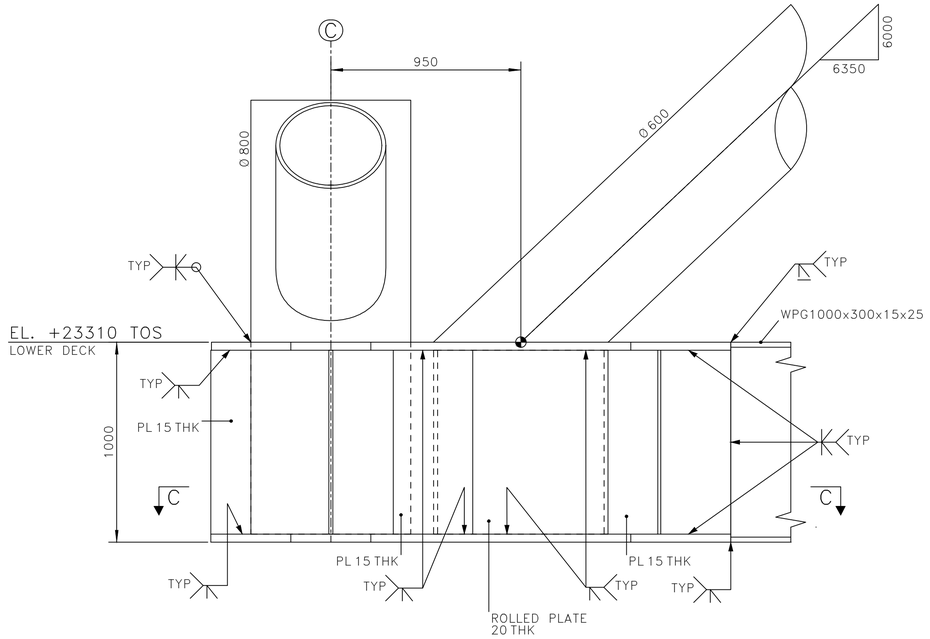
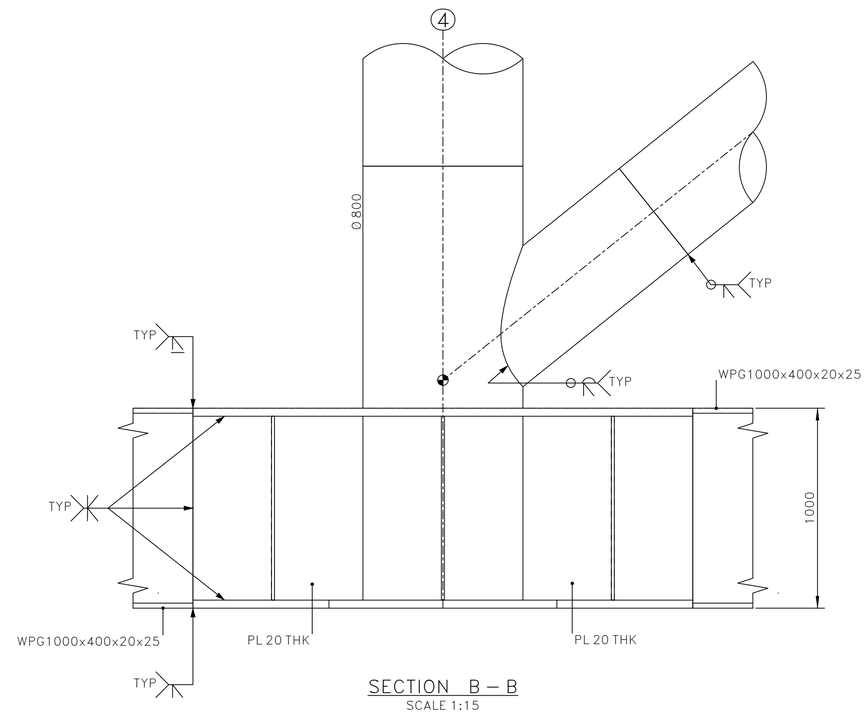
DRAWING NO. 123A90-DDL-ST-DD-90051 | REV. 02



SECTION A – A
SCALE 1:15



SECTION B – B
SCALE 1:15

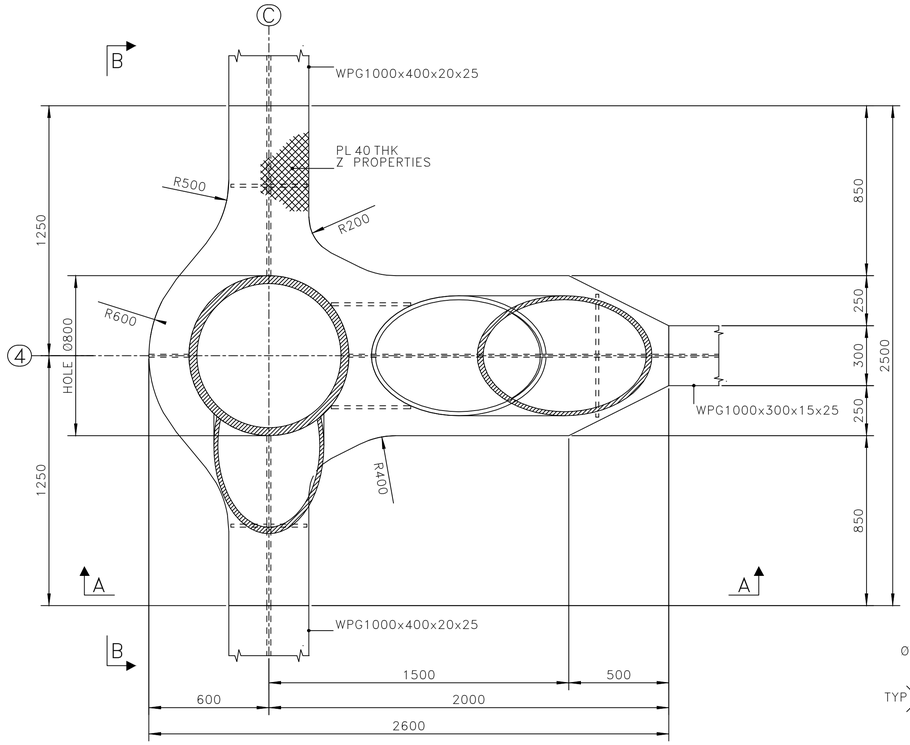
NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.
5 – ALL GROOVE WELDS SHALL BE WELDED FROM BOTH SIDES UNLESS IMPRATICAL.
6 – ALL STRUCTURAL MEMBERS NOTED ▨ SHALL HAVE –Z PROPERTIES–.
7 – NOT TO BE PAINTED 200mm ALL AROUND THE BOTTOM HOLE.

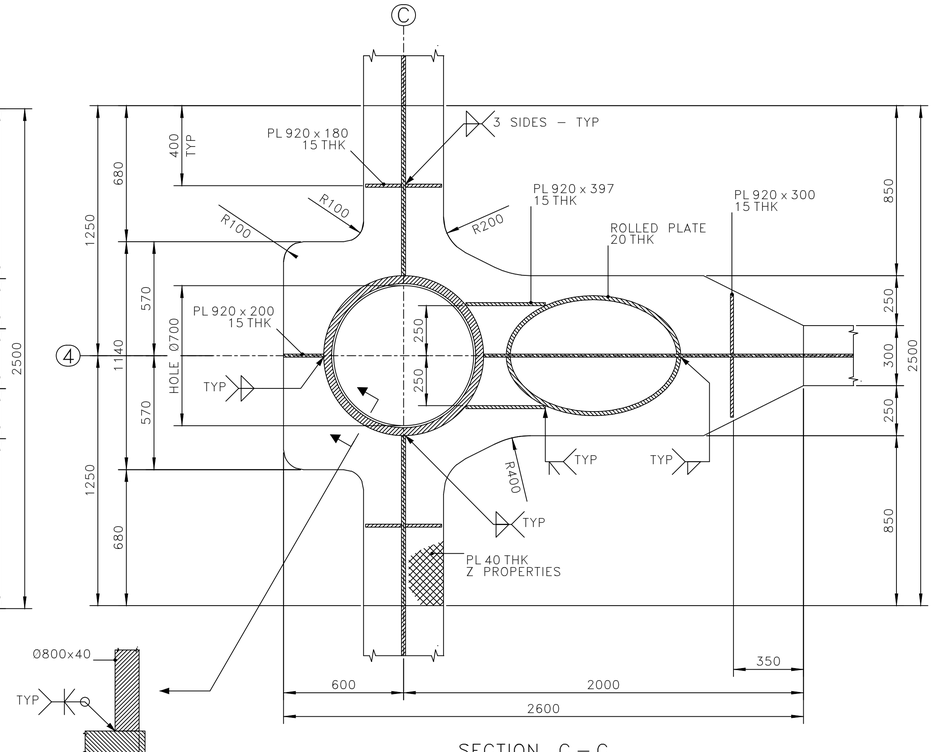
MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
PL 40 THK	DC1–I–420–40_Z
PL 15 THK	DC2–II–420–20
PL 20 THK	DC2–II–420–20

HOLDS



1 / 90049 JOINT AS DRAWN



SECTION C – C
SCALE 1:15

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90033	PLATES – SINGLE SIDED WELDS
123A90-DDL-ST-DD-90049	PRIMARY STEEL – PLAN AT EL. +23310 TOS

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
02	22/09/25	SPS	AB	CGI	AS–BUILT (ASB)
01	20/12/23	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	23/10/23	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND | ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
TOPSIDE – PRIMARY JOINTS
LOWER DECK – JOINT –1– DETAIL

CONTRACT NO./TITLE CW–I–WP4–2023–05/HOLLANDSE KUST NOORD WIND PARK | SCALE 1:15
DRAWN SPS | CHECKED A.BALZAROTTI | APPROVED CGI | DATE 22/09/25
A1 | DRAWING NO. 123A90-DDL-ST-DD-90051 | SHEET 001 | REV. 02

File Name : 123A90-DDL-ST-DD-90051_02.dwg