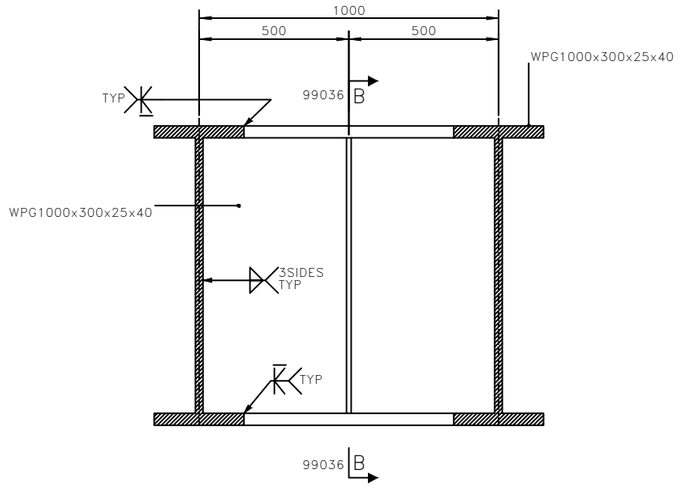
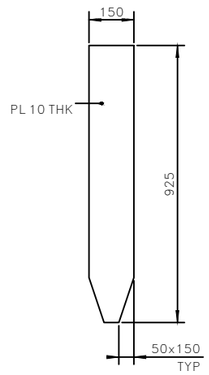
DRAWING NO. 123A90-DDL-TI-DD-99038

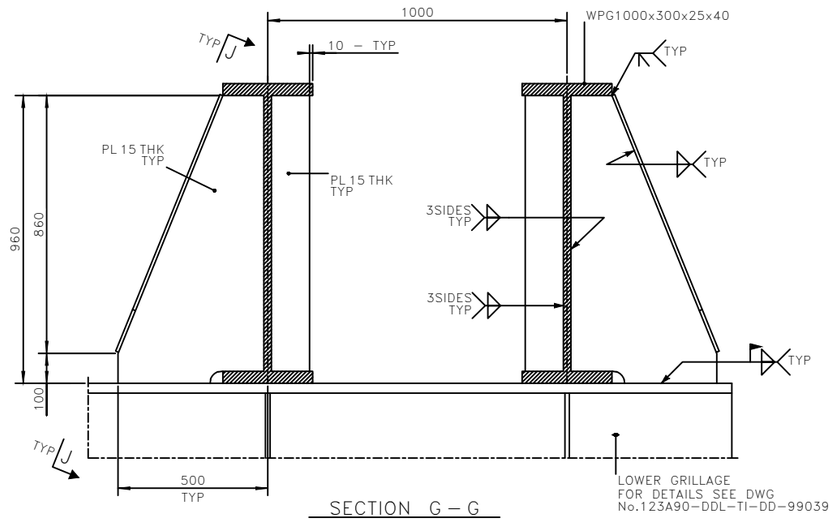
REV. 02



SECTION F – F
123A90-DDL-TI-DD-99036
SCALE 1:10



SECTION J – J
SCALE 1:10



SECTION G – G
123A90-DDL-TI-DD-99036
SCALE 1:10

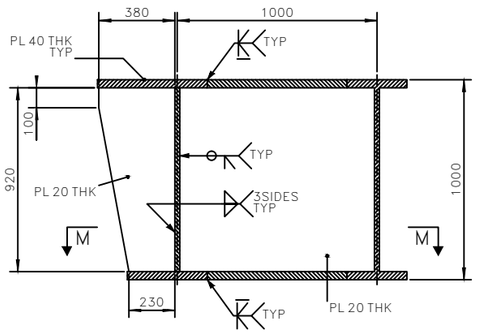
NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.

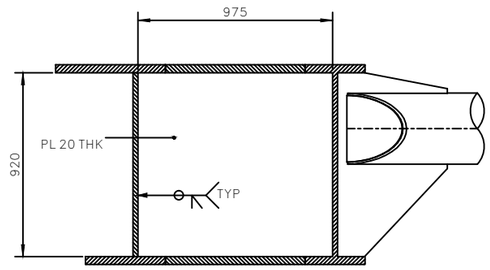
MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
PL 10 THK	DC3-II-355-0
PL 15 THK	DC3-II-355-20
PL 20 THK	DC3-II-355-20
PL 40 THK	DC3-II-355-40
WPG1000x300x25x40	DC3-II-355-40

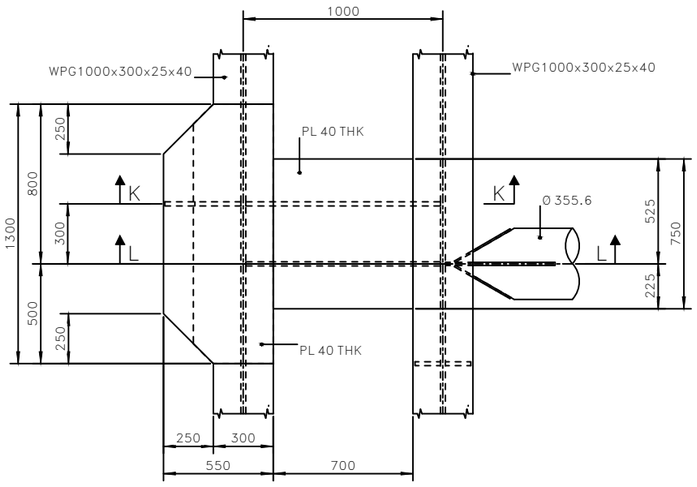
HOLDS



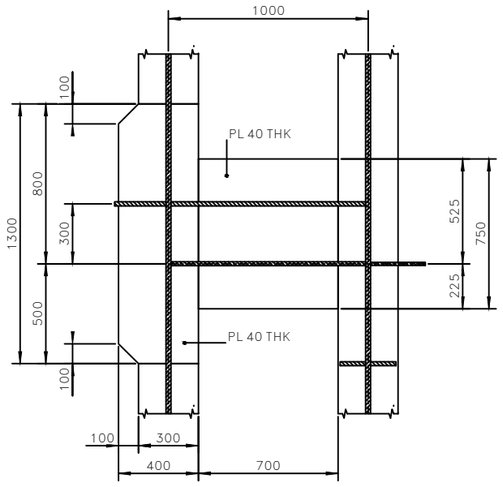
SECTION K – K
SCALE 1:15



SECTION L – L
SCALE 1:15



1 / 99036 JOINT
AS DRAWN
SCALE 1:15



SECTION M – M
SCALE 1:15

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90033	PLATES – SINGLE SIDED WELDS
123A90-DDL-TI-DD-99036	TP – UPPER GRILLAGE – PLAN VIEW

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
02	18/09/25	SPS	AB	CGI	AS-BUILT (ASB)
01	10/01/25	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	30/04/24	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
TP – UPPER GRILLAGE
SECTION AND DETAILS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK | SCALE 1:15

DRAWN SPS | CHECKED A.BALZAROTTI | APPROVED CGI | DATE 18/09/25

A1 | DRAWING NO. 123A90-DDL-TI-DD-99038 | SHEET 001 | REV. 02

File Name : 123A90-DDL-TI-DD-99038_02.dwg