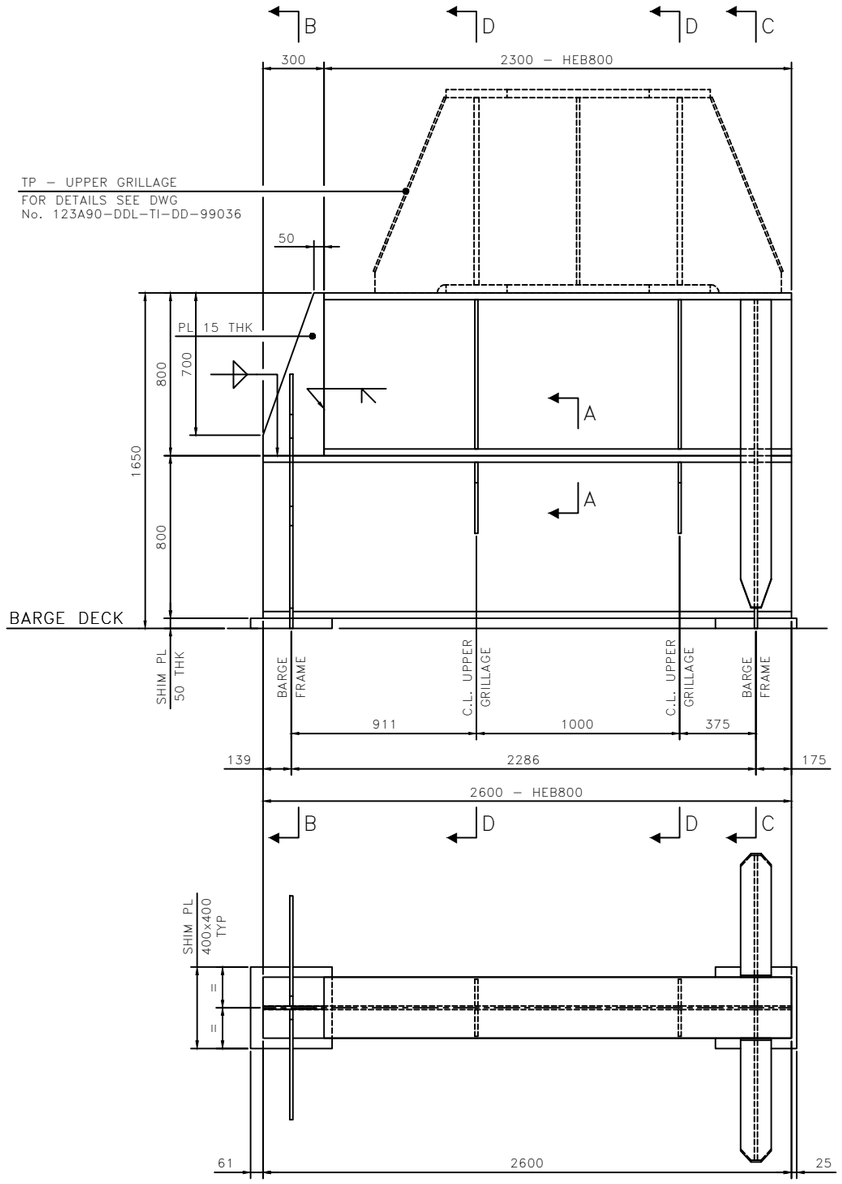
DRAWING NO. 123A90-DDL-TI-DD-99040

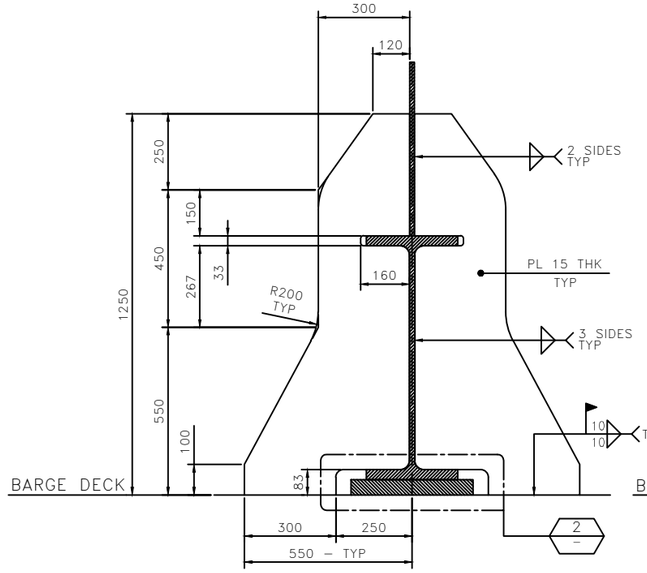
REV. 03



DETAIL –1–

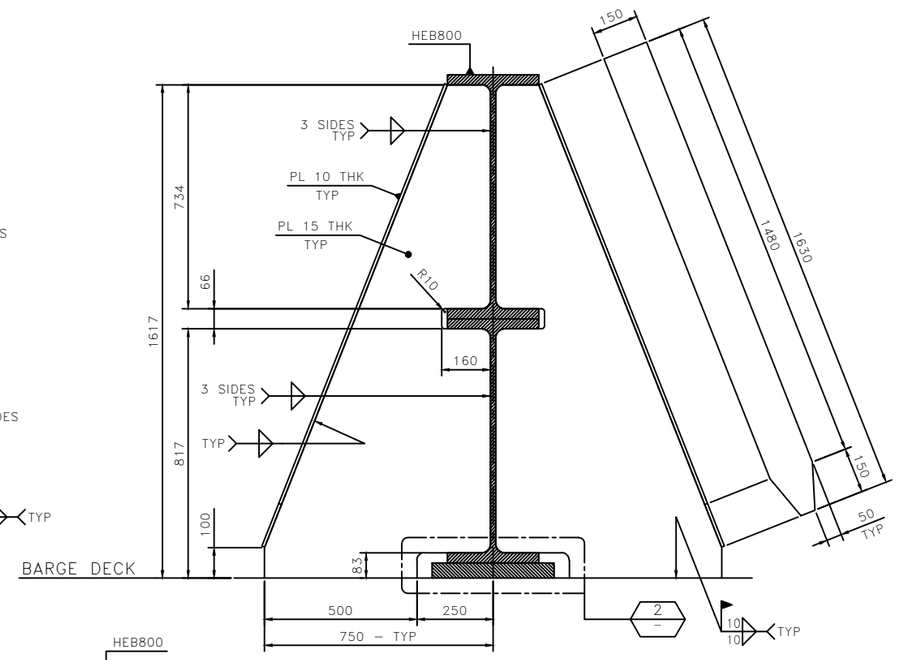
123A90-DDL-TI-DD-99039

SCALE 1:15



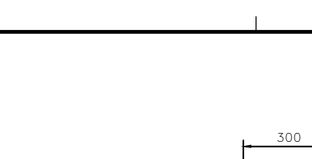
SECTION B–B

SCALE 1:10



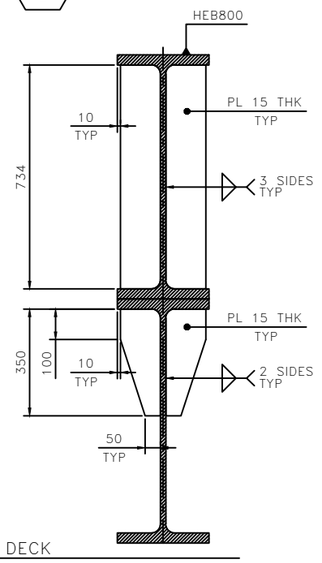
SECTION C–C

SCALE 1:10



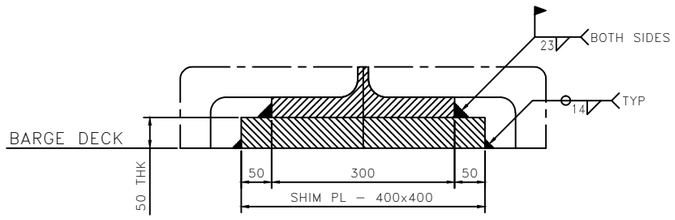
SECTION A–A

SCALE 1:2



SECTION D–D

SCALE 1:10



DETAIL –2–

SCALE 1:5

NOTES

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3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.
5 – SHIM PLATES WITH THK. 1/2/5 mm SHALL BE AVAILABLE ON BARGE DURING TP SET-DOWN

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
HEB800	DC3-II-355-40
PL 10 THK	DC3-II-355-0
PL 15 THK	DC3-II-355-20
PL 50 THK (SHIM PLATE)	DC4-III-355-0

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90033	PLATES – SINGLE SIDED WELDS
123A90-DDL-TI-DD-99036	TP – UPPER GRILLAGE – PLAN VIEW
123A90-DDL-TI-DD-99039	TP – LOWER GRILLAGE – ASSEMBLY

HOLDS

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
03	18/09/25	SPS	AB	CGI	AS-BUILT (ASB)
02	13/02/25	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
01	10/01/25	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	29/11/24	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :

BASE LOAD POWER HUB (BLPH)
TP – LOWER GRILLAGE
SECTION AND DETAILS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK | SCALE 1:15

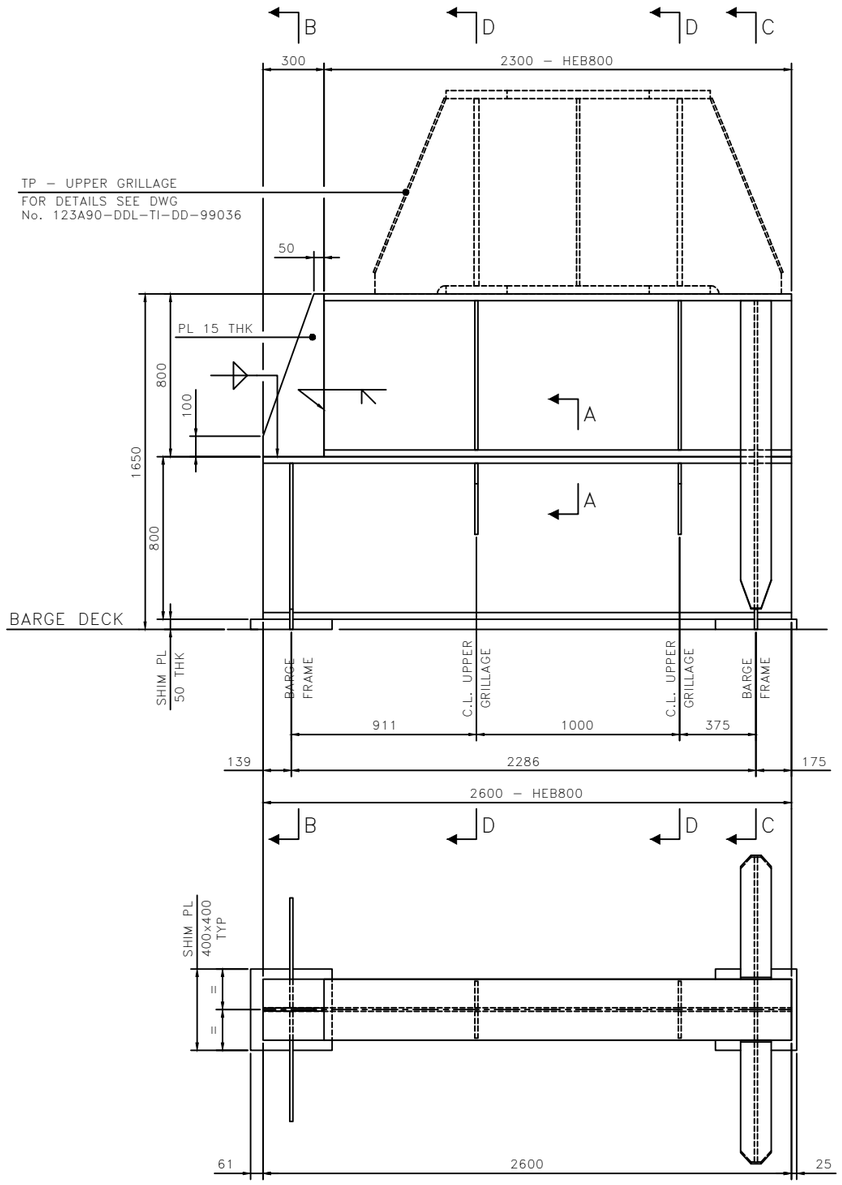
DRAWN SPS | CHECKED A.BALZAROTTI | APPROVED CGI | DATE 18/09/25

A1 | DRAWING NO. 123A90-DDL-TI-DD-99040 | SHEET 001/002 | REV. 03

File Name : 123A90-DDL-TI-DD-99040_Rev.03_SH.01.dwg

DRAWING NO. 123A90-DDL-TI-DD-99040

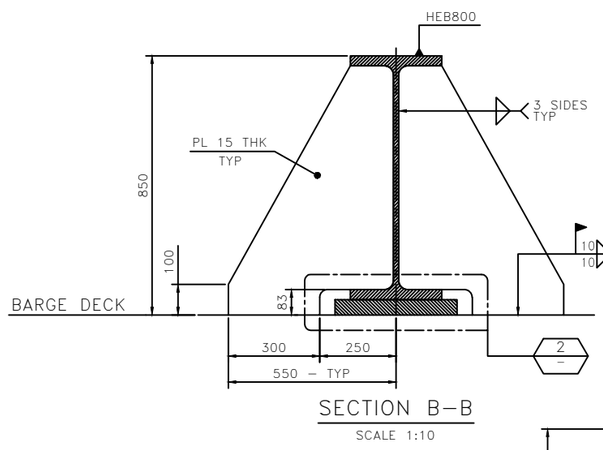
REV. 03



DETAIL –2 & 3–

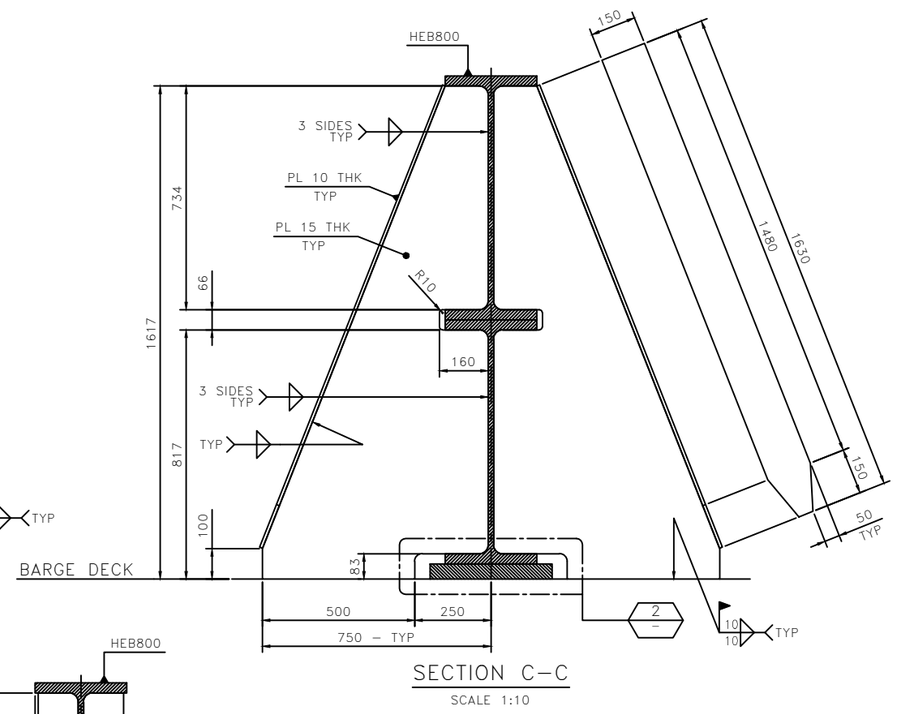
123A90-DDL-TI-DD-99039

SCALE 1:15



SECTION B–B

SCALE 1:10

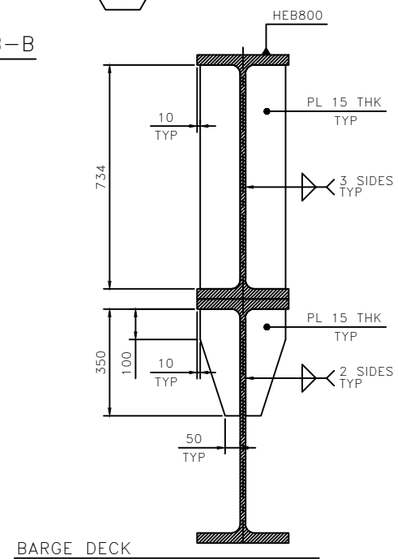


SECTION C–C

SCALE 1:10

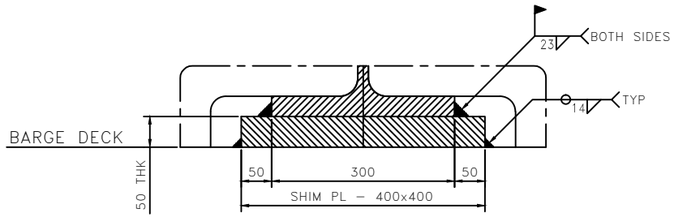
SECTION A–A

SCALE 1:2



SECTION D–D

SCALE 1:10



DETAIL –2–

SCALE 1:5

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CROSSWIND

ROSETTI MARINO

TITLE :

BASE LOAD POWER HUB (BLPH)
TP – LOWER GRILLAGE
SECTION AND DETAILS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK			SCALE 1:15
DRAWN SPS	CHECKED A.BALZAROTTI	APPROVED CGI	DATE 18/09/25
A1	DRAWING NO. 123A90-DDL-TI-DD-99040	SHEET 002/002	REV. 03

File Name : 123A90-DDL-TI-DD-99040_Rev.03_SH.02.dwg