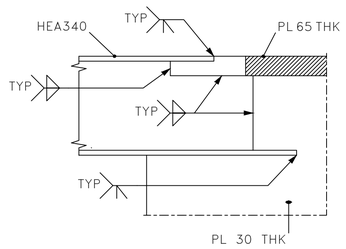
45



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REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90035	PLATES – SINGLE SIDED WELDS
123A90-DDL-ST-DD-90092	TP – WALKWAYS & STAIRS – PLANS
123A90-DDL-ST-DD-90093	TP – WALKWAYS & STAIRS – SECTIONS – SHEET 2

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
02	22/09/25	SPS	AB	CGI	AS-BUILT (ASB)
01	04/04/24	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	10/01/24	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND | ROSETTI MARINO

TITLE :

BASE LOAD POWER HUB (BLPH)
TP – WALKWAYS & STAIRS
TYPICAL BEAM CONNECTIONS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK | SCALE 1:10

DRAWN SPS | CHECKED A.BALZAROTTI | APPROVED CGI | DATE 22/09/25

A1 | DRAWING NO. 123A90-DDL-ST-DD-90108 | SHEET 001 | REV. 02

File Name : 123A90-DDL-ST-DD-90108_02.dwg