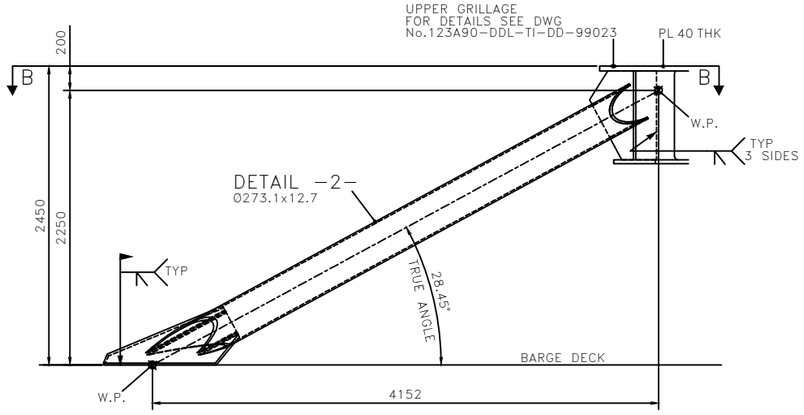
DRAWING NO. 123A90-DDL-TI-DD-99025

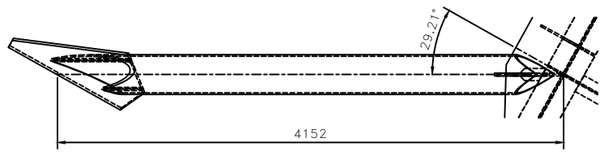
REV. 02



SECTION A – A

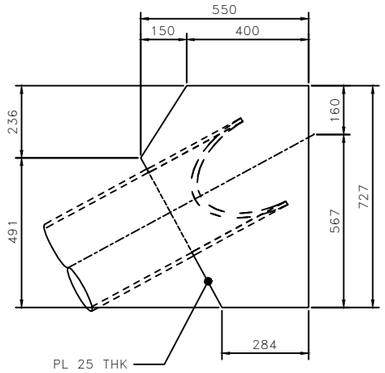
123A90-DDL-TI-DD-99024

SCALE 1:25



SECTION B – B

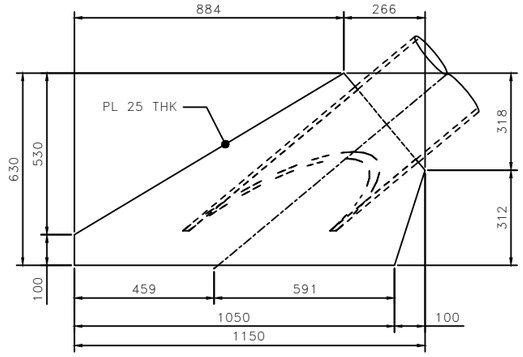
SCALE 1:25



GUSSET PLATE

TYPE -1A-

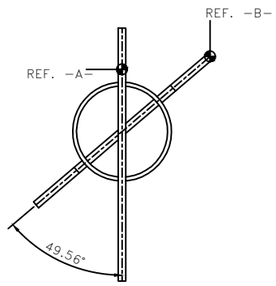
SCALE 1:10



GUSSET PLATE

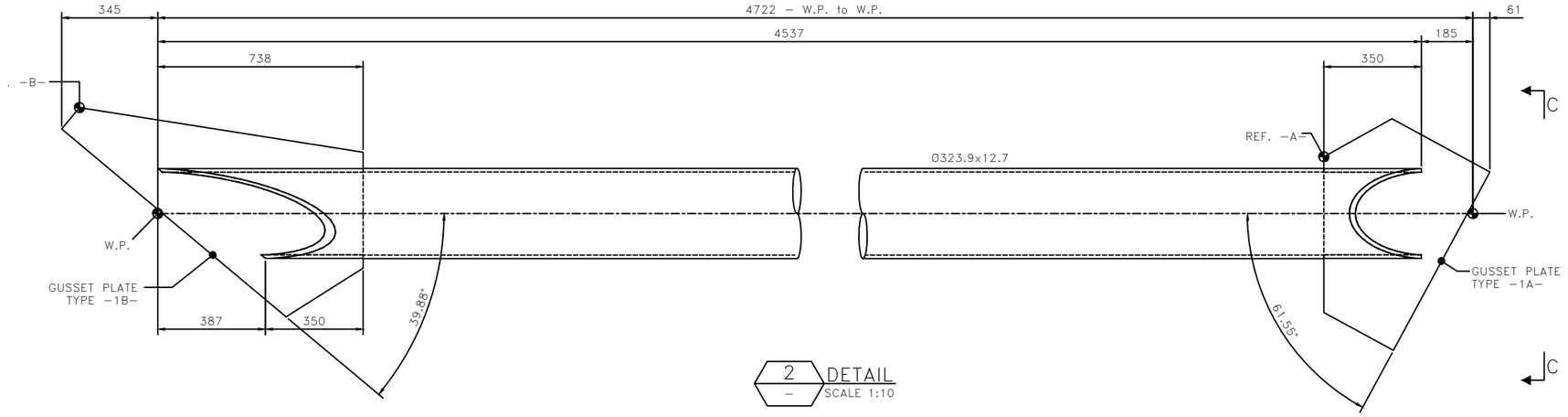
TYPE -1B-

SCALE 1:10



VIEW C–C

SCALE 1:10



2 – DETAIL

SCALE 1:10

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
Ø323.9x12.7	DC3-II-X52-20
PL 20 THK	DC3-II-355-20
PL 25 THK	DC3-II-355-20
PL 50 THK	DC3-II-355-40

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90033	PLATES – SINGLE SIDED WELDS
123A90-DDL-TI-DD-99021	TOP SIDE – GRILLAGE – ASSEMBLY
123A90-DDL-TI-DD-99022	TOP SIDE – GRILLAGE ROW A – PLAN AND SECTION
123A90-DDL-TI-DD-99024	TOP SIDE – SEA FASTENING – ASSEMBLY

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
02	18/09/25	SPS	AB	CGI	AS-BUILT (ASB)
01	23/05/25	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	20/02/25	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND

ROSETTI MARINO

TITLE :

BASE LOAD POWER HUB (BLPH)
TOP SIDE – SEA FASTENING
DETAILS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK . | SCALE 1:25

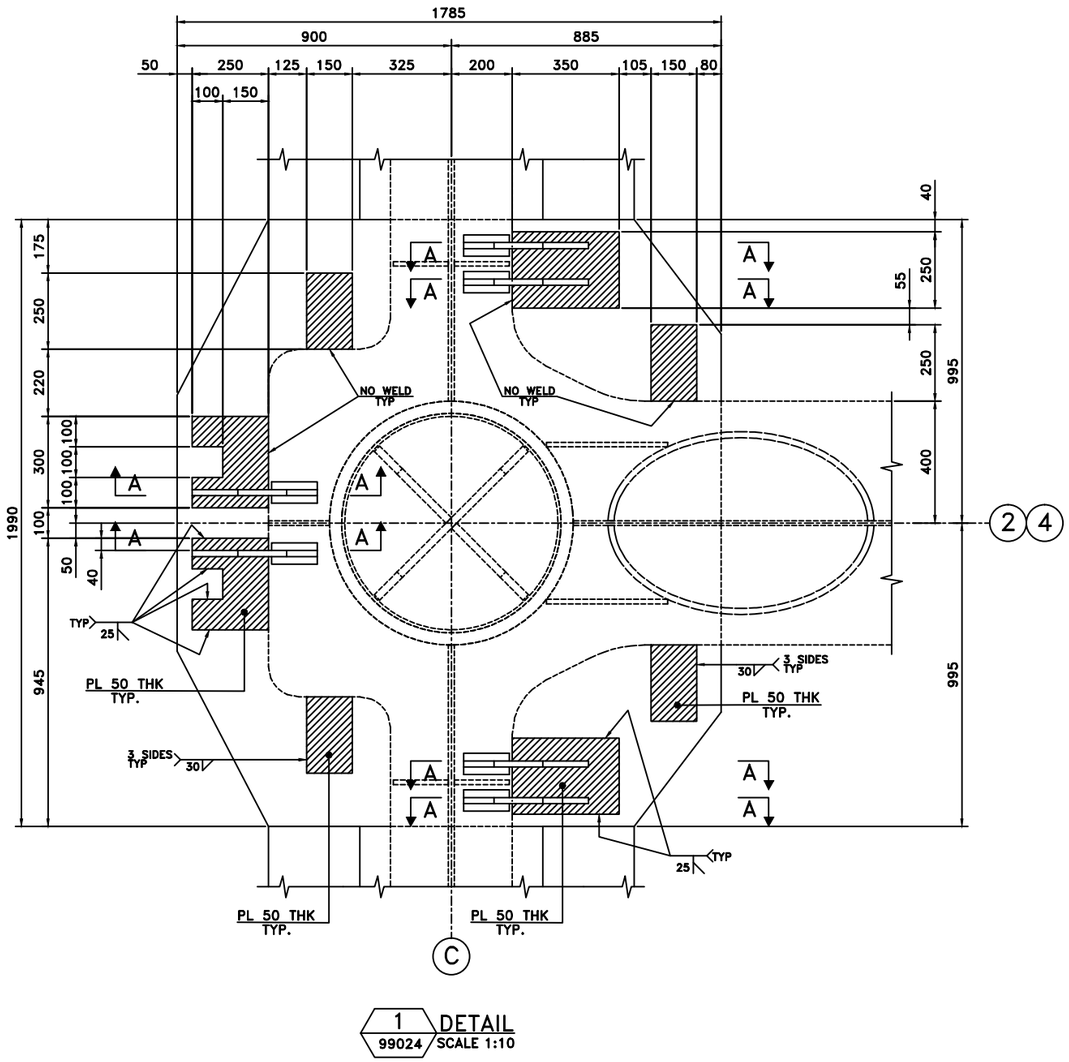
DRAWN SPS | CHECKED A.BALZAROTTI | APPROVED CGI | DATE 18/09/25

A1 | DRAWING NO. 123A90-DDL-TI-DD-99025 | SHEET 001 | REV. 02

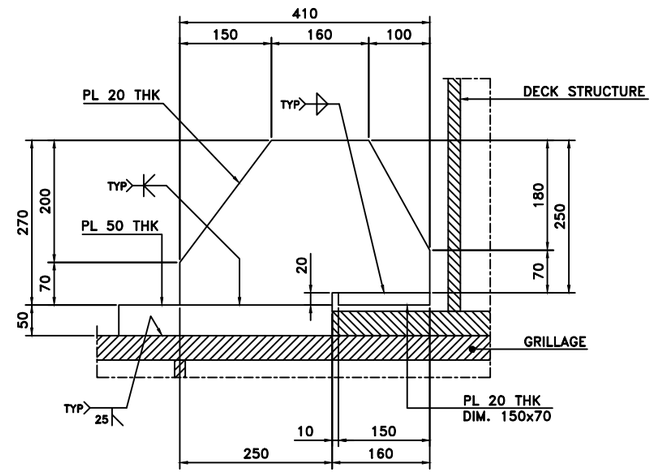
File Name : 123A90-DDL-TI-DD-99025_02.dwg

DRAWING NO. 123A90-DDL-TI-DD-99025

REV. 02



1 / 99024 DETAIL
SCALE 1:10



SECTION A–A
SCALE 1:5

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
Ø323.9x12.7	DC3-II-X52-20
PL 20 THK	DC3-II-355-20
PL 25 THK	DC3-II-355-20
PL 50 THK	DC3-II-355-40

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90033	PLATES – SINGLE SIDED WELDS
123A90-DDL-TI-DD-99021	TOP SIDE – GRILLAGE – ASSEMBLY
123A90-DDL-TI-DD-99022	TOP SIDE – GRILLAGE ROW A – PLAN AND SECTION
123A90-DDL-TI-DD-99024	TOP SIDE – SEA FASTENING – ASSEMBLY

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
02	18/09/25	SPS	AB	CGI	AS–BUILT (ASB)
01	23/05/25	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	20/02/25	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

TECON

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
TOP SIDE – SEA FASTENING
DETAILS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK . | SCALE 1:10

DRAWN SPS | CHECKED A.BALZAROTTI | APPROVED CGI | DATE 18/09/25

A1 | DRAWING NO. 123A90-DDL-TI-DD-99025 | SHEET 002 | REV. 02

File Name : 123A90-DDL-TI-DD-99025_02.dwg