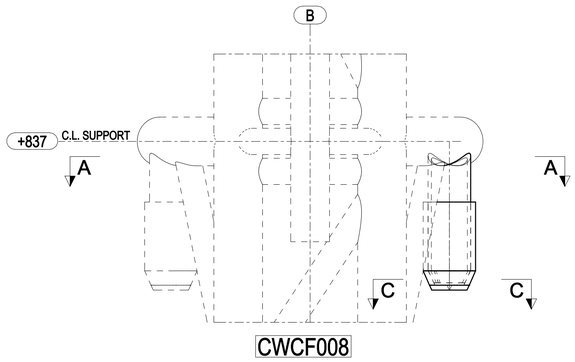
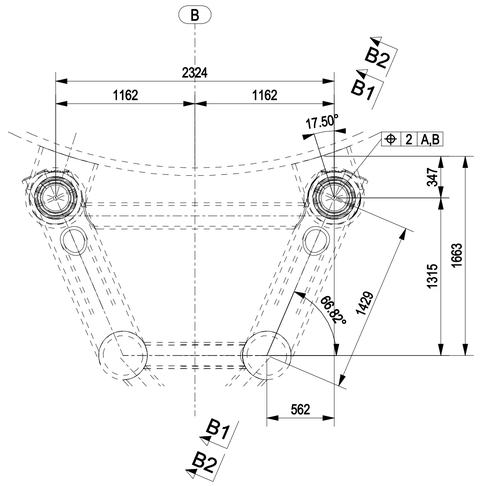
MARK	POS.	Q.TY	DENOMINATION	LENGTH (mm)	MATERIAL GRADE	STR. CAT.	WEIGHT (Kg)	P. SURF. (m^2)	NOTES
CWCF008	2093	1	Ø355.6x27.79	982	API5LX52	3	205.2	1.06	
CWCF008	2095	1	PL20x250	250	S355MLO	3	7.5	0.11	
CWCF008	2096	1	SPD355.6x261x20	100	API5LX52	3	15.6	0.13	
CWCF008	2100	1	Ø437x40.7	574	Polyurethane	-	1.5	0.84	
CWCF008	2101	1	Ø332.1x437x40.7	120	Polyurethane	-	0.3	0.21	
CWCF008	2102	1	Ø332.1x293.6x132	41	Polyurethane	-	0.2	0.17	
CWCF008	2148	1	ROD30	41	S355J2	3	0.2	0.01	
						TOTALE	230.3	2.53	

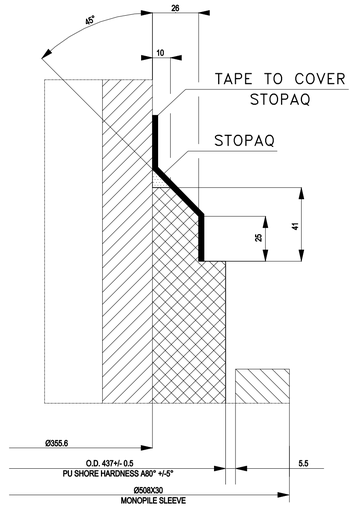
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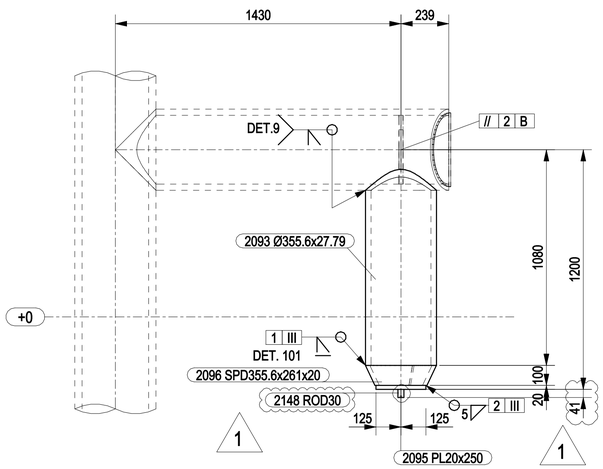
CWCF008



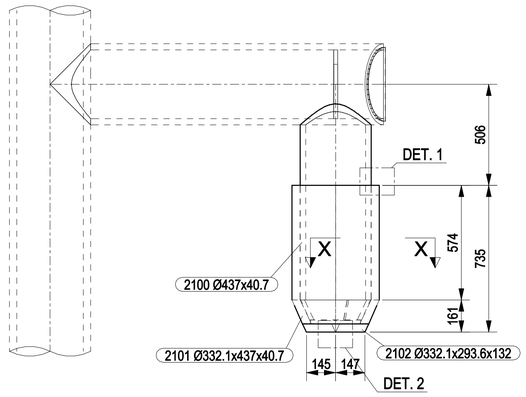
A - A
1:25



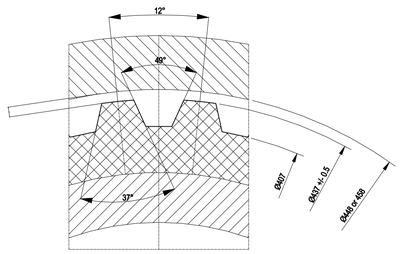
DETAIL 1



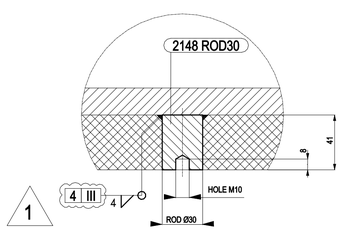
B1 - B1
1:15
ALL POSITION WITH MATERIAL "POLYURETHANE" OMITTED FOR CLARITY



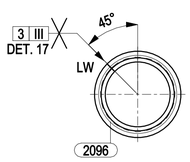
B2 - B2
1:15
MATERIAL "POLYURETHANE"



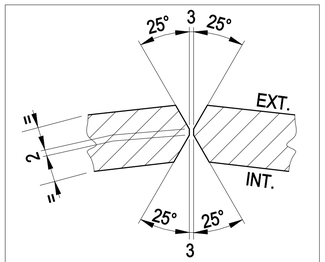
X - X



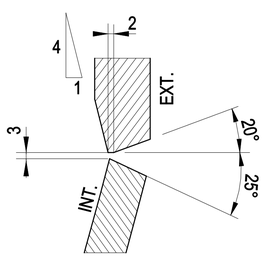
DETAIL 2



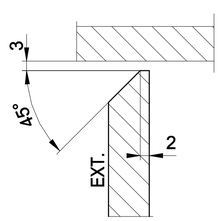
C - C
1:10



DETAIL 17



DETAIL 101

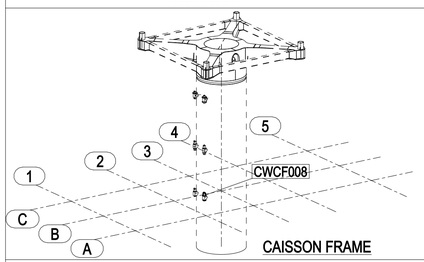


DETAIL 9

NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – REMARKS ON PU SLEEVES:
– THE OUTER DIAMETER OF THE STABBING PINS (INCLUDING PU SLEEVE) IS D.OUT.SLEEVE.NOM=437 NOMINAL.
– THE MINIMUM DEPTH OF THE GROOVES SHALL BE 12mm.

KEY PLAN



CAISSON FRAME

HOLDS

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90094	CAISSON FRAME - ASSEMBLY
123A90-DDL-ST-DD-90095	CAISSON FRAME - SECTIONS
123A90-DDL-ST-DD-90096-001/002	CAISSON FRAME - DETAILS

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
1	06/02/2025	CM-TS	MR	DC	REVISED WHERE INDICATED
0	04/12/2024	CM-TS	MR	DC	ISSUED FOR CONSTRUCTION

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
CAISSON FRAME – STABBING GUIDE
MARK CWCF008

CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK			SCALE 1:25
DRAWN CM-TS	CHECKED M.ROSSI	APPROVED D.CASADIO	DATE 05/02/2025

A1	DRAWING NO. 123A90-FDL-ST-DD-90779	SHEET 001	REV. 1