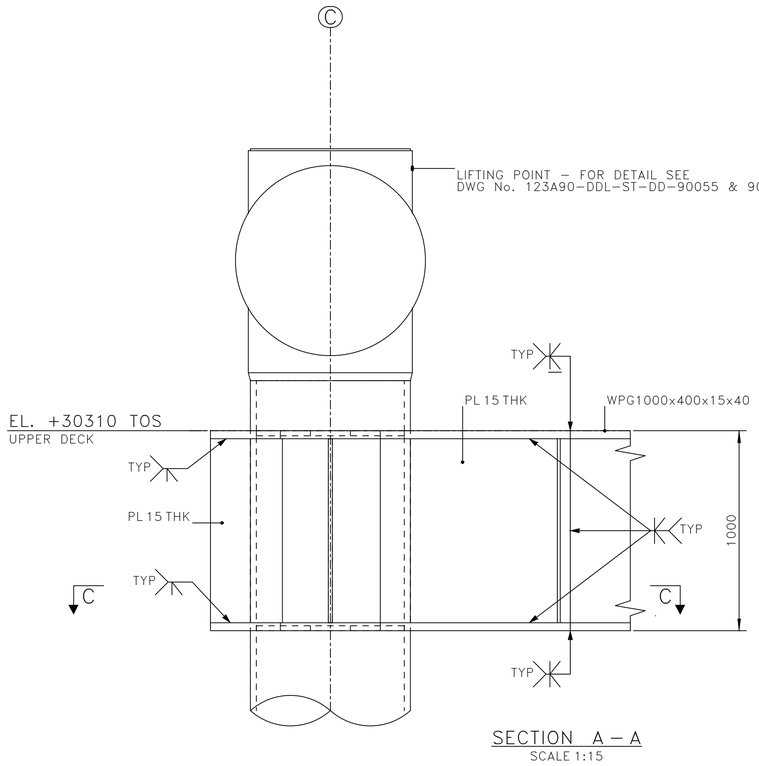
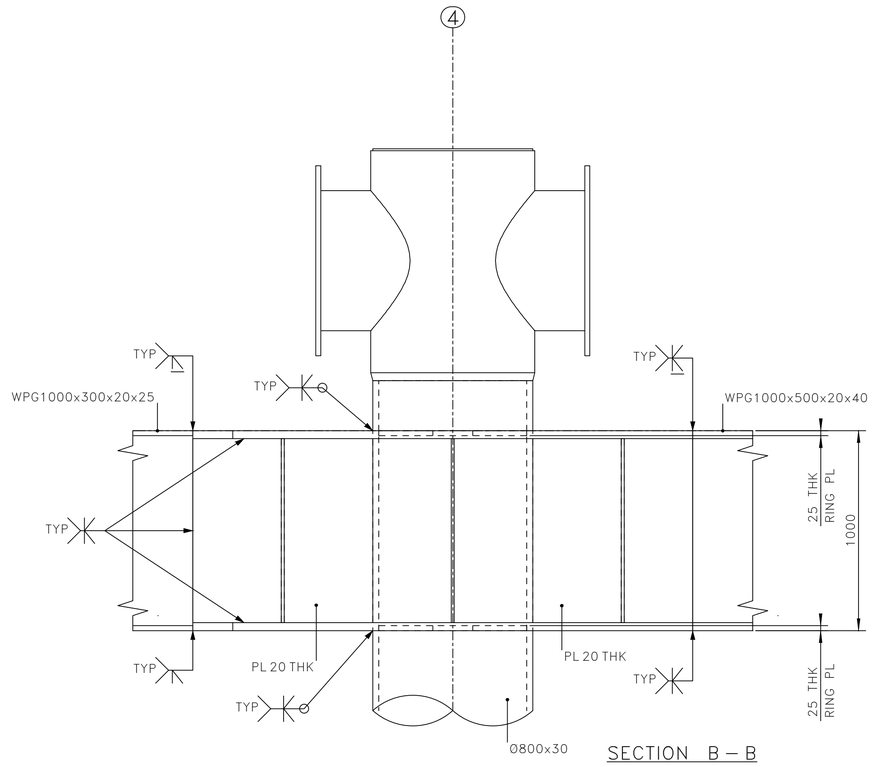
DRAWING NO. 123A90-DDL-ST-DD-90052

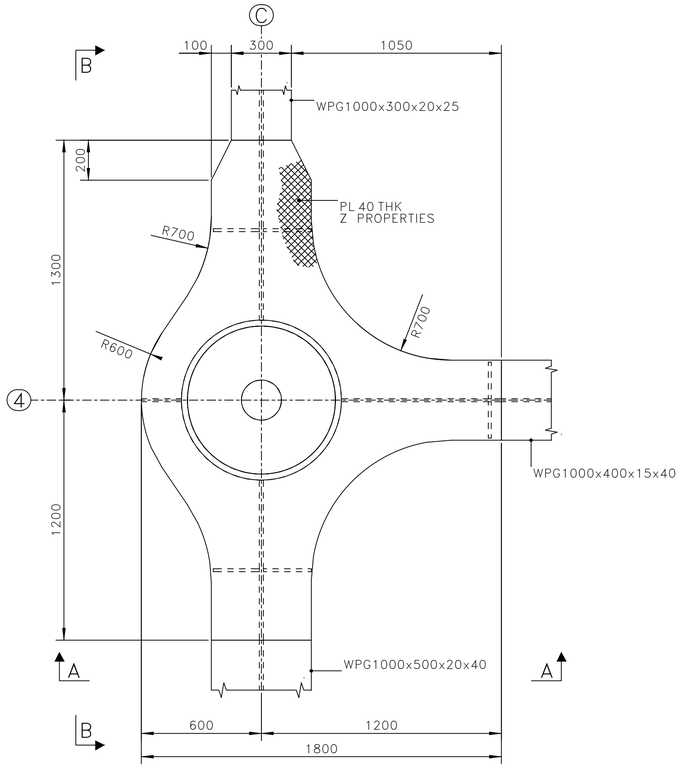
REV. 03



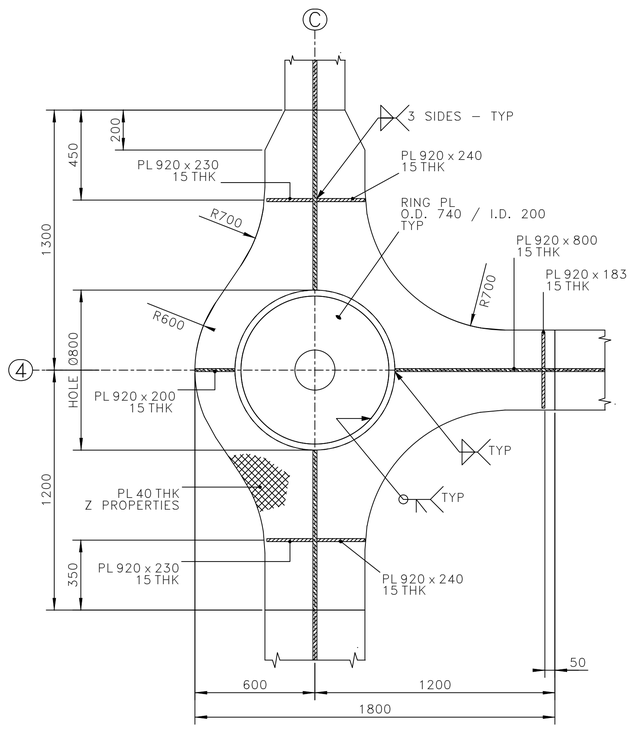
SECTION A – A
SCALE 1:15



SECTION B – B
SCALE 1:15



10 JOINT
90050 AS DRAWN
LIFTING POINT OMITTED FOR CLARITY



SECTION C – C
SCALE 1:15

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.
5 – ALL GROOVE WELDS SHALL BE WELDED FROM BOTH SIDES UNLESS IMPRATICAL.
6 – ALL STRUCTURAL MEMBERS NOTED ▨ SHALL HAVE –Z PROPERTIES–.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
PL 40 THK	DC1–I–420–40_Z
PL 15 THK	DC2–II–420–20
PL 20 THK	DC2–II–420–20
PL 25 THK	DC2–II–420–20

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90033	PLATES – SINGLE SIDED WELDS
123A90-DDL-ST-DD-90050	PRIMARY STEEL – PLAN AT EL. +30310 TOS

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
03	22/09/25	SPS	AB	CGI	AS–BUILT (ASB)
02	15/02/24	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
01	20/12/23	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	23/10/23	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
TOPSIDE – PRIMARY JOINTS
UPPER DECK – JOINT –10– DETAIL

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK | SCALE 1:15

DRAWN SPS | CHECKED A.BALZAROTTI | APPROVED CGI | DATE 22/09/25

A1 | DRAWING NO. 123A90-DDL-ST-DD-90052 | SHEET 001 | REV. 03

File Name : 123A90-DDL-ST-DD-90052_03.dwg