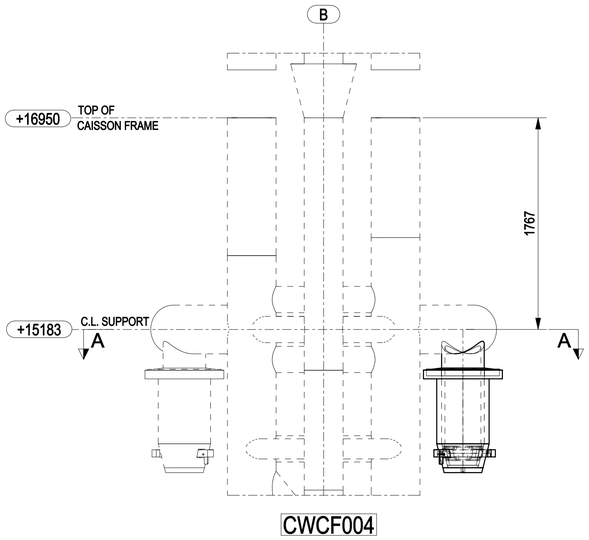
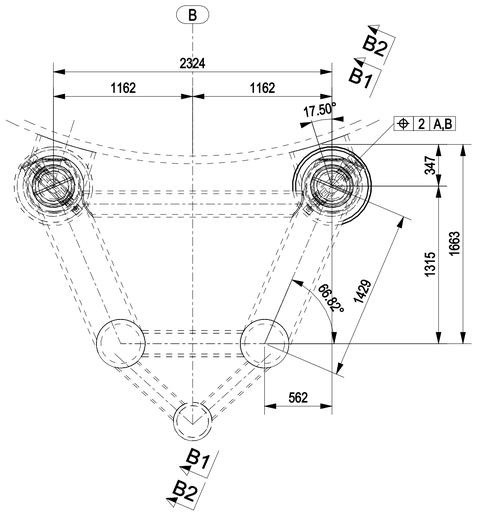
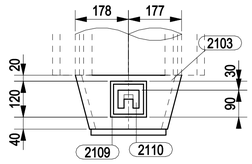


CWCF004

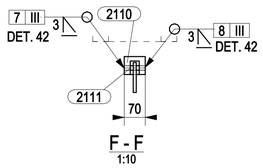


A - A
1:25



E - E
1:10

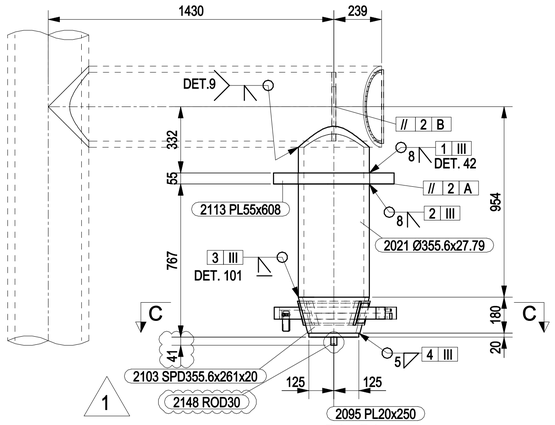
ALL POSITION WITH MATERIAL "POLYURETHANE"
OMITTED FOR CLARITY



F - F
1:10

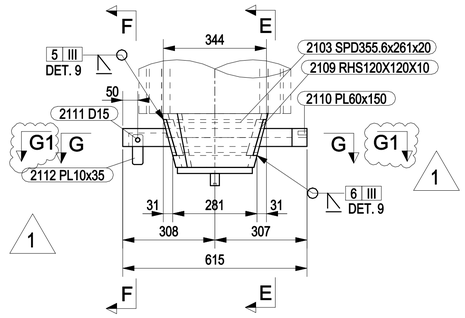
MARK	POS.	Q.TY	DENOMINATION	LENGTH (mm)	MATERIAL GRADE	STR. CAT.	WEIGHT (Kg)	P. SURF. (m^2)	NOTES
CWCF004	2021	1	Ø355.6x27.79	856	API5LX52	3	177.0	0.92	
CWCF004	2095	1	PL20x250	250	S355MLO	3	7.5	0.11	
CWCF004	2099	1	Ø334.6x313.74x152	41	Polyurethane	-	0.2	0.19	
CWCF004	2103	1	SPD355.6x261x20	180	API5LX52	3	21.6	0.18	
CWCF004	2104	1	Ø437x40.7	542	Polyurethane	-	1.4	0.80	
CWCF004	2105	1	Ø334.6x437x40.7	200	Polyurethane	-	0.4	0.31	
CWCF004	2106	1	Ø658x151.2	72	Polyurethane	-	0.9	0.46	
CWCF004	2107	1	Ø658x355.6x14	18	Polyurethane	-	0.1	0.34	
CWCF004	2109	1	RHS120X120X10	344	S355J2	3	10.2	0.15	
CWCF004	2110	1	PL60x150	615	EN 1.4462 DUPLEX SS	3	17.4	0.23	
CWCF004	2111	1	D15	70	EN 1.4462 DUPLEX SS	3	0.1	0.00	
CWCF004	2112	1	PL10x35	100	EN 1.4462 DUPLEX SS	3	0.3	0.01	
CWCF004	2113	1	PL55x608	608	S355MLO	3	80.0	0.54	
CWCF004	2148	1	ROD30	41	S355J2	3	0.2	0.01	
						TOTALE	317.2	4.24	

1



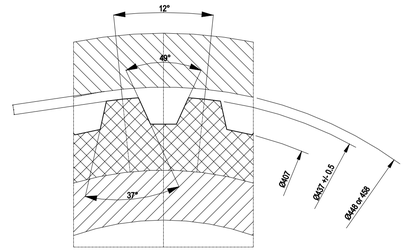
B1 - B1
1:15

ALL POSITION WITH MATERIAL "POLYURETHANE"
OMITTED FOR CLARITY

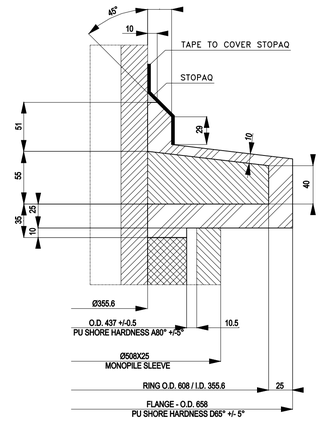


D1 - D1
1:10

ALL POSITION WITH MATERIAL "POLYURETHANE"
OMITTED FOR CLARITY



X - X

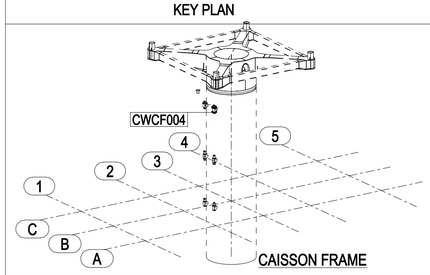


DETAIL 1

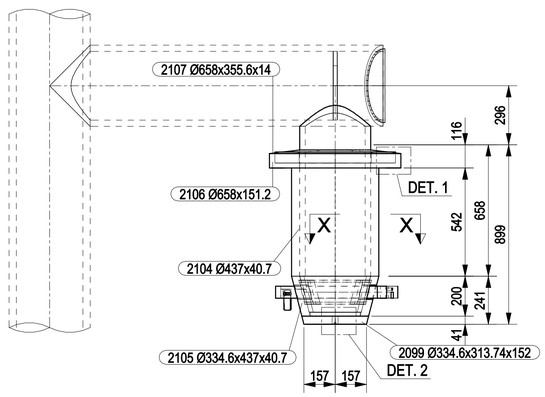
NOTES

1 – ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.
2 – ALL ELEVATIONS ARE REFERED TO C.D.
3 – RHS 120X120X10 FLUSH WITH THE OUTSIDE DIAMETER OF CONE
4 – REMARKS ON PU SLEEVES:
– THE OUTER DIAMETER OF THE STABBING PINS (INCLUDING PU SLEEVE) IS D.OUT.SLEEVE.NOM=437 NOMINAL.
– THE MINIMUM DEPTH OF THE GROOVES SHALL BE 12mm.

KEY PLAN

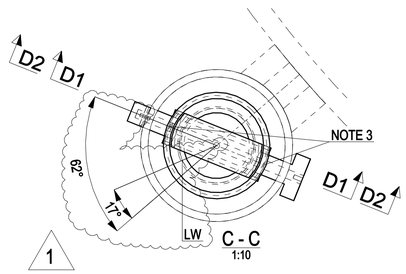


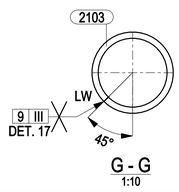
HOLDS



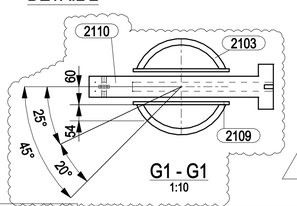
B2 - B2
1:15

MATERIAL "POLYURETHANE"

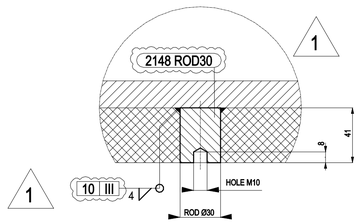




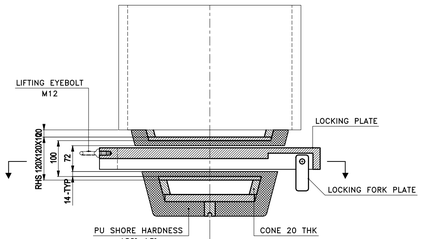
G - G
1:10

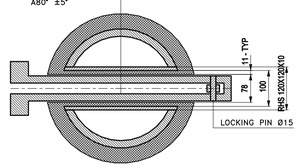


G1 - G1
1:10

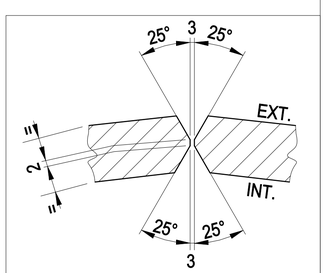


DETAIL 2

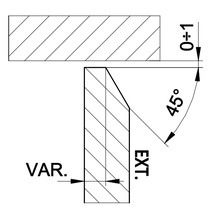




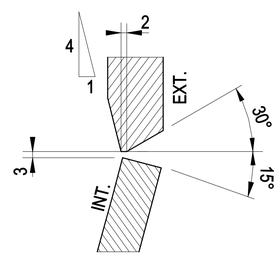
D2 - D2



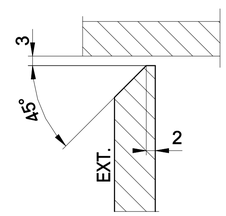
DETAIL 17



DETAIL 42



DETAIL 101



DETAIL 9

REFERENCE DRAWINGS

DWG No.	DESCRIPTION
123A90-DDL-ST-DD-90094	CAISSON FRAME - ASSEMBLY
123A90-DDL-ST-DD-90095	CAISSON FRAME - SECTIONS
123A90-DDL-ST-DD-90096-001/002	CAISSON FRAME - DETAILS

REV.	DATE	DRN	CHKD	APPD	DESCRIPTION
1	06/02/2025	CM–TS	MR	DC	REVISED WHERE INDICATED
0	04/12/2024	CM–TS	MR	DC	ISSUED FOR CONSTRUCTION

CROSSWIND

ROSETTI MARINO

TITLE :
BASE LOAD POWER HUB (BLPH)
CAISSON FRAME – STABBING GUIDE
MARK CWCF004

CONTRACT NO./TITLE CW–I–WP4–2023–05/HOLLANDSE KUST NOORD WIND PARK			SCALE 1:25
DRAWN CM–TS	CHECKED M.ROSSI	APPROVED D.CASADIO	DATE 05/02/2025
A1	DRAWING NO. 123A90–FDL–ST–DD–90775	SHEET 001	REV. 1