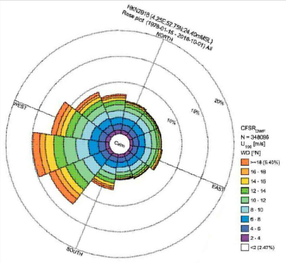
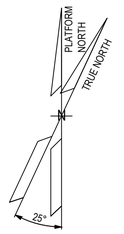
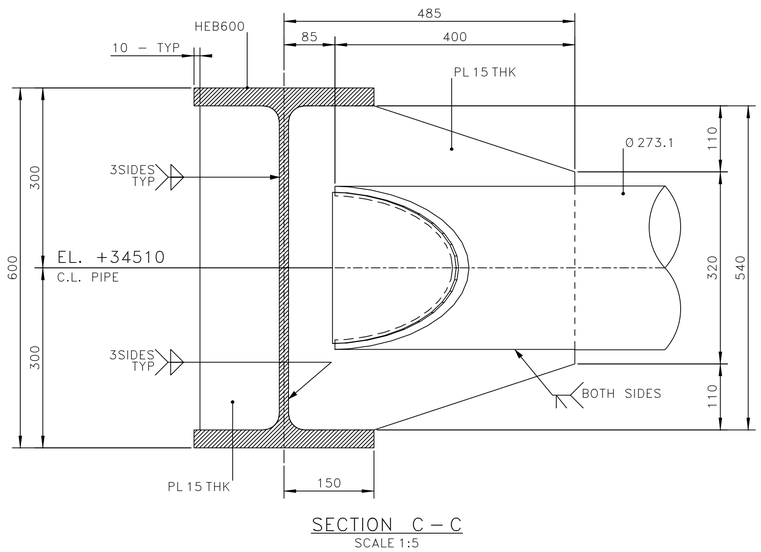
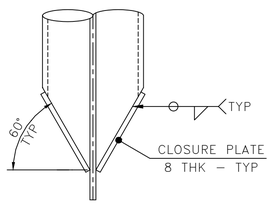
DRAWING NO. 123A90-DDL-ST-DD-90072 REV. 02



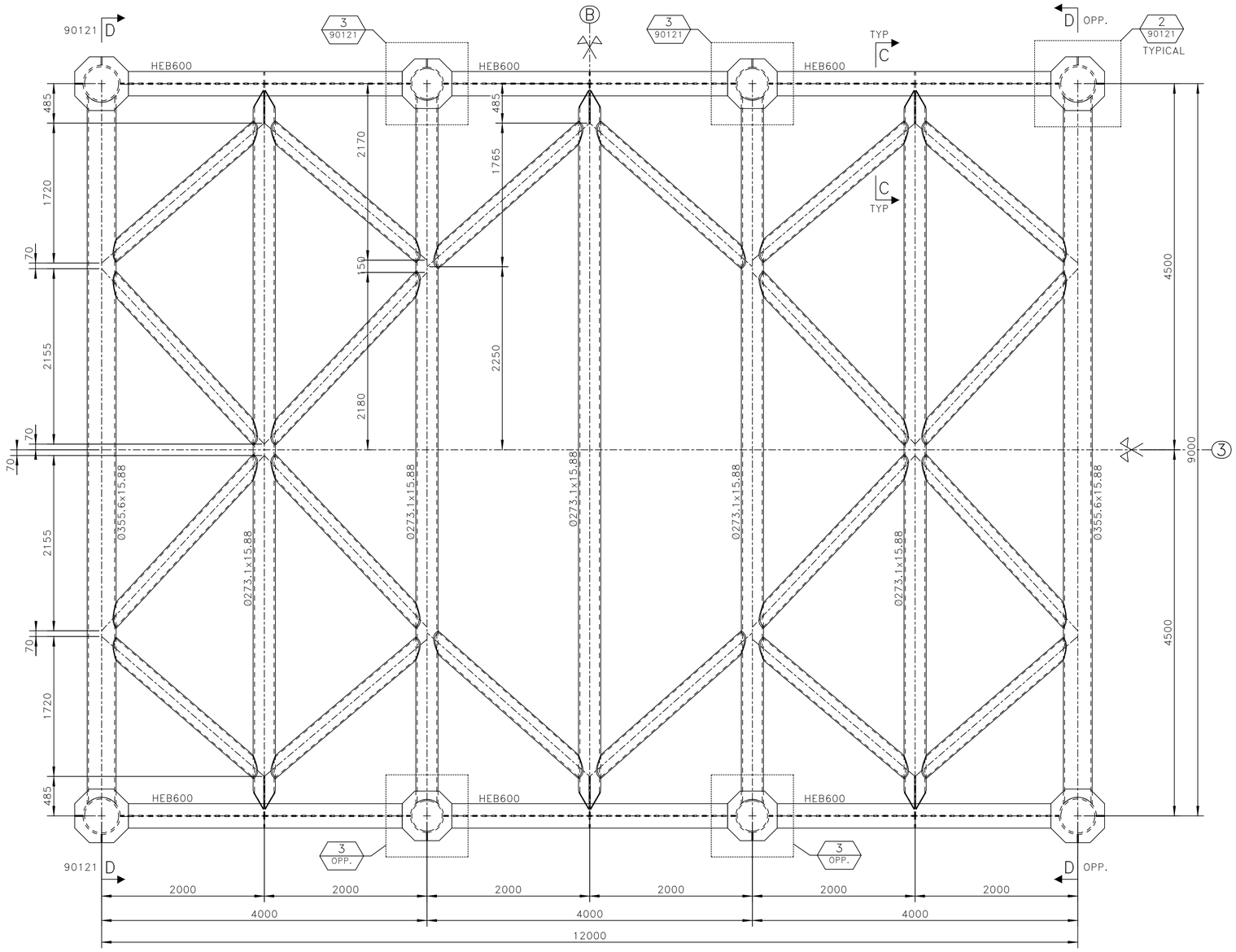




SECTION C – C
SCALE 1:5



DETAIL –X– TYPICAL DETAIL
SCALE 1:5



SECTION B – B
ALL PROFILES ARE Ø219.1x12.7 THK U.N.O.
123A90-DDL-ST-DD-90071
SCALE 1:30

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.
5 – ALL GROOVE WELDS SHALL BE WELDED FROM BOTH SIDES UNLESS IMPRATICAL.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
PL 8 THK	DC4-III-355-0
PL 15 THK	DC4-III-355-0
0219.1x12.7	DC4-III-X52-0
0273.1x15.88	DC4-III-X52-0
0355.6x15.88	DC4-III-X52-0

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90033	PLATES – SINGLE SIDED WELDS
123A90-DDL-ST-DD-90071	STORAGE VESSEL – PRIMARY STEEL – ASSEMBLY
123A90-DDL-ST-DD-90121	STORAGE VESSEL – PRIMARY STEEL – SEC. & DET.

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
02	22/09/25	SPS	AB	CGI	AS-BUILT (ASB)
01	22/08/24	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	17/05/24	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
STORAGE VESSEL – PRIMARY STEEL
SECTIONS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK | SCALE 1:30

DRAWN SPS | CHECKED A.BALZAROTTI | APPROVED CGI | DATE 22/09/25

A1 | DRAWING NO. 123A90-DDL-ST-DD-90072 | SHEET 001 | REV. 02

File Name : 123A90-DDL-ST-DD-90072_02.dwg