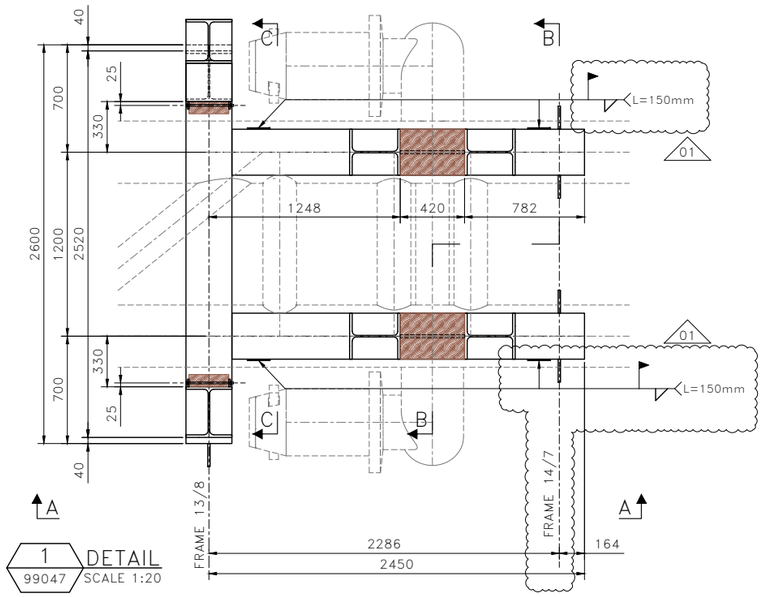
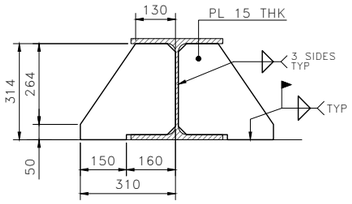
DRAWING NO. 123A90-DDL-TI-DD-99048

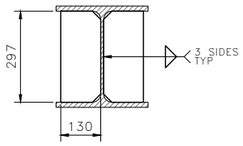
REV. 01



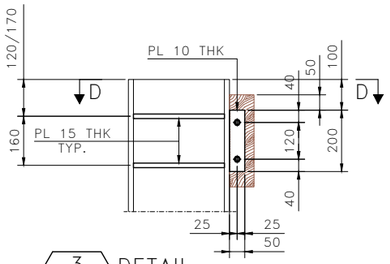
1 DETAIL 99047 SCALE 1:20



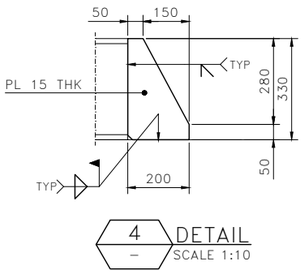
2 DETAIL – SCALE 1:10



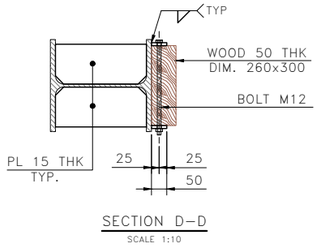
TYPICAL PLATE 15 THK.
SCALE 1:10



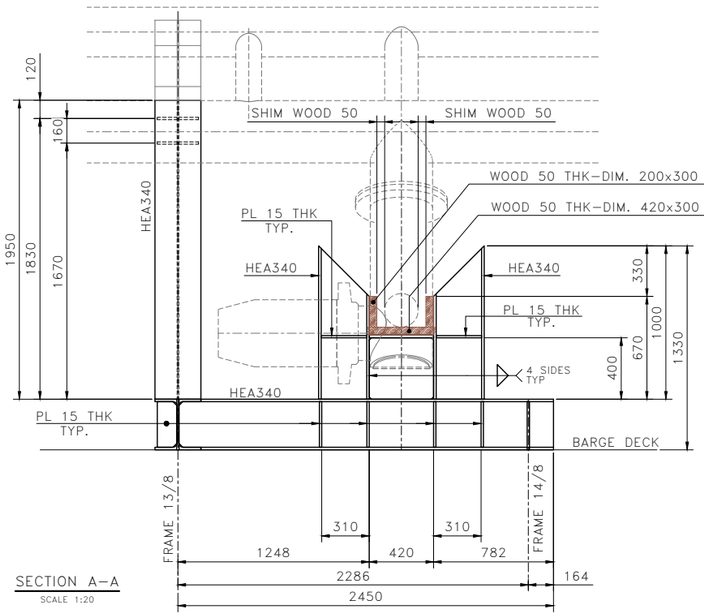
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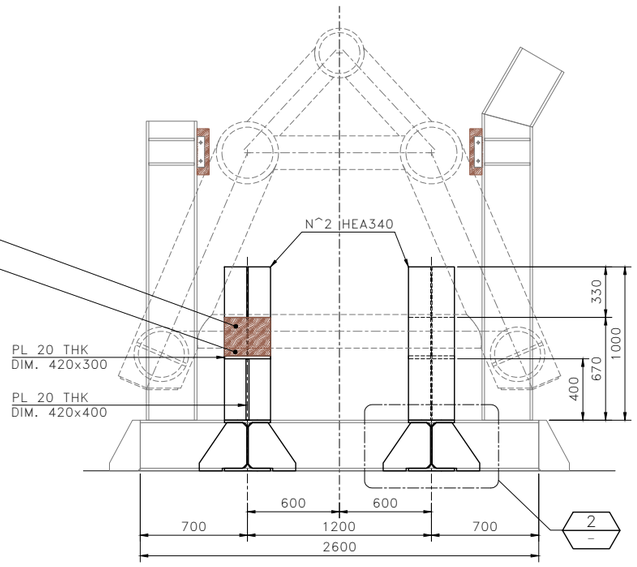
4 DETAIL – SCALE 1:10



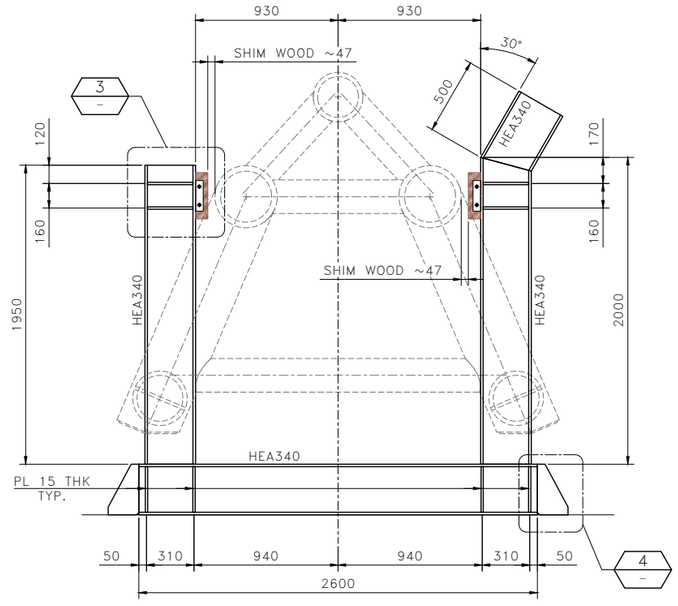
SECTION D–D
SCALE 1:10



SECTION A–A
SCALE 1:20



SECTION B–B
SCALE 1:20



SECTION C–C
SCALE 1:20

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – ALL WELDS ARE FULL PENETRATION WELDS U.N.O.
4 – ALL FILLET WELDS SHALL BE CONTINUOUS AND THE LEG SIZE SHALL BE EQUAL 0.7 THE MINIMUM THICKNESS TO BE JOINTED U.N.O.

MATERIALS

ITEM IDENTIFICATION	MATERIAL DESIGNATION
HEA340	DC3-II-X52-20
PL 10 THK	DC3-II-355-0
PL 15 THK	DC3-II-355-20
PL 20 THK	DC3-II-355-20

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90025	DRAWING LIST
123A90-DDL-ST-DD-90026	GENERAL NOTES
123A90-DDL-ST-DD-90027	WELDING GENERAL NOTES
123A90-DDL-ST-DD-90032	PLATES – DOUBLE SIDED WELDS
123A90-DDL-ST-DD-90033	PLATES – SINGLE SIDED WELDS
123A90-DDL-TI-DD-99047	CAISSON FRAME – GRILLAGE & SEA FASTENING – ASSEMBLY

TECON

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
01	03/06/25	SGR	AB	DLS	ACCEPTED FOR CONSTRUCTION (AFC)
00	20/02/25	SGR	AB	DLS	ISSUE FOR REVIEW (IFR)

CROSSWIND | ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
CAISSON FRAME – GRILLAGE & SEA FASTENING
DETAILS

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK | SCALE 1:20

DRAWN S.GRIFFINI | CHECKED A.BALZAROTTI | APPROVED D.LO STERZO | DATE 03/06/25

A1 | DRAWING NO. 123A90-DDL-TI-DD-99048 | SHEET 001 | REV. 01

File Name : 123A90-DDL-TI-DD-99048_01.dwg