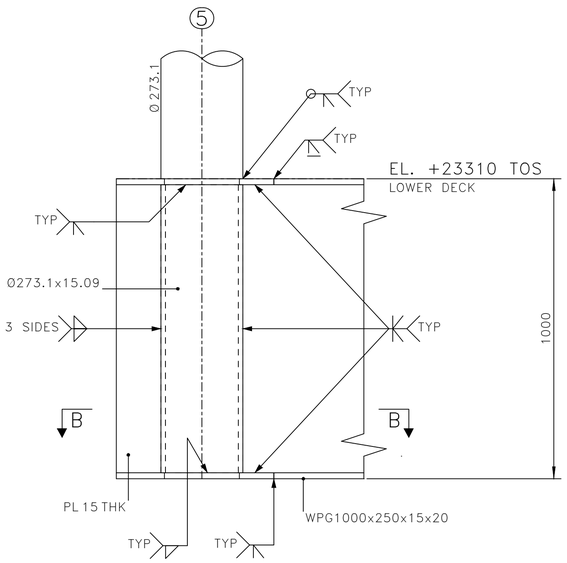
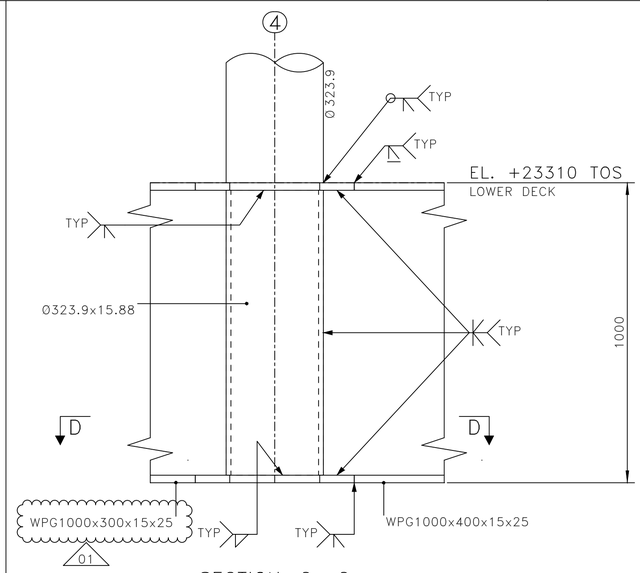
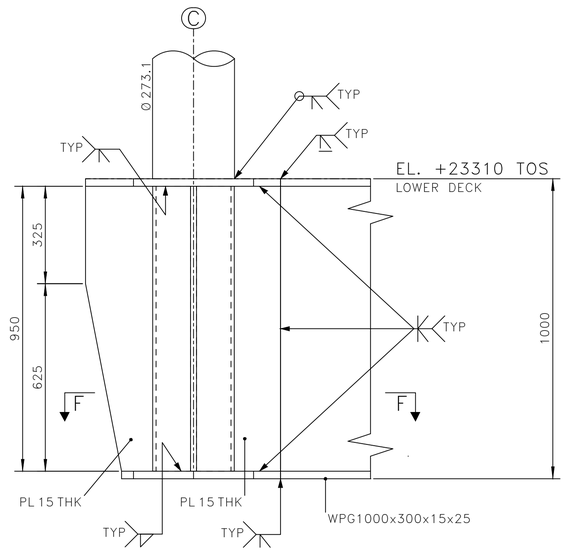
DRAWING NO. 123A90-DDL-ST-DD-90098 REV. 02



SECTION A – A
SCALE 1:10



SECTION C – C
SCALE 1:10



SECTION E – E
SCALE 1:10

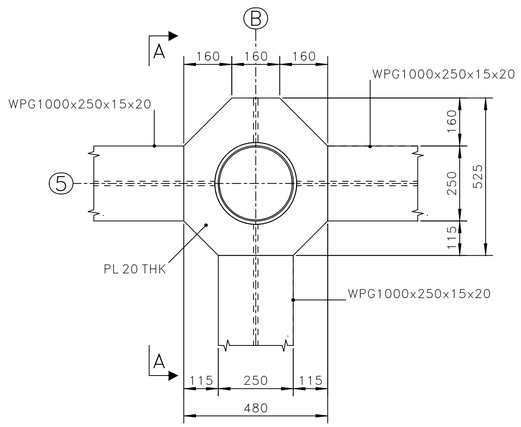
NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.
5 – ALL GROOVE WELDS SHALL BE WELDED FROM BOTH SIDES UNLESS IMPRATICAL.

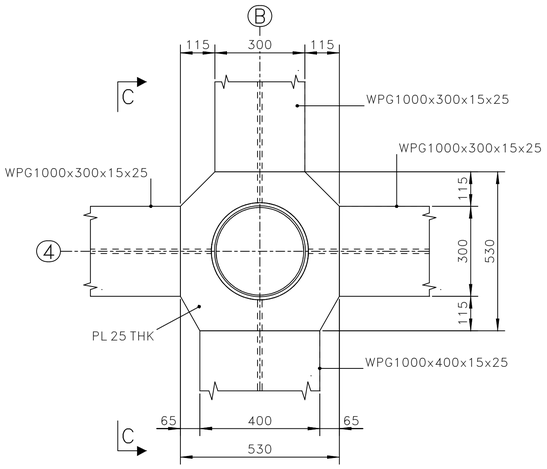
MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
PL 15 THK	DC2-II-420-20
PL 20 THK	DC2-II-420-20
PL 25 THK	DC2-II-420-20
Ø273.1x11.13	DC3-II-X52-20
Ø273.1x15.09	DC3-II-X52-20
Ø323.9x15.88	DC3-II-X52-20

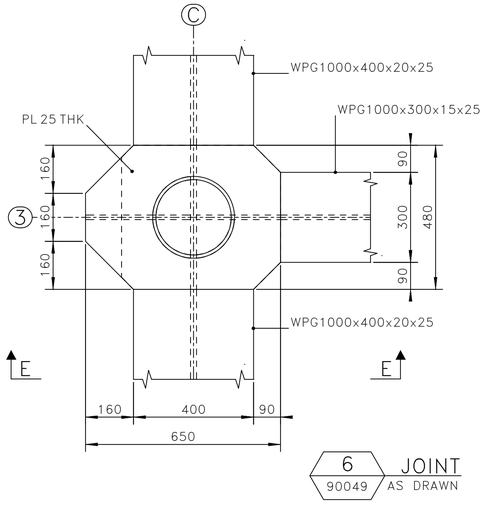
HOLDS



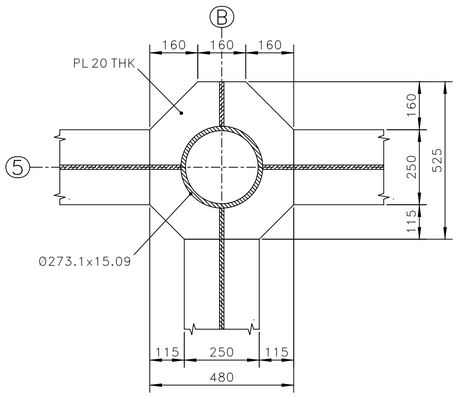
4 JOINT 90049 AS DRAWN



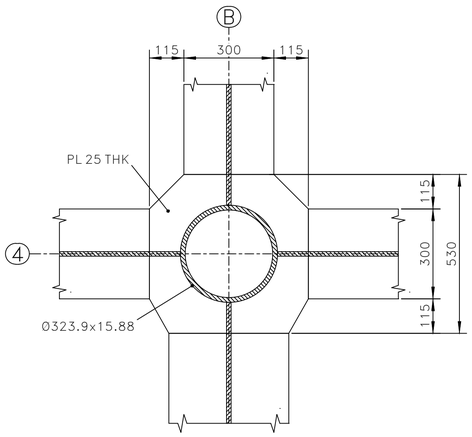
5 JOINT 90049 AS DRAWN



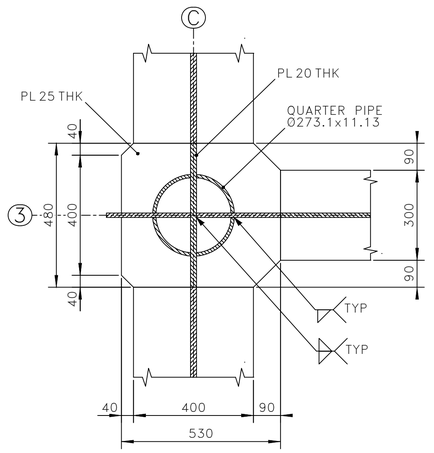
6 JOINT 90049 AS DRAWN



SECTION B – B
SCALE 1:10



SECTION D – D
SCALE 1:10



SECTION F – F
SCALE 1:10

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90033	PLATES – SINGLE SIDED WELDS
123A90-DDL-ST-DD-90049	PRIMARY STEEL – PLAN AT EL. +23310 TOS

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
02	22/09/25	SPS	AB	CGI	AS-BUILT (ASB)
01	20/12/23	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	31/10/23	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
TOPSIDE – PRIMARY JOINTS
LOWER DECK – JOINT -4, 5 & 6- DETAIL

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK | SCALE 1:10

DRAWN SPS | CHECKED A.BALZAROTTI | APPROVED CGI | DATE 22/09/25

A1 | DRAWING NO. 123A90-DDL-ST-DD-90098 | SHEET 001 | REV. 02

File Name : 123A90-DDL-ST-DD-90098_02.dwg