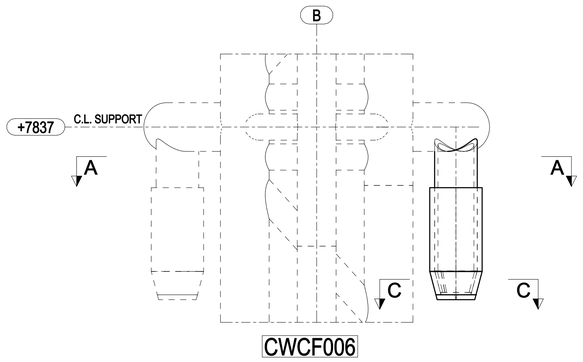
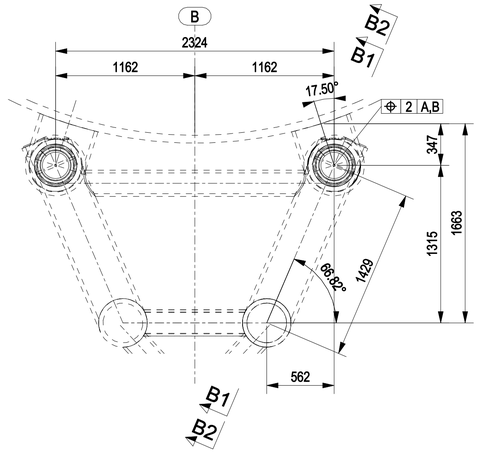
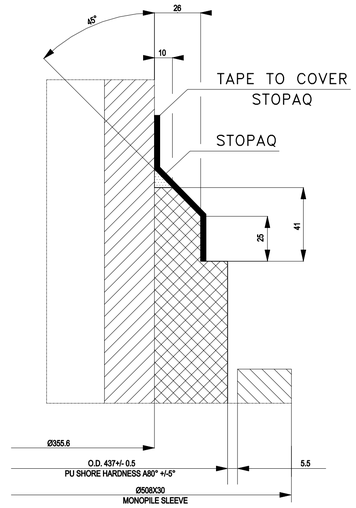
| MARK | POS. | Q.TY | DENOMINATION | LENGTH (mm) | MATERIAL GRADE | STR. CAT. | WEIGHT (Kg) | P. SURF. (m^2) | NOTES |
|---|---|---|---|---|---|---|---|---|---|
| CWCF006 | 2091 | 1 | Ø355.6x27.79 | 1102 | API5LX52 | 3 | 232.0 | 1.19 | |
| CWCF006 | 2094 | 1 | SPD355.6x261x20 | 180 | API5LX52 | 3 | 26.3 | 0.20 | |
| CWCF006 | 2095 | 1 | PL20x250 | 250 | S355MLO | 3 | 7.5 | 0.11 | |
| CWCF006 | 2097 | 1 | Ø437x40.7 | 699 | Polyurethane | - | 1.8 | 1.01 | |
| CWCF006 | 2098 | 1 | Ø334.6x437x40.7 | 195 | Polyurethane | - | 0.4 | 0.30 | |
| CWCF006 | 2099 | 1 | Ø334.6x313.74x152 | 41 | Polyurethane | - | 0.2 | 0.19 | |
| CWCF006 | 2148 | 1 | ROD30 | 41 | S355J2 | 3 | 0.2 | 0.01 | |
| | | | | | | TOTALE | 268.4 | 3.02 | |




CWCF006




A - A
1:25



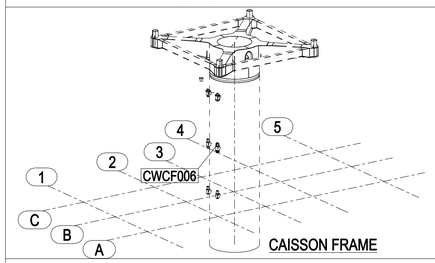

DETAIL 1

1

NOTES

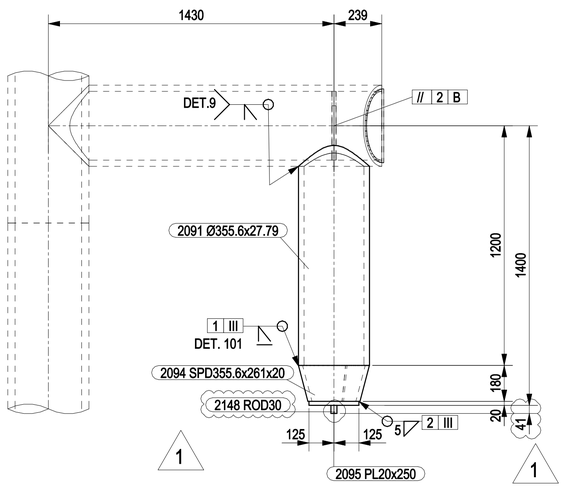
1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – REMARKS ON PU SLEEVES:
– THE OUTER DIAMETER OF THE STABBING PINS (INCLUDING PU SLEEVE) IS D.OUT.SLEEVE.NOM=437 NOMINAL.
– THE MINIMUM DEPTH OF THE GROOVES SHALL BE 12mm.

KEY PLAN

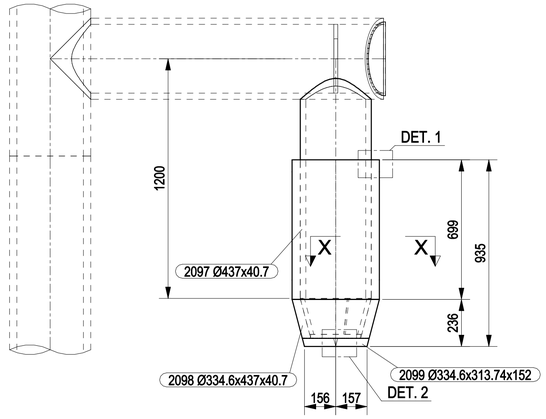



CAISSON FRAME

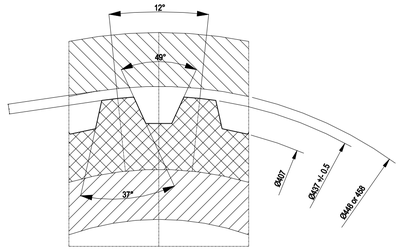
HOLDS



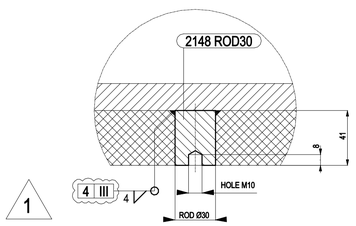

B1 - B1
1:15
ALL POSITION WITH MATERIAL "POLYURETHANE" OMITTED FOR CLARITY



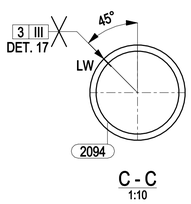

B2 - B2
1:15
MATERIAL "POLYURETHANE"



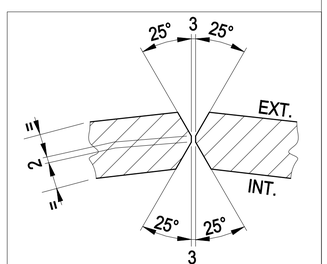

X - X



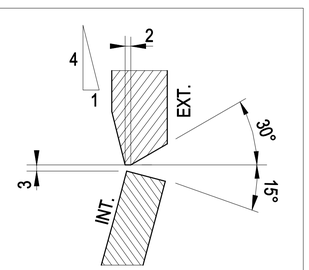

DETAIL 2



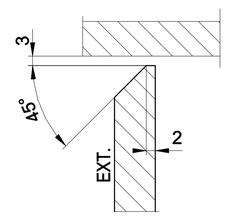

C - C
1:10




DETAIL 17




DETAIL 101




DETAIL 9

REFERENCE DRAWINGS

| DWG No. | DESCRIPTION |
|---|---|
| 123A90-DDL-ST-DD-90094 | CAISSON FRAME - ASSEMBLY |
| 123A90-DDL-ST-DD-90095 | CAISSON FRAME - SECTIONS |
| 123A90-DDL-ST-DD-90096-001/002 | CAISSON FRAME - DETAILS |

| REV. | DATE | DRN | CHKD | APPD | DESCRIPTION |
|---|---|---|---|---|---|
| 1 | 06/02/2025 | CM-TS | MR | DC | REVISED WHERE INDICATED |
| 0 | 04/12/2024 | CM-TS | MR | DC | ISSUED FOR CONSTRUCTION |

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
CAISSON FRAME – STABBING GUIDE
MARK CWCF006

| | | | |
|---|---|---|---|
| CONTRACT NO./TITLE CW-I-WP4-2023-05/HOLLANDSE KUST NOORD WIND PARK | | | SCALE 1:25 |
| DRAWN CM-TS | CHECKED M.ROSSI | APPROVED D.CASADIO | DATE 05/02/2025 |
| A1 | DRAWING NO. 123A90-FDL-ST-DD-90777 | SHEET 001 | REV. 1 |