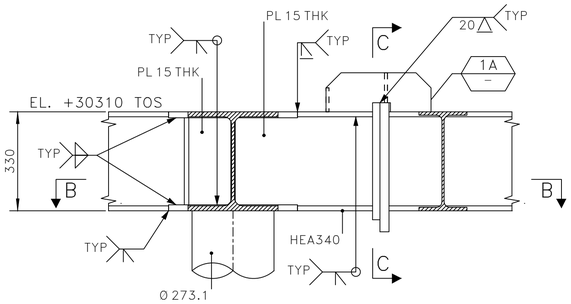
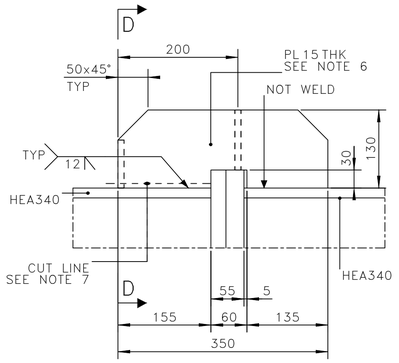
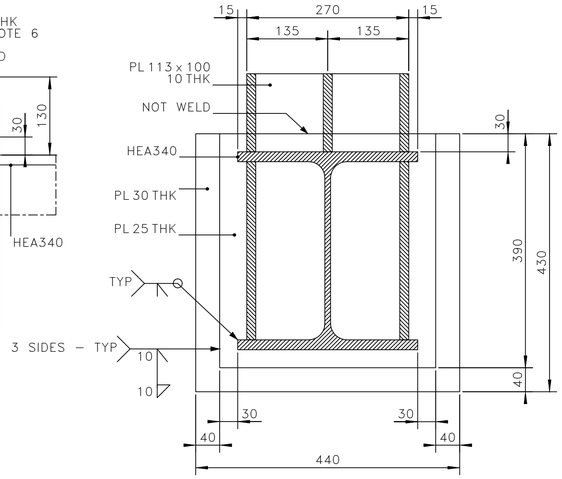
DRAWING NO. 123A90-DDL-ST-DD-90111 | REV. 02



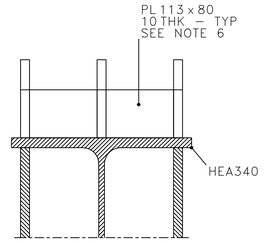
SECTION A – A
SCALE 1:10



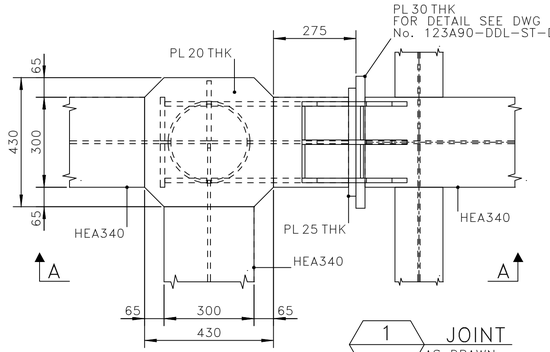
1A – DETAIL
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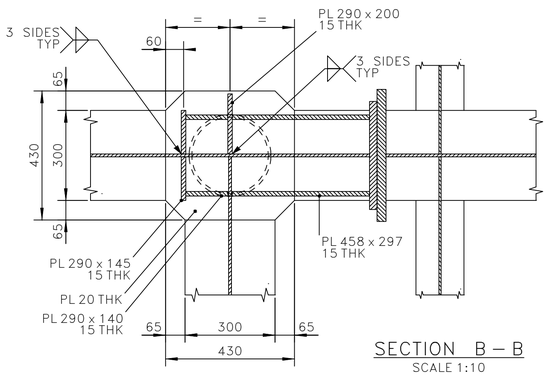
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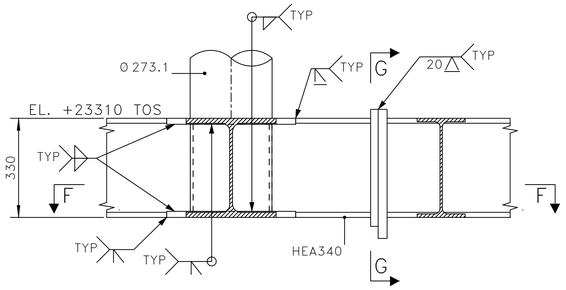
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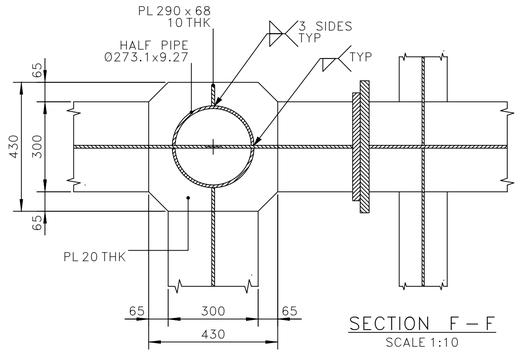
1 – JOINT
AS DRAWN
90065 & 66



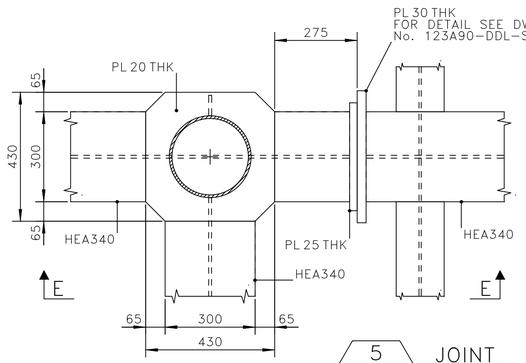
SECTION B – B
SCALE 1:10



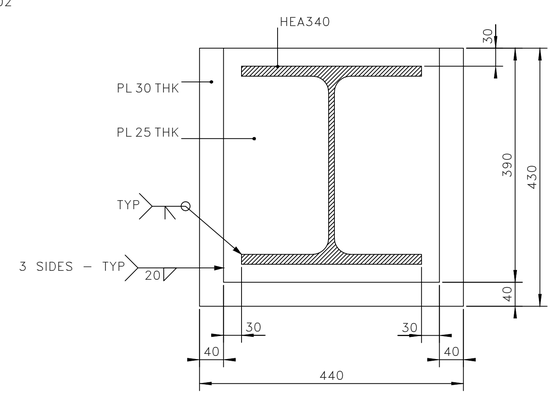
SECTION E – E
SCALE 1:10



SECTION F – F
SCALE 1:10



5 – JOINT
AS DRAWN
90065 & 66



SECTION G – G
SCALE 1:5

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.
5 – ALL GROOVE WELDS SHALL BE WELDED FROM BOTH SIDES UNLESS IMPRATICAL.
6 – TO BE REMOVED AFTER STAIR INSTALLATION ON YARD.
7 – CUT AND GRIND SMOOTH.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
PL 10 THK	DC4-III-355-0
PL 15 THK	DC4-III-355-0
PL 20 THK	DC4-III-355-0
PL 25 THK	DC4-III-355-0
Ø273.1x9.27	DC4-III-X52-0

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90035	PLATES – SINGLE SIDED WELDS
123A90-DDL-ST-DD-90065	TS – WALKWAYS & STAIRS – NORTH SIDE – PLANS
123A90-DDL-ST-DD-90066	TS – WALKWAYS & STAIRS – SOUTH SIDE – PLANS

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
02	22/09/25	SPS	AB	CGI	AS-BUILT (ASB)
01	25/03/24	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	30/01/24	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND | ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
TOPSIDE – WALKWAYS & STAIRS
JOINT –1 & 5– DETAIL

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK | SCALE 1:10
DRAWN SPS | CHECKED A.BALZAROTTI | APPROVED CGI | DATE 22/09/25
A1 | DRAWING NO. 123A90-DDL-ST-DD-90111 | SHEET 001 | REV. 02

File Name : 123A90-DDL-ST-DD-90111_02.dwg