Base Load Power Hub (BLPH)

Welder List - Piping

Document Number: 123A90-PML-WEL-LIS-05000

Document Class:

01	03/07/2024	Accepted for Construction	D.CENACCHI	A.KHALIFA	D.BUONGIOVANNI
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Rev.	Date	Description	Prepared	Reviewed	Approved

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1	Cover	X	X						
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3	Revision / Change Log	X	X						
4-5	Welders List	X	X						

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Revision / Change Log

Rev.	Description
00	ISSUE FOR REVIEW (IFR)
01	ACCEPTED FOR CONSTRUCTION (AFC)

HOLDS LIST

No.	Description
1.	
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CONTRACTOR:

ROSETTI MARINO

CLIENT:

CROSSWIND

PROJECT/JOB:

HOLLANDSE KUST NOORD WIND PARK Project
Contract No. CW-I-WP4-2023-05

Doc Title	Job
WELDERS LIST-PIPING	**123A90**
Rosetti Doc	REVISION:
123A90-PML-WEL-LIS-05000	***01***

Rev	CONTRACTOR	Full Name	FM	Stamp	NORMA	Cert. Nr.	Process	POSIZIONE	QUAL POSITION	THK MAX 1	THK MAX 2	DIAM MIN	DIAM MAX	WPS applicabili	Validità
00	AZ SERVICE	CAPOCCIA ORONZO	FM1	AZ41	ISO 9606-1	PRJ11100429275/24	141 (GTAW) FW	PH	PA-PB-PC-PD-PE-PF	≥3		21,3	42,6	A1A**-A1B**-A1C**(ONLY FILLET)	05/08/2024
00	AZ SERVICE	MURA OMAR	FM5	AZ39	ISO 9606-1	PRJ11100429275/18	141 (GTAW) BW	H-L045 6G	ALL (up hill)	9,56		21,3	42,6	C1A-C1B*-B1A-D1A-E1A	05/08/2024
00	AZ SERVICE	MURA OMAR	FM5	AZ39	ISO 9606-1	PRJ11100429275/19	141 (GTAW) BW	H-L045 6G	ALL (up hill)	8,31		31	Unlimited	C1A-C1B*-B1A-D1A-E1A	05/08/2024
00	AZ SERVICE	MURA OMAR	FM5	AZ39	ISO 9606-1	PRJ11100429275/20	141 (GTAW)+111 (SMAW) BW	H-L045 6G	ALL (up hill)	6	≥3	44,4	Unlimited	C1A*-C1B	05/08/2024
00	AZ SERVICE	MURA OMAR	FM5	AZ39	ISO 9606-1	PRJ11100429275/21	141 (GTAW) FW	PH	PA-PB-PC-PD-PE-PF	≥3		21,3	42,6	C1A-C1B**-B1A-D1A-E1A(ONLY FILLET)	05/08/2024
00	AZ SERVICE	MURA OMAR	FM5	AZ39	ISO 9606-1	PRJ11100429275/22	141 (GTAW) FW	PH	PA-PB-PC-PD-PE-PF	≥3		30,1	Unlimited	C1A-C1B**-B1A-D1A-E1A(ONLY FILLET)	05/08/2024
00	AZ SERVICE	PAGLIAI PAOLO	FM1	AZ35	ISO 9606-1	PRJ11100429275/01	141 (GTAW) BW	H-L045 6G	ALL (up hill)	17,5		31	Unlimited	A1A-A1B*-A1C*	05/08/2024
00	AZ SERVICE	PAGLIAI PAOLO	FM1	AZ35	ISO 9606-1	PRJ11100429275/06	141 (GTAW)+111 (SMAW) BW	H-L045 6G	ALL (up hill)	6	≥3	44,4	Unlimited	A1A*-A1B*-A1C	05/08/2024
00	AZ SERVICE	PAGLIAI PAOLO	FM1	AZ35	ISO 9606-1	PRJ11100429275/11	141 (GTAW)+136 (FCAW) BW	H-L045 6G	ALL (up hill)	6	≥3	44,4	Unlimited	A1A*-A1B-A1C*	05/08/2024
00	AZ SERVICE	PARRELLA COSIMO	FM1	AZ32	ISO 9606-1	PRJ11100429275/04	141 (GTAW) BW	H-L045 6G	ALL (up hill)	17,5		31	Unlimited	A1A-A1B*-A1C*	05/08/2024
00	AZ SERVICE	PARRELLA COSIMO	FM1	AZ32	ISO 9606-1	PRJ11100429275/09	141 (GTAW)+111 (SMAW) BW	H-L045 6G	ALL (up hill)	6	≥3	44,4	Unlimited	A1A*-A1B*-A1C	05/08/2024
00	AZ SERVICE	PARRELLA COSIMO	FM1	AZ32	ISO 9606-1	PRJ11100429275/14	141 (GTAW)+136 (FCAW) BW	H-L045 6G	ALL (up hill)	6	≥3	44,4	Unlimited	A1A*-A1B-A1C*	05/08/2024
00	AZ SERVICE	PARRELLA COSIMO	FM1	AZ32	ISO 9606-1	PRJ11100429275/17	141 (GTAW) BW	H-L045 6G	ALL (up hill)	9,56		21,3	42,6	A1A-A1B*-A1C*	05/08/2024
00	AZ SERVICE	ROMANO MASSIMO	FM1	AZ37	ISO 9606-1	PRJ11100429275/15	141 (GTAW)+136 (FCAW) BW	H-L045 6G	ALL (up hill)	6	≥3	44,4	Unlimited	A1A*-A1B-A1C*	05/08/2024
00	AZ SERVICE	SCERRA GIUSEPPE	FM1	AZ40	ISO 9606-1	PRJ11100429275/23	141 (GTAW) FW	PH	PA-PB-PC-PD-PE-PF	≥3		30,1	Unlimited	A1A**-A1B**-A1C**(ONLY FILLET)	05/08/2024
00	AZ SERVICE	SPIGHI MARCO	FM1	AZ38	ISO 9606-1	PRJ11100429275/03	141 (GTAW) BW	H-L045 6G	ALL (up hill)	17,5		31	Unlimited	A1A-A1B*-A1C*	05/08/2024
00	AZ SERVICE	SPIGHI MARCO	FM1	AZ38	ISO 9606-1	PRJ11100429275/08	141 (GTAW)+111 (SMAW) BW	H-L045 6G	ALL (up hill)	6	≥3	44,4	Unlimited	A1A*-A1B*-A1C	05/08/2024
00	AZ SERVICE	SPIGHI MARCO	FM1	AZ38	ISO 9606-1	PRJ11100429275/13	141 (GTAW)+136 (FCAW) BW	H-L045 6G	ALL (up hill)	6	≥3	44,4	Unlimited	A1A*-A1B-A1C*	05/08/2024
00	AZ SERVICE	SUNSEA VASILE	FM1	AZ06	ISO 9606-1	PRJ11100429275/05	141 (GTAW) BW	H-L045 6G	ALL (up hill)	17,5		31	Unlimited	A1A-A1B*-A1C*	05/08/2024
00	AZ SERVICE	SUNSEA VASILE	FM1	AZ06	ISO 9606-1	PRJ11100429275/10	141 (GTAW)+111 (SMAW) BW	H-L045 6G	ALL (up hill)	6	≥3	44,4	Unlimited	A1A*-A1B*-A1C	05/08/2024
00	AZ SERVICE	SUNSEA VASILE	FM1	AZ06	ISO 9606-1	PRJ11100429275/26	111 (SMAW) FW	PH	PA-PB-PC-PD-PE-PF	≥3		21,3	42,6	A1C** (ONLY FILLET)	05/08/2024
00	AZ SERVICE	SUNSEA VASILE	FM1	AZ06	ISO 9606-1	PRJ11100429275/28	136 (FCAW) FW	PH	PA-PB-PC-PD-PE-PF	≥3		21,3	42,6	A1B** (ONLY FILLET)	05/08/2024
00	AZ SERVICE	ZAMA CRISTIANO	FM1	AZ25	ISO 9606-1	PRJ11100429275/02	141 (GTAW) BW	H-L045 6G	ALL (up hill)	17,5		31	Unlimited	A1A-A1B*-A1C*	05/08/2024
00	AZ SERVICE	ZAMA CRISTIANO	FM1	AZ25	ISO 9606-1	PRJ11100429275/07	141 (GTAW)+111 (SMAW) BW	H-L045 6G	ALL (up hill)	6	≥3	44,4	Unlimited	A1A*-A1B*-A1C	05/08/2024
00	AZ SERVICE	ZAMA CRISTIANO	FM1	AZ25	ISO 9606-1	PRJ11100429275/12	141 (GTAW)+136 (FCAW) BW	H-L045 6G	ALL (up hill)	6	≥3	44,4	Unlimited	A1A*-A1B-A1C*	05/08/2024
00	AZ SERVICE	ZAMA CRISTIANO	FM1	AZ25	ISO 9606-1	PRJ11100429275/16	141 (GTAW) BW	H-L045 6G	ALL (up hill)	9,56		21,3	42,6	A1A-A1B*-A1C*	05/08/2024
00	AZ SERVICE	ZAMA CRISTIANO	FM1	AZ25	ISO 9606-1	PRJ11100429275/25	111 (SMAW) FW	H-L045 6G	ALL (up hill)	≥3		21,3	42,6	A1C** (ONLY FILLET)	05/08/2024
00	AZ SERVICE	ZAMA CRISTIANO	FM1	AZ25	ISO 9606-1	PRJ11100429275/27	136 (FCAW) FW	H-L045 6G	ALL (up hill)	≥3		21,3	42,6	A1B** (ONLY FILLET)	05/08/2024

ISSUED by: **D.CENACCHI**
03/07/2024

* *ROOT HOT PASS*
** ONLY DOUBLE SIDED OR PARTIAL USE (filling & capping etc, never ssnb root)
Certificate to be reissued as LRQA instead of LLOYD'S REGISTER
Welders highlighted in grey are not involved in porject after expired date

REV DESCRIPTION:
FIRST SUBMISSION